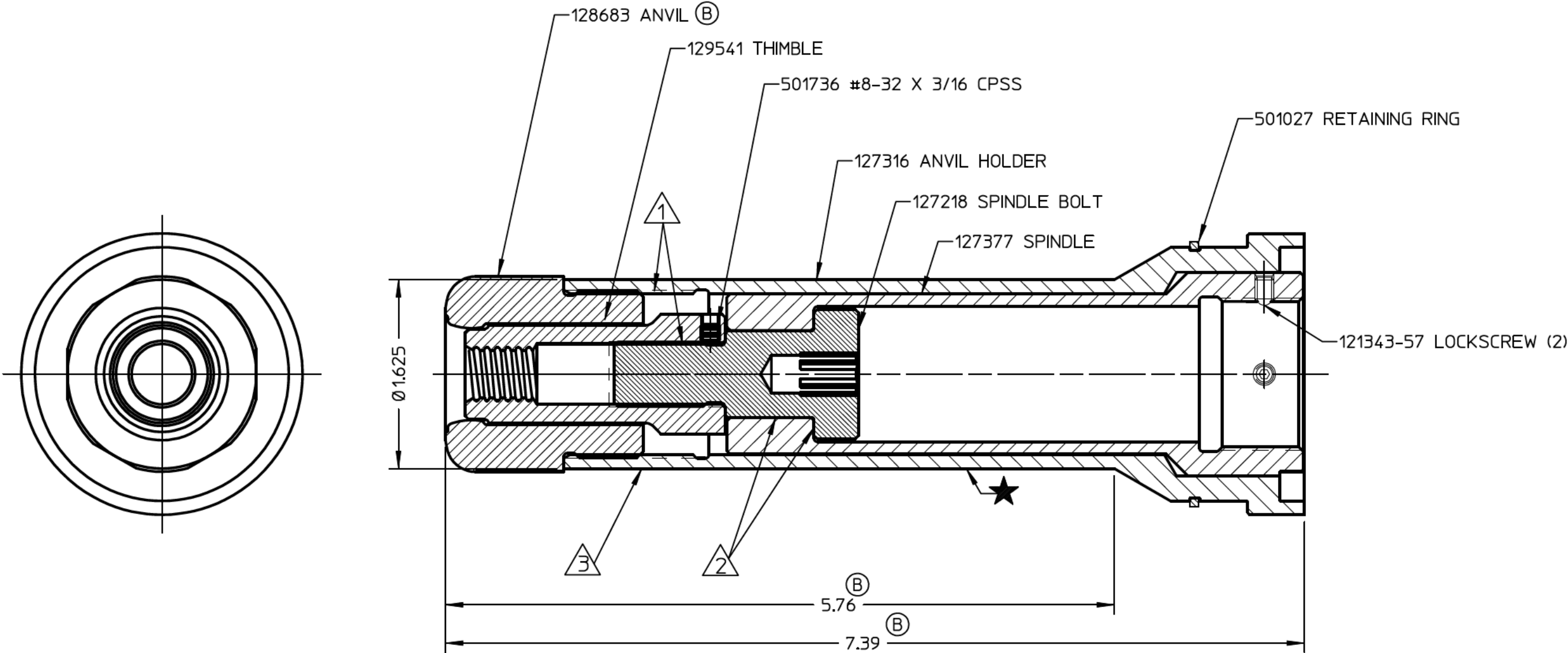


REV	DESCRIPTION	DATE
A	RELEASE	5/19/10
B	128683 ANVIL WAS 126155 ANVIL; ADDED DIM'S	12/13/10

NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO THIMBLE BEFORE ASSEMBLY TO SPINDLE.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	ASSY, NOSE - 2624HS MHS-14 (14MM) HS2			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: HKS	CK:	DATE: 05/19/10	SCALE: FULL
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.		B	99-7531
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			