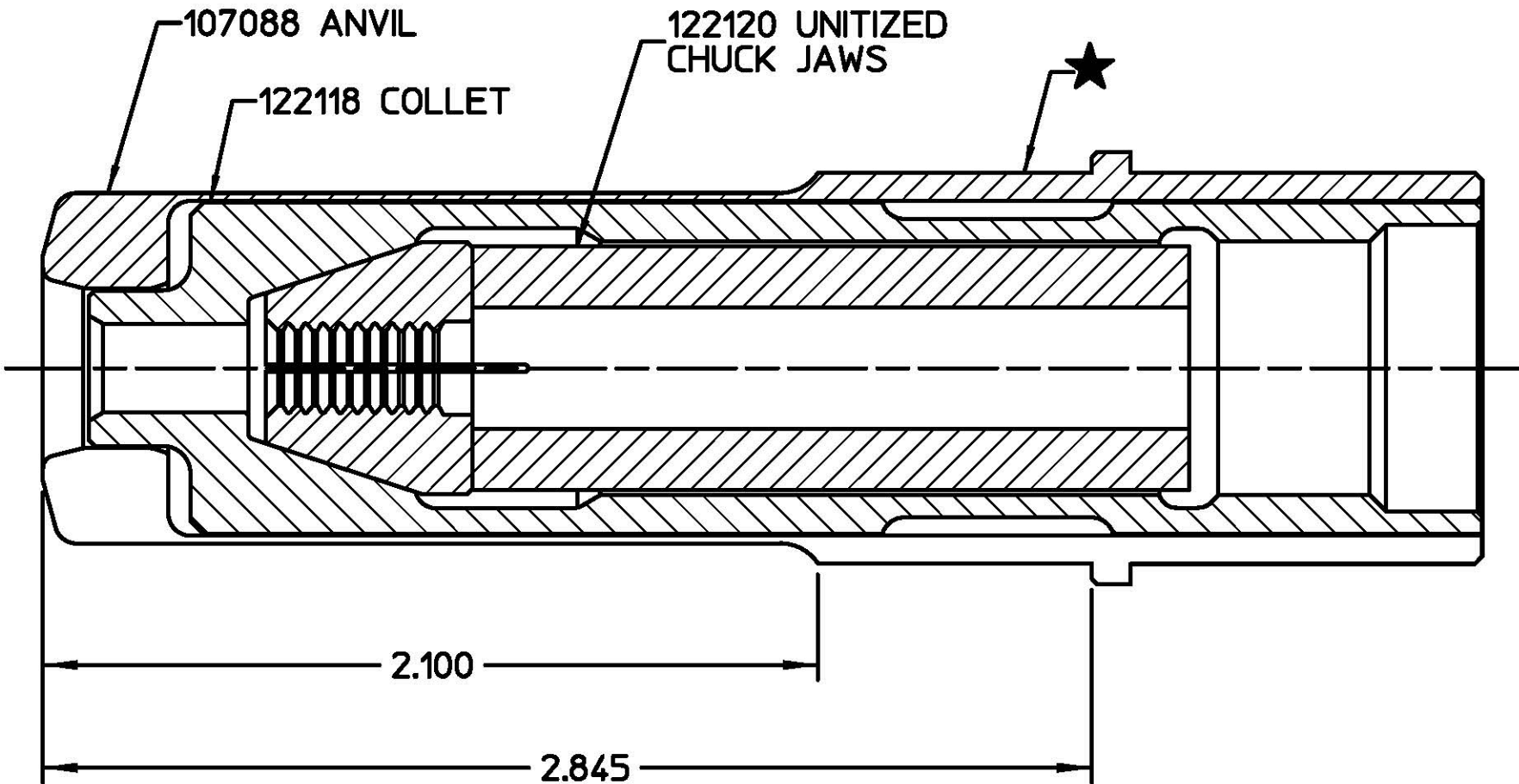
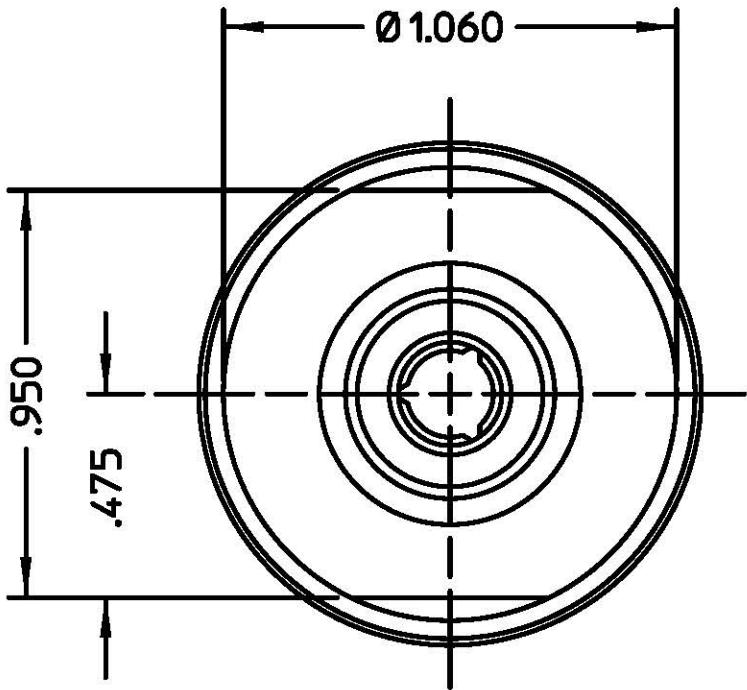


REV	DESCRIPTION	DATE
H	ADDED NOTE: 1.	10/31/00

NOTE:

- Ⓜ 1. THE FOLLOWING STEEL DFLECTORS ARE
OPTIONALLY AVAILABLE:
- FOR USE WITH 246 TOOL, USE 123634-246.
- FOR USE WITH 2502/2503 TOOL USE 123634-2503.
- FOR USE WITH 2580 TOOL USE 123634-2580.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	NOSE ASSEMBLY -10 BOM			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK: -	DATE: 7-16-91	SCALE: 2/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	±	FOC.	B 99-769		
SURFACES TO BE Ⓞ . // . ⊕ . ⊥ . & ▱ WITHIN			T.I.R.	FINAL ASSY: -	FAC.			