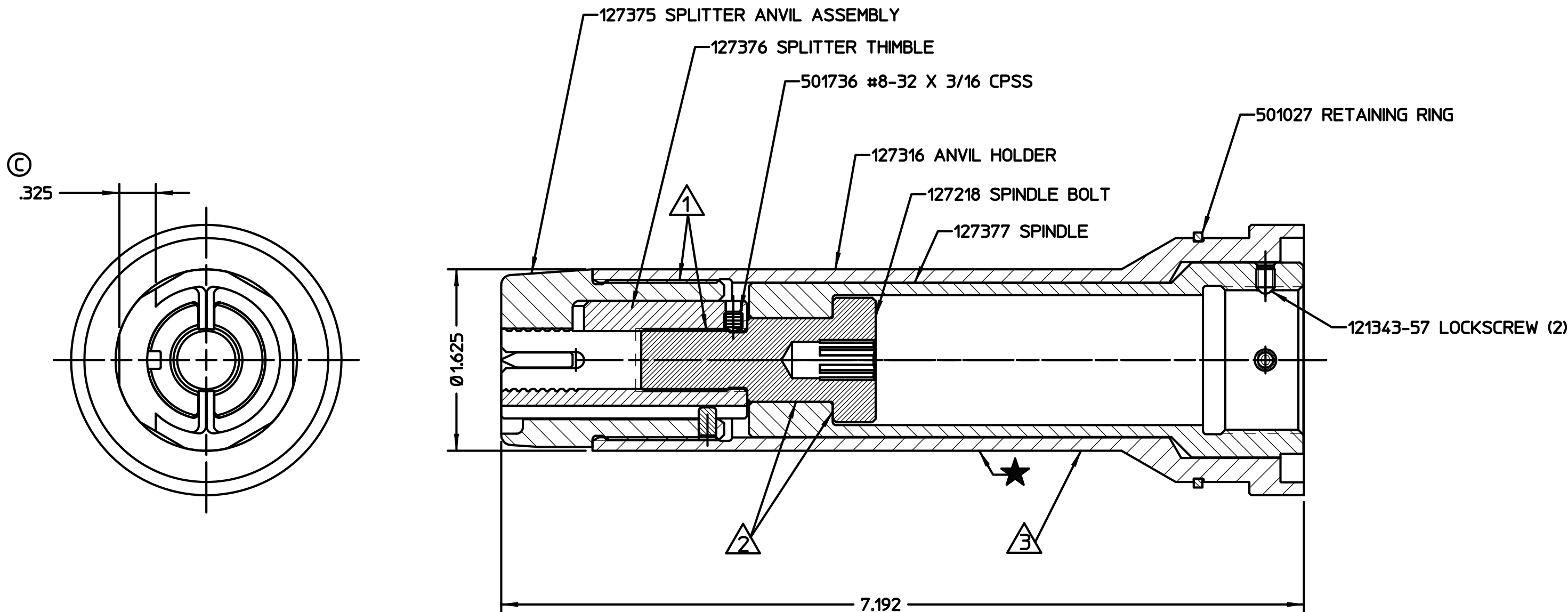


REV	DESCRIPTION	DATE
C	UPDATED DRAWING PICTORIALY SHOWING CLEARANCE CUT	03/27/15

NOTES:

- 1
- APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2
- APPLY GREASE P/N 620030 TO THIMBLE BEFORE ASSEMBLY TO SPINDLE.
- 3
- APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER.
DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.



FORM: KE104 REV F		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.							
ITAR/ECCN: EAR99		SCH B#: 8467.99.0190		HTS: 8467.99.0190		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401 ASSY SPLITTER NOSE -2624HS MHS-14 (14mm) HUCKSPIN			
MATERIAL:	-	SPEC:		TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)					
HARDNESS:	-	(RAW OR STOCKED STATE)							
HEAT TREAT TO:	-	SPEC:							
SURFACE TREAT:	-	SPEC:		.XX, .XXX ±	.01, .005	FINAL ASSY:			
SURFACE FINISH NOT TO EXCEED:		125 Ra		INT. COR. RADII	.005-.015	DET: CHR	CK:	DATE: 05/24/04	SCALE: 1:1
IDENTