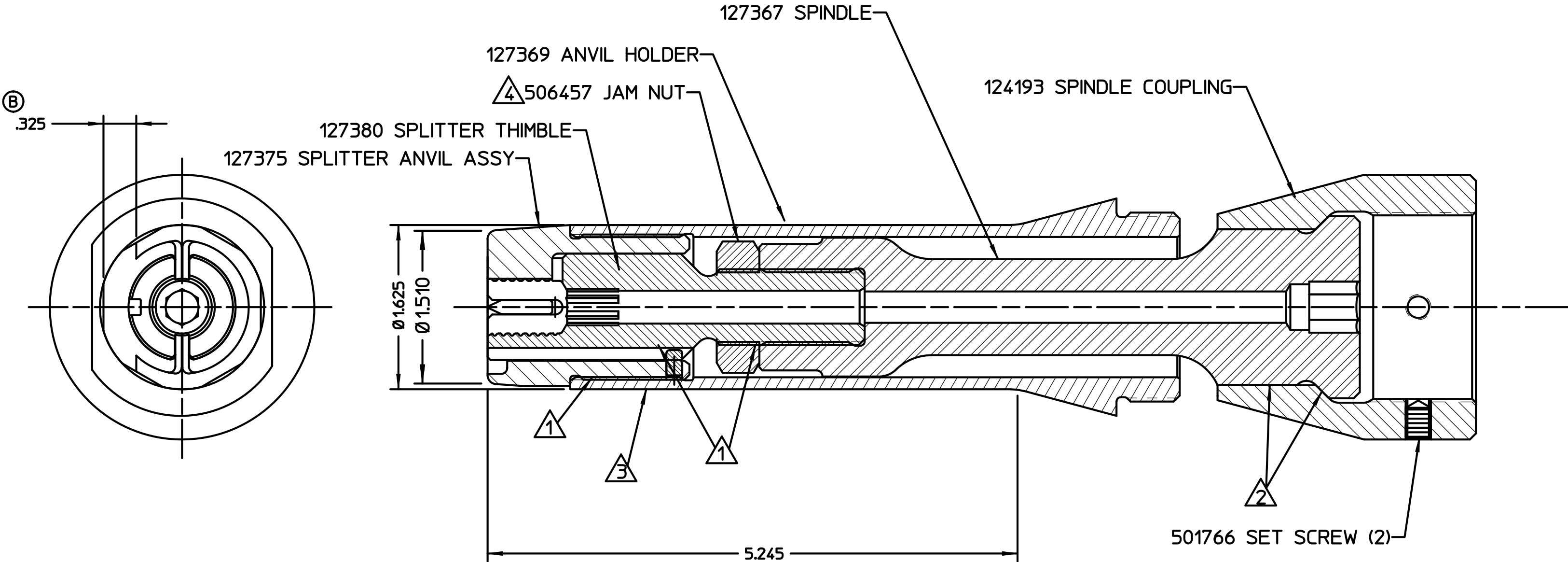


REV	DESCRIPTION	DATE
B	UPDATED DRAWING PICTORIALY SHOWING CLEARANCE CUT	03/27/15

NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 4 TORQUE JAM NUT TO 90-100 LB-FT.



