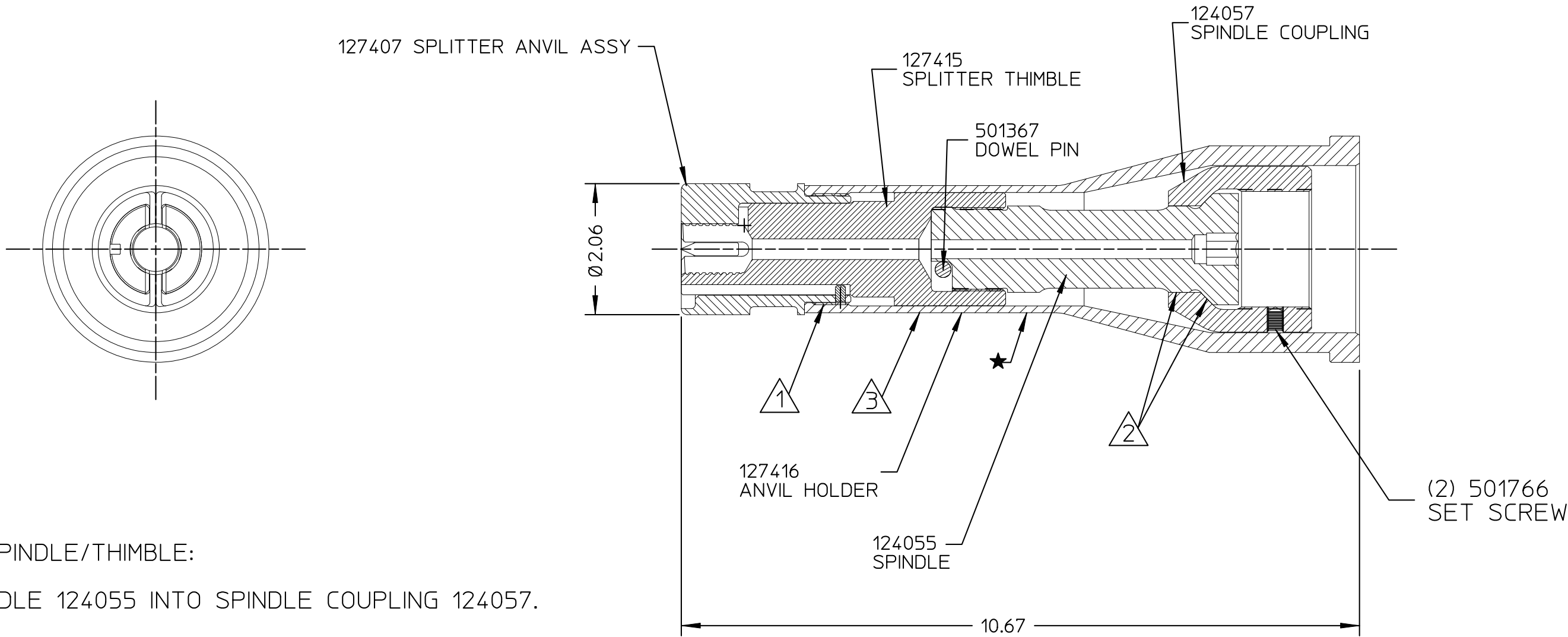


REV	DESCRIPTION	DATE
A	RELEASE, FORMERLY PR2657-52-M20CC	10/29/03

NOTES:

- 1
- APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2
- APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO THIMBLE COUPLING.
- 3
- APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER.
DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.



TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 124055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 127415 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE 127415.
- D) INSTALL DOWEL PIN 501367.

HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DR. KINGSTON, NEW YORK 12401			
ASSY, SPLITTER NOSE MHS-20 (HS52) 20MM HUCKSPIN			
DET: TRK	CK:	DATE: 10/29/03	SCALE: 1:1
FOC.	B	99-7562CC	
FAC.			