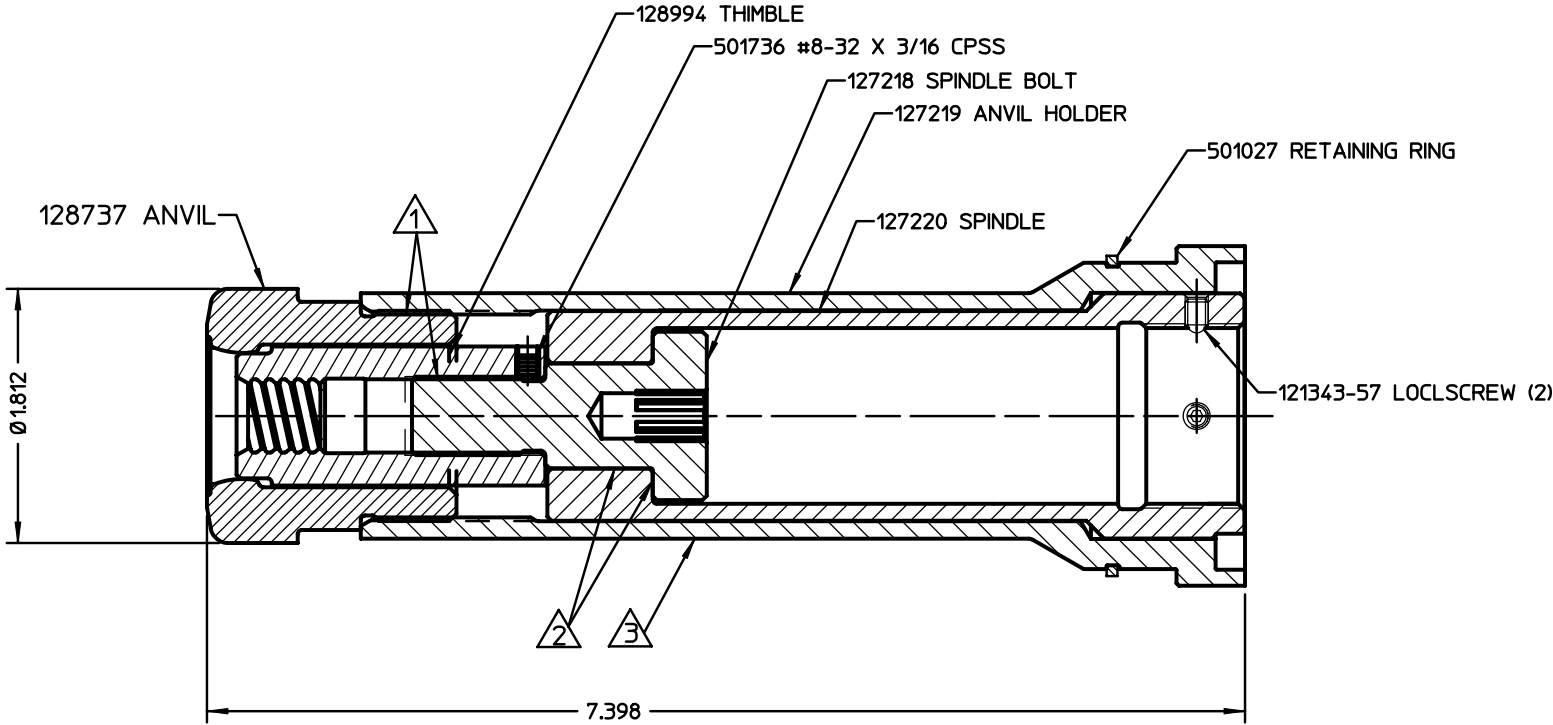


NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE BOLT.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

REV	DESCRIPTION	DATE
A	RELEASE	8/28/08



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., L.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-	(RAW OR STOCKED STATE)			
HEAT TREAT TO:	-	SPEC:	XX, XXX ±	.01, .005	NOSE ASSY, INSTALLATION MHS2-16(16MM) AND HS2-20(5/8") HUCKSPIN
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015	
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: TRK CK: DATE: 8/28/08 SCALE: FULL
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC. B
SURFACES TO BE ○, //, Φ, ⊥, & ▽ WITHIN .005 T.I.R.			FINAL ASSY:		99-7521