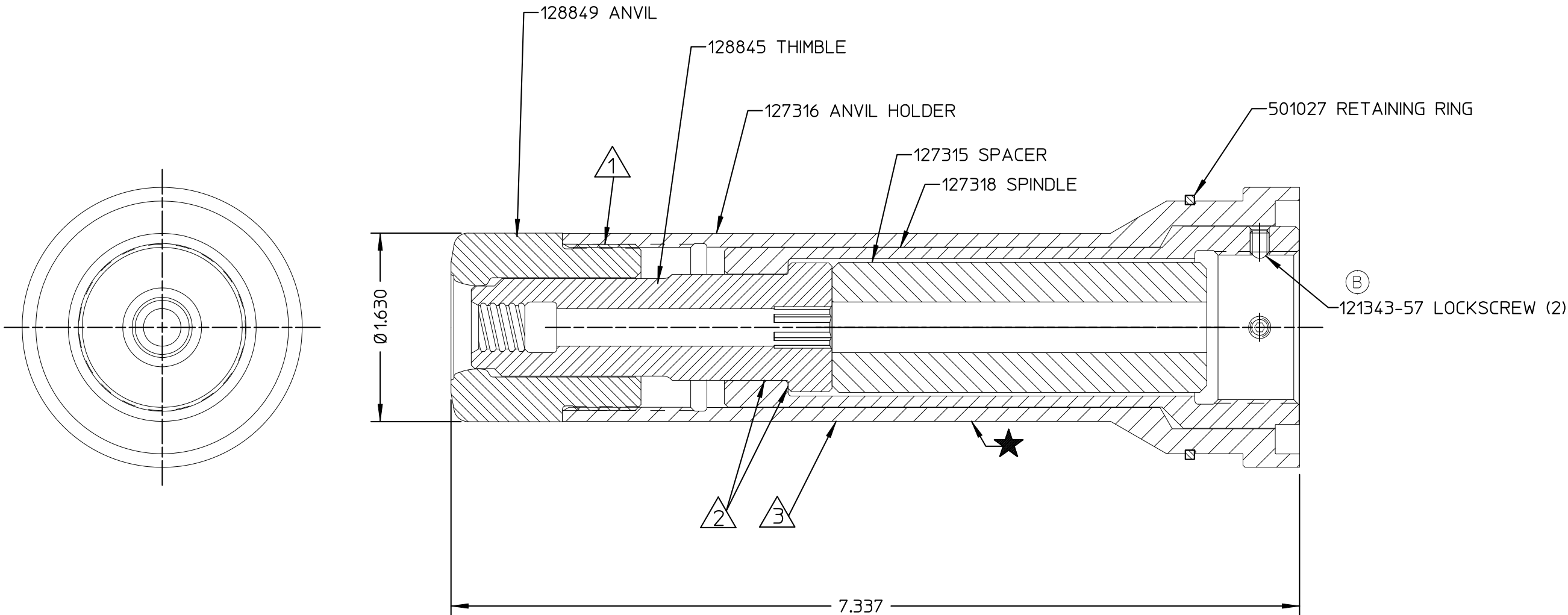


NOTES:

REV	DESCRIPTION	DATE
A	RELEASE	5/2/08
B	QTY 2 OF 121343-57 WAS QTY 1	10/08/13

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO THIMBLE BEFORE ASSEMBLY TO SPINDLE.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER.
DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.



FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	ASSY, INSTALLATION NOSE - 2624HS HS2-16 (1/2") HUCKSPIN 2			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET:TRK	CK:	DATE: 5/2/08	SCALE: 1:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.		B	99-7520
SURFACES TO BE ◎, //, ⊕, ⊥, & ▱ WITHIN .005 T.I.R.			FINAL ASSY:		FAC.			