

| REV | DESCRIPTION                                                                                              | DET | DATE     |
|-----|----------------------------------------------------------------------------------------------------------|-----|----------|
| A   | RELEASE                                                                                                  | CHR | 07/10/14 |
| B   | SPACER 130702 WAS 130690, UPDATE<br>NOTE 1 B, NOTE 1 C LOCTITE 243 P/N 508567 WAS LOCTITE 242 P/N 505316 | SMA | 04/03/17 |

NOTES:

- 1

TO ASSEMBLE:
- B

A) APPLY ANTI-SEIZE LUBRICANT P/N: 508183 TO OUTSIDE OF PULLER-130036.
- B

B) INSERT SPACER 130702 INTO TOOL'S END CAP BEHIND WHERE PULLER THREADS INTO.
- B

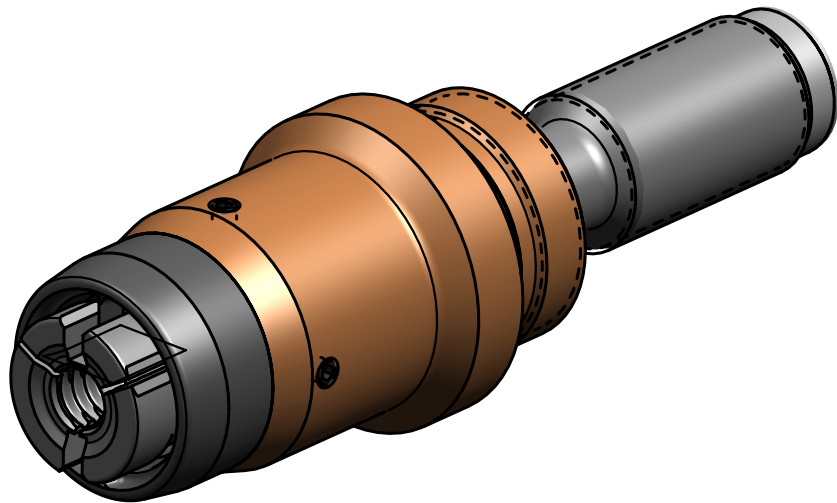
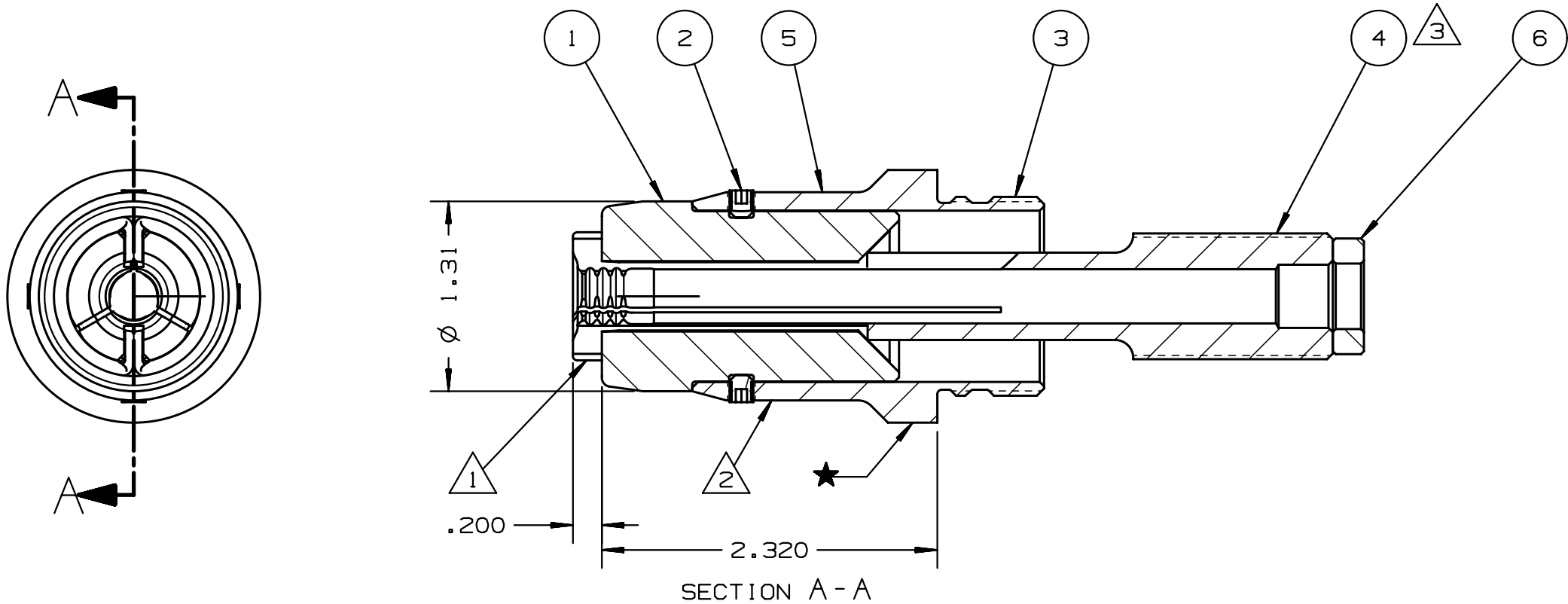
C) APPLY LOCTITE 243 P/N: 508567 TO THREAD OF PULLER-130036 AND THREAD INTO TOOL'S END CAP.
- B

D) INSTALL ANVIL HOLDER-130689 OVER PULLER AND THREAD INTO TOOL'S PISTON.
- B

E) ALIGN ANVIL-130037 WITH GROOVES IN PULLER-130036. PUSH ANVIL-129975 INSIDE OF ANVIL-HOLDER-130689 AND INSTALL (4) SET SCREWS-501781 USING VIBRA-TITE P/N: 505125.
- 2

APPLY WARNING STICKER P/N: 590516 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 3

LEFT HAND THREAD



|                                             |     |                                                                               |                               |
|---------------------------------------------|-----|-------------------------------------------------------------------------------|-------------------------------|
| 130 70 2                                    | 1   | SPACER                                                                        | 6                             |
| 590 516                                     | 1   | WARNING STICKER                                                               | 5                             |
| 1300 36                                     | 1   | PULLER, COLLAR SPLITTER                                                       | 4                             |
| 130 689                                     | 1   | ANVIL HOLDER                                                                  | 3                             |
| 50 1781                                     | 4   | SSCR, #8-32 X 3/16                                                            | 2                             |
| 129975                                      | 1   | ANVIL, COLLAR SPLITTER                                                        | 1                             |
| PART NO.                                    | QTY | DESCRIPTION                                                                   | ITEM                          |
| IDENTIFICATION PER SPEC 42-311: ★ PERMANENT |     | HUCK INTERNATIONAL, INC., I.S.D<br>1 CORPORATE DR<br>KINGSTON, NEW YORK 12401 |                               |
| ITAR/ECCN: EAR99                            |     | NOSE, CUT 12MM BT<br>SFBTT15 TOOL                                             |                               |
| SCH B#: 8467.99.0190                        |     | FINAL ASSY: -                                                                 |                               |
| HTS: 8467.99.0190                           |     | ENG: CHR                                                                      | CK: DATE: 07/10/14 SCALE: 1:1 |
|                                             |     | B                                                                             | 99-7860CX                     |