

- 1 APPLY LOCTITE 242 P/N 505016 TO THREADED JOINT PER MFR'S INSTRUCTIONS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ON ANVIL.

|          |     |                       |      |
|----------|-----|-----------------------|------|
| 127850   | 1   | ACTUATOR ROD ASSY     | 8    |
| 50 1766  | 2   | C.P.S.S. 1/4-28 X 3/8 | 7    |
| 124057   | 1   | SPINDLE COUPLING      | 6    |
| 127847   | 1   | SPINDLE               | 5    |
| 127848   | 1   | ANVIL HOLDER          | 4    |
| 50 1367  | 1   | DOWEL, 1/4 X 1.5      | 3    |
| 127830   | 1   | THIMBLE               | 2    |
| 127832   | 1   | ANVIL                 | 1    |
| PART NO. | QTY | DESCRIPTION           | ITEM |

|                                                    |   |                                                                                                                                                                                    |                                        |  |  |           |                                                                                                |     |               |            |  |
|----------------------------------------------------|---|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------|--|--|-----------|------------------------------------------------------------------------------------------------|-----|---------------|------------|--|
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| MATERIAL:                                          | - | SPEC:                                                                                                                                                                              | TOLERANCES UNLESS OTHERWISE SPECIFIED: |  |  |           | HUCK INTERNATIONAL, INC., I.S.D.<br>1 CORPORATE DR., P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |     |               |            |  |
| HARDNESS:                                          | - | (RAW OR STOCKED STATE)                                                                                                                                                             | (ALL DIMENSIONS ARE IN INCHES)         |  |  |           |                                                                                                |     |               |            |  |
| HEAT TREAT TO:                                     | - | SPEC:                                                                                                                                                                              | .XX, .XXX ± .01, .005                  |  |  |           | NOSE ASSY, 7/8 U-SPIN                                                                          |     |               |            |  |
| SURFACE TREAT:                                     | - | SPEC:                                                                                                                                                                              | INT. COR. RADII .005-.015              |  |  |           |                                                                                                |     |               |            |  |
| SURFACE FINISH NOT TO EXCEED: 125 Ra               |   | BREAK EDGES .005-.015                                                                                                                                                              |                                        |  |  | DET. TRK  |                                                                                                | OK1 | DATE: 5/31/05 | SCALE: 1:2 |  |
| IDENTIFICATION PER SPEC 42-311: ★ PERMANENT        |   | ANGLES ± 3°                                                                                                                                                                        |                                        |  |  | FOC. FAC. |                                                                                                | B   |               | 99-7802-L  |  |
| SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN .005 T.I.R. |   | FINAL ASSY:                                                                                                                                                                        |                                        |  |  |           |                                                                                                |     |               |            |  |