

NOTES:

REV	DESCRIPTION	DET	DATE
A	RELEASE	SMA	07/25/14

- 1

TO ASSEMBLE:
- A)

APPLY ANTI-SEIZE LUBRICANT P/N: 508183 TO OUTSIDE OF PULLER-130017.
- B)

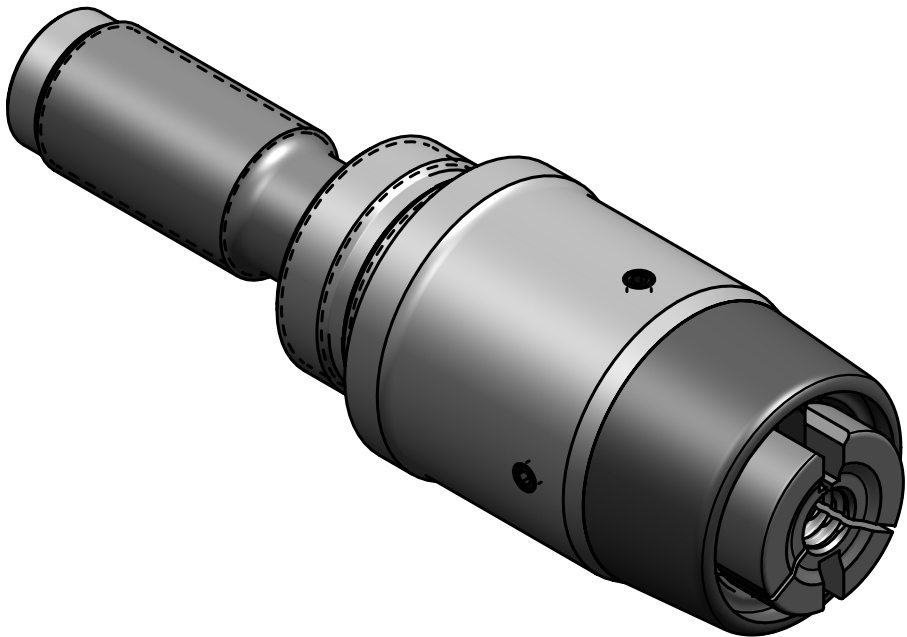
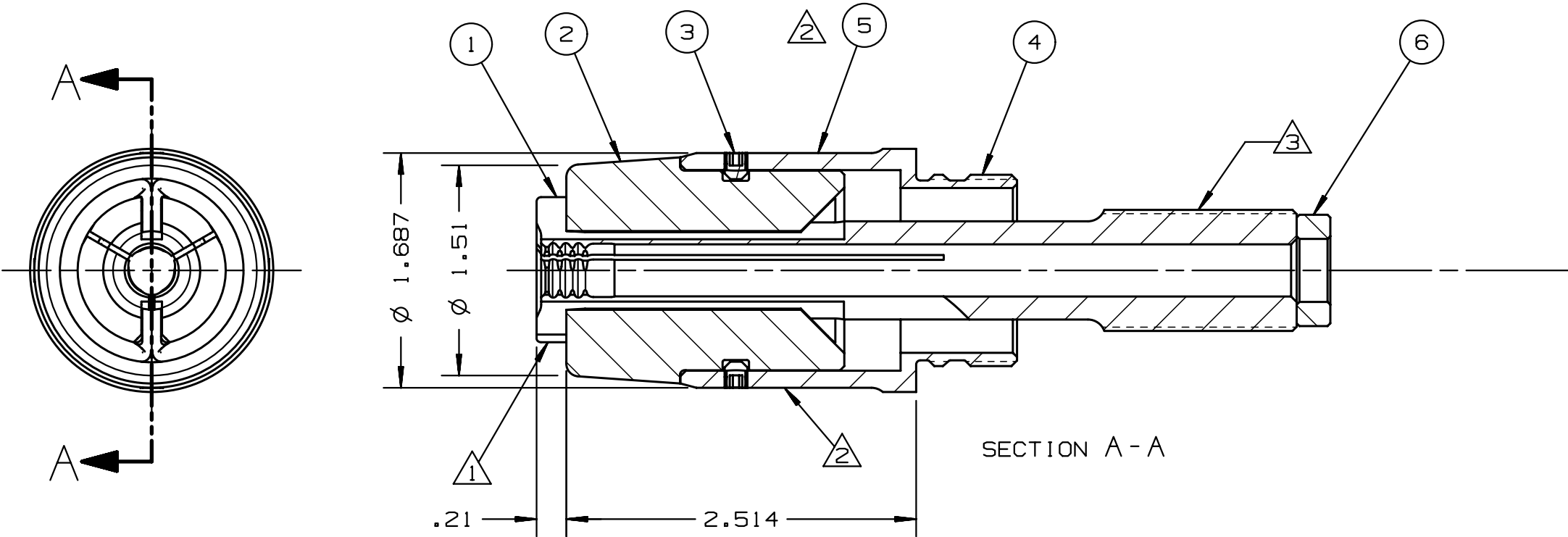
APPLY LOCTITE 242 P/N: 505316 TO THREAD OF PULLER-130017 AND THREAD INTO TOOL'S END CAP.
- C)

INSTALL ANVIL HOLDER-130701 OVER PULLER AND THREAD INTO TOOL'S PISTON.
- D)

ALIGN ANVIL-129977 WITH GROOVES IN PULLER-130017. PUSH ANVIL-129977 INSIDE OF ANVIL-HOLDER-130701 AND INSTALL (4) SET SCREWS-501781 USING VIBRA-TITE P/N: 505125.
- 2

APPLY WARNING STICKER P/N: 590513 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 3

LEFT HAND THREAD



130 70 2	1	SPACER, CUTTER, 14MM	6
590 513	1	STICKER, PINCH POINT	5
130 70 1	1	HOLDER, ANVIL, CUTTER	4
50 178 1	4	F.P.S.S. #8-32 X 3/16	3
129977	1	ANVIL, CUTTER, 14MM BT	2
1300 17	1	PULLER, CUTTER, 14MM BT	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		NOSE, 14MM BT CUTTER SFBTT15 TOOL	
SCH B#: 8467.99.0190		FINAL ASSY: -	
HTS: 8467.99.0190		ENG: SMA	CK: DATE: 07/25/14 SCALE: 1:1
		B	99-7862CX