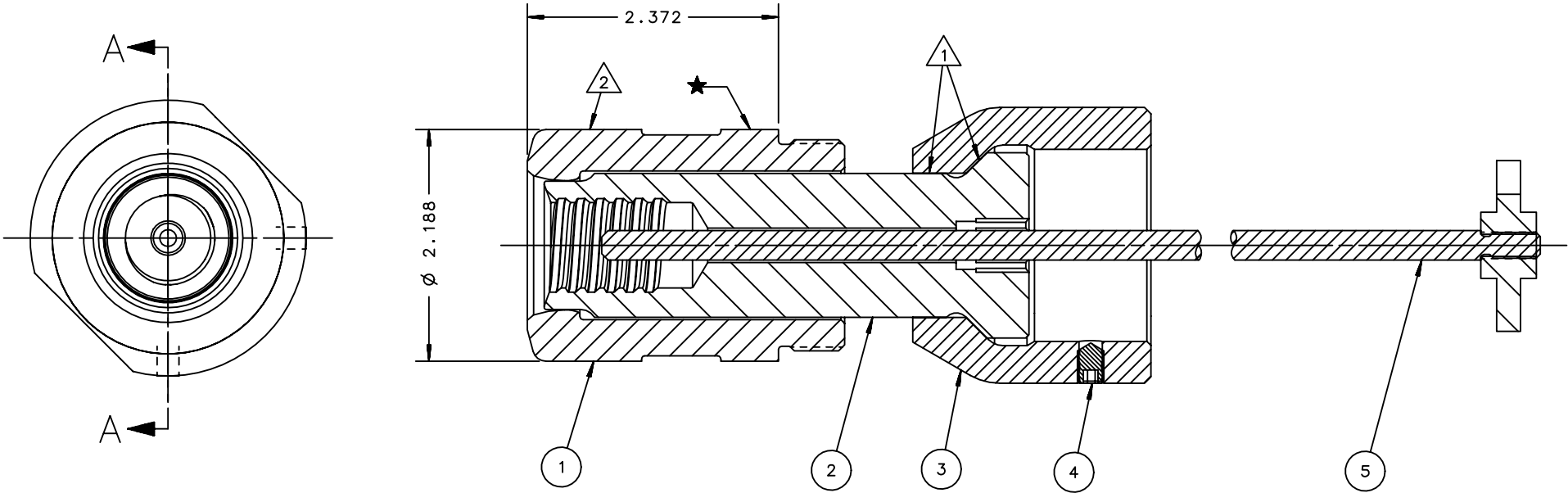


NOTES:

- 1 APPLY GREASE P/N 620030 TO THIMBLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 2 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER.



SECTION A-A

127852	1	ACTUATOR ROD ASSY	5
501766	2	C.P.S.S. 1/4-28 X 3/8	4
124057	1	SPINDLE COUPLING	3
127831	1	THIMBLE	2
127832	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

FORM KE104 Rev C By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any other without the written permission of Huck International, Inc.									
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED:		HUCK INTERNATIONAL, INC., I.S.D.				
HARDNESS:	-	(RAW OR STOCKED STATE)	ALL DIMENSIONS ARE IN INCHES		1 CORPORATE DR., P.O. BOX 2270				
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	KINGSTON, NEW YORK 12401				
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015	NOSE ASSY, 7/8 U-SPIN				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: TRK	OK:	DATE: 5/31/05	SCALE: 1:1	
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.				
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005 T.I.R.			FINAL ASSY:						

B 99-7802-S