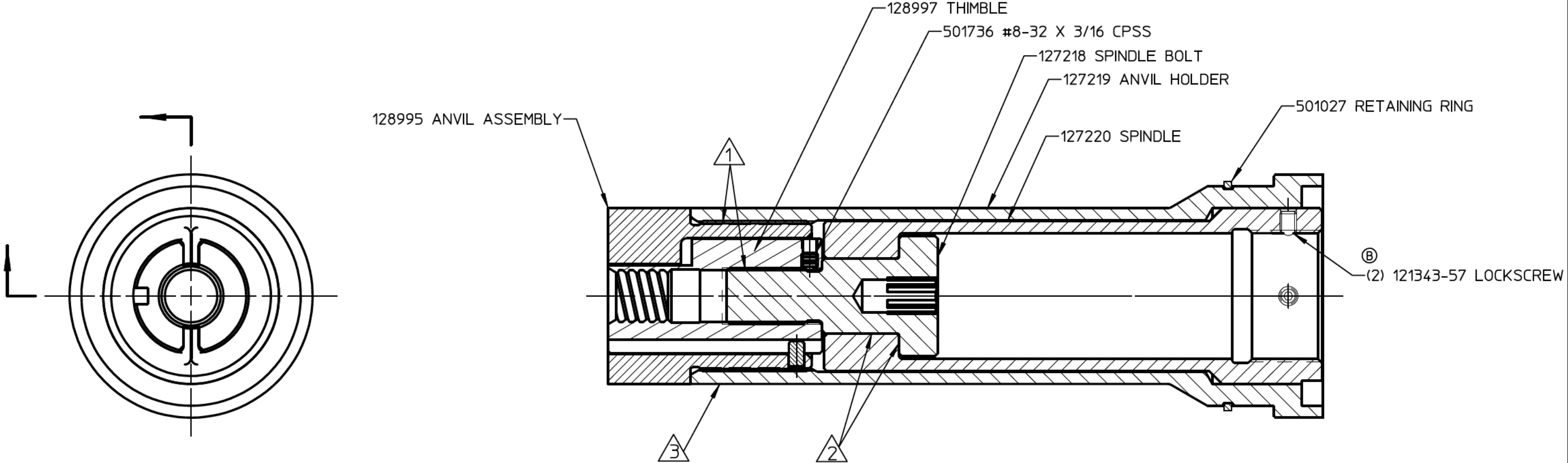


NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE BOLT.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

REV	DESCRIPTION	DATE
A	RELEASE	2/12/03
B	ADDED QTY. (2)	3/12/10



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	NOSE ASSY, CUTTER 2624HS TOOL MHS2-16(16MM) & HS2-20(5/8")			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET:TRK	CK:	DATE: 8/28/08	SCALE: FULL
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.		B	99-7521CC
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			