FORM: KE104 REV F		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
ITAR/ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401 ASSY SPLITTER NOSE MHS-14 (HS52) 14mm HUCKSPIN			
MATERIAL:	-	SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)					
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:							
SURFACE TREAT:	-	SPEC:		.XX, .XXX ±	.01, .005	FINAL ASSY:			
SURFACE FINISH NOT TO EXCEED:		125 Ra		INT. COR. RADII	.005-.015	DET:TRK	CK:	DATE:09/04/03	SCALE:1:1
IDENTIFICATION PER SPEC 42-311: ★		PERMANENT		BREAK EDGES	.005-.015	B 99-7561CC			
SURFACES TO BE .001, .002, .003, .004, .005, .006, .007, .008, .009, .010, .012, .015, .020, .025, .030, .035, .040, .045, .050, .055, .060, .065, .070, .075, .080, .085, .090, .095, .100, .110, .120, .130, .140, .150, .160, .170, .180, .190, .200, .210, .220, .230, .240, .250, .260, .270, .280, .290, .300, .310, .320, .330, .340, .350, .360, .370, .380, .390, .400, .410, .420, .430, .440, .450, .460, .470, .480, .490, .500, .510, .520, .530, .540, .550, .560, .570, .580, .590, .600, .610, .620, .630, .640, .650, .660, .670, .680, .690, .700, .710, .720, .730, .740, .750, .760, .770, .780, .790, .800, .810, .820, .830, .840, .850, .860, .870, .880, .890, .900, .910, .920, .930, .940, .950, .960, .970, .980, .990, 1.000, 1.050, 1.100, 1.150, 1.200, 1.250, 1.300, 1.350, 1.400, 1.450, 1.500, 1.550, 1.600, 1.650, 1.700, 1.750, 1.800, 1.850, 1.900, 1.950, 2.000, 2.050, 2.100, 2.150, 2.200, 2.250, 2.300, 2.350, 2.400, 2.450, 2.500, 2.550, 2.600, 2.650, 2.700, 2.750, 2.800, 2.850, 2.900, 2.950, 3.000, 3.050, 3.100, 3.150, 3.200, 3.250, 3.300, 3.350, 3.400, 3.450, 3.500, 3.550, 3.600, 3.650, 3.700, 3.750, 3.800, 3.850, 3.900, 3.950, 4.000, 4.050, 4.100, 4.150, 4.200, 4.250, 4.300, 4.350, 4.400, 4.450, 4.500, 4.550, 4.600, 4.650, 4.700, 4.750, 4.800, 4.850, 4.900, 4.950, 5.000, 5.050, 5.100, 5.150, 5.200, 5.250, 5.300, 5.350, 5.400, 5.450, 5.500, 5.550, 5.600, 5.650, 5.700, 5.750, 5.800, 5.850, 5.900, 5.950, 6.000, 6.050, 6.100, 6.150, 6.200, 6.250, 6.300, 6.350, 6.400, 6.450, 6.500, 6.550, 6.600, 6.650, 6.700, 6.750, 6.800, 6.850, 6.900, 6.950, 7.000, 7.050, 7.100, 7.150, 7.200, 7.250, 7.300, 7.350, 7.400, 7.450, 7.500, 7.550, 7.600, 7.650, 7.700, 7.750, 7.800, 7.850, 7.900, 7.950, 8.000, 8.050, 8.100, 8.150, 8.200, 8.250, 8.300, 8.350, 8.400, 8.450, 8.500, 8.550, 8.600, 8.650, 8.700, 8.750, 8.800, 8.850, 8.900, 8.950, 9.000, 9.050, 9.100, 9.150, 9.200, 9.250, 9.300, 9.350, 9.400, 9.450, 9.500, 9.550, 9.600, 9.650, 9.700, 9.750, 9.800, 9.850, 9.900, 9.950, 10.000, 10.050, 10.100, 10.150, 10.200, 10.250, 10.300, 10.350, 10.400, 10.450, 10.500, 10.550, 10.600, 10.650, 10.700, 10.750, 10.800, 10.850, 10.900, 10.950, 11.000, 11.050, 11.100, 11.150, 11.200, 11.250, 11.300, 11.350, 11.400, 11.450, 11.500, 11.550, 11.600, 11.650, 11.700, 11.750, 11.800, 11.850, 11.900, 11.950, 12.000, 12.050, 12.100, 12.150, 12.200, 12.250, 12.300, 12.350, 12.400, 12.450, 12.500, 12.550, 12.600, 12.650, 12.700, 12.750, 12.800, 12.850, 12.900, 12.950, 13.000, 13.050, 13.100, 13.150, 13.200, 13.250, 13.300, 13.350, 13.400, 13.450, 13.500, 13.550, 13.600, 13.650, 13.700, 13.750, 13.800, 13.850, 13.900, 13.950, 14.000, 14.050, 14.100, 14.150, 14.200, 14.250, 14.300, 14.350, 14.400, 14.450, 14.500, 14.550, 14.600, 14.650, 14.700, 14.750, 14.800, 14.850, 14.900, 14.950, 15.000, 15.050, 15.100, 15.150, 15.200, 15.250, 15.300, 15.350, 15.400, 15.450, 15.500, 15.550, 15.600, 15.650, 15.700, 15.750, 15.800, 15.850, 15.900, 15.950, 16.000, 16.050, 16.100, 16.150, 16.200, 16.250, 16.300, 16.350, 16.400, 16.450, 16.500, 16.550, 16.600, 16.650, 16.700, 16.750, 16.800, 16.850, 16.900, 16.950, 17.000, 17.050, 17.100, 17.150, 17.200, 17.250, 17.300, 17.350, 17.400, 17.450, 17.500, 17.550, 17.600, 17.650, 17.700, 17.750, 17.800, 17.850, 17.900, 17.950, 18.000, 18.050, 18.100, 18.150, 18.200, 18.250, 18.300, 18.350, 18.400, 18.450, 18.500, 18.550, 18.600, 18.650, 18.700, 18.750, 18.800, 18.850, 18.900, 18.950, 19.000, 19.050, 19.100, 19.150, 19.200, 19.250, 19.300, 19.350, 19.400, 19.450, 19.500, 19.550, 19.600, 19.650, 19.700, 19.750, 19.800, 19.850, 19.900, 19.950, 20.000, 20.050, 20.100, 20.150, 20.200, 20.250, 20.300, 20.350, 20.400, 20.450, 20.500, 20.550, 20.600, 20.650, 20.700, 20.750, 20.800, 20.850, 20.900, 20.950, 21.000, 21.050, 21.100, 21.150, 21.200, 21.250, 21.300, 21.350, 21.400, 21.450, 21.500, 21.550, 21.600, 21.650, 21.700, 21.750, 21.800, 21.850, 21.900, 21.950, 22.000, 22.050, 22.100, 22.150, 22.200, 22.250, 22.300, 22.350, 22.400, 22.450, 22.500, 22.550, 22.600, 22.650, 22.700, 22.750, 22.800, 22.850, 22.900, 22.950, 23.000, 23.050, 23.100, 23.150, 23.200, 23.250, 23.300, 23.350, 23.400, 23.450, 23.500, 23.550, 23.600, 23.650, 23.700, 23.750, 23.800, 23.850, 23.900, 23.950, 24.000, 24.050, 24.100, 24.150, 24.200, 24.250, 24.300, 24.350, 24.400, 24.450, 24.500, 24.550, 24.600, 24.650, 24.700, 24.750, 24.800, 24.850, 24.900, 24.950, 25.000, 25.050, 25.100, 25.150, 25.200, 25.250, 25.300, 25.350, 25.400, 25.450, 25.500, 25.550, 25.600, 25.650, 25.700, 25.750, 25.800, 25.850, 25.900, 25.950, 26.000, 26.050, 26.100, 26.150, 26.200, 26.250, 26.300, 26.350, 26.400, 26.450, 26.500, 26.550, 26.600, 26.650, 26.700, 26.750, 26.800, 26.850, 26.900, 26.950, 27.000, 27.050, 27.100, 27.150, 27.200, 27.250, 27.300, 27.350, 27.400, 27.450, 27.500, 27.550, 27.600, 27.650, 27.700, 27.750, 27.800, 27.850, 27.900, 27.950, 28.000, 28.050, 28.100, 28.150, 28.200, 28.250, 28.300, 28.350, 28.400, 28.450, 28.500, 28.550, 28.600, 28.650, 28.700, 28.750, 28.800, 28.850, 28.900, 28.950, 29.000, 29.050, 29.100, 29.150, 29.200, 29.250, 29.300, 29.350, 29.400, 29.450, 29.500, 29.550, 29.600, 29.650, 29.700, 29.750, 29.800, 29.850, 29.900, 29.950, 30.000, 30.050, 30.100, 30.150, 30.200, 30.250, 30.300, 30.350, 30.400, 30.450, 30.500, 30.550, 30.600, 30.650, 30.700, 30.750, 30.800, 30.850, 30.900, 30.950, 31.000, 31.050, 31.100, 31.150, 31.200, 31.250, 31.300, 31.350, 31.400, 31.450, 31.500, 31.550, 31.600, 31.650, 31.700, 31.750, 31.800, 31.850, 31.900, 31.950, 32.000, 32.050, 32.100, 32.150, 32.200, 32.250, 32.300, 32.350, 32.400, 32.450, 32.500, 32.550, 32.600, 32.650, 32.700, 32.750, 32.800, 32.850, 32.900, 32.950, 33.000, 33.050, 33.100, 33.150, 33.200, 33.250, 33.300, 33.350, 33.400, 33.450, 33.500, 33.550, 33.600, 33.650, 33.700, 33.750, 33.800, 33.850, 33.900, 33.950, 34.000, 34.050, 34.100, 34.150, 34.200, 34.250, 34.300, 34.350, 34.400, 34.450, 34.500, 34.550, 34.600, 34.650, 34.700, 34.750, 34.800, 34.850, 34.900, 34.950, 35.000, 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41.300, 41.350, 41.400, 41.450, 41.500, 41.550, 41.600, 41.650, 41.700, 41.750, 41.800, 41.850, 41.900, 41.950, 42.000, 42.050, 42.100, 42.150, 42.200, 42.250, 42.300, 42.350, 42.400, 42.450, 42.500, 42.550, 42.600, 42.650, 42.700, 42.750, 42.800, 42.850, 42.900, 42.950, 43.000, 43.050, 43.100, 43.150, 43.200, 43.250, 43.300, 43.350, 43.400, 43.450, 43.500, 43.550, 43.600, 43.650, 43.700, 43.750, 43.800, 43.850, 43.900, 43.950, 44.000, 44.050, 44.100, 44.150, 44.200, 44.250, 44.300, 44.350, 44.400, 44.450, 44.500, 44.550, 44.600, 44.650, 44.700, 44.750, 44.800, 44.850, 44.900, 44.950, 45.000, 45.050, 45.100, 45.150, 45.200, 45.250, 45.300, 45.350, 45.400, 45.450, 45.500, 45.550, 45.600, 45.650, 45.700, 45.750, 45.800, 45.850, 45.900, 45.950, 46.000, 46.050, 46.100, 46.150, 46.200, 46.250, 46.300, 46.350, 46.400, 46.450, 46.500, 46.550, 46.600, 46.650, 46.700, 46.750, 46.800, 46.850, 46.900, 46.950, 47.000, 47.050, 47.100, 47.150, 47.200, 47.250, 47.300, 47.350, 47.400, 47.450, 47.500, 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53.800, 53.850, 53.900, 53.950, 54.000, 54.050, 54.100, 54.150, 54.200, 54.250, 54.300, 54.350, 54.400, 54.450, 54.500, 54.550, 54.600, 54.650, 54.700, 54.750, 54.800, 54.850, 54.900, 54.950, 55.000, 55.050, 55.100, 55.150, 55.200, 55.250, 55.300, 55.350, 55.400, 55.450, 55.500, 55.550, 55.600, 55.650, 55.700, 55.750, 55.800, 55.850, 55.900, 55.950, 56.000, 56.050, 56.100, 56.150, 56.200, 56.250, 56.300, 56.350, 56.400, 56.450, 56.500, 56.550, 56.600, 56.650, 56.700, 56.750, 56.800, 56.850, 56.900, 56.950, 57.000, 57.050, 57.100, 57.150, 57.200, 57.250, 57.300, 57.350, 57.400, 57.450, 57.500, 57.550, 57.600, 57.650, 57.700, 57.750, 57.800, 57.850, 57.900, 57.950, 58.000, 58.050, 58.100, 58.150, 58.200, 58.250, 58.300, 58.350, 58.400, 58.450, 58.500, 58.550, 58.600, 58.650, 58.700, 58.750, 58.800, 58.850, 58.900, 58.950, 59.000, 59.050, 59.100, 59.150, 59.200, 59.250, 59.300, 59.350, 59.400, 59.450, 59.500, 59.550, 59.600, 59.650, 59.700, 59.750, 59.800, 59.850, 59.900, 59.950, 60.000, 60.050, 60.100, 60.150, 60.200, 60.250, 60.300, 60.350, 60.400, 60.450, 60.500, 60.550, 60.600, 60.650, 60.700, 60.750, 60.800, 60.850, 60.900, 60.950, 61.000, 61.050, 61.100, 61.150, 61.200, 61.250, 61.300, 61.350, 61.400, 61.450, 61.500, 61.550, 61.600, 61.650, 61.700, 61.750, 61.800, 61.850, 61.900, 61.950, 62.000, 62.050, 62.100, 62.150, 62.200, 62.250, 62.300, 62.350, 62.400, 62.450, 62.500, 62.550, 62.600, 62.650, 62.700, 62.750, 62.800, 62.850, 62.900, 62.950, 63.000, 63.050, 63.100, 63.150, 63.200, 63.250, 63.300, 63.350, 63.400, 63.450, 63.500, 63.550, 63.600, 63.650, 63.700, 63.750, 63.800, 63.850, 63.900, 63.950, 64.000, 64.050, 64.100, 64.150, 64.200, 64.250, 64.300, 64.350, 64.400, 64.450, 64.500, 64.550, 64.600, 64.650, 64.700, 64.750, 64.800, 64.850, 64.900, 64.950, 65.000, 65.050, 65.100, 65.150, 65.200, 65.250, 65.300, 65.350, 65.400, 65.450, 65.500, 65.550, 65.600, 65.650, 65.700, 65.750, 65.800, 65.850, 65.900, 65.950, 66.000, 66.050, 66.100, 66.150, 66.200, 66.250, 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