APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE BOLT.
APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER.
DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

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128997 THIMBLE
501736 #8-32 x 3/16 CPSS
127218 SPINDLE BOLT
127219 ANVIL HOLDER
127220 SPINDLE
501027 RETAINING RING
121343-57 LOCKSCREW

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FORM HUN4, REV C

MATERIAL: "
SPEC:
TOLERANCES UNLESS OTHERWISE SPECIFIED:
HEAT TREAT TO:
SPEC:
SURFACE TREAT:
SPEC:
INT. COR. RAD. .005-.015
SURFACE FINISH NOT TO EXCEED: 125 Ra
BREAK EDGES .005-.015
HEADING PER SPEC 42-316 PERMANENT ANGLES ± .3°
SURFACES TO BE .001-.003 WITHIN .005 T.I.R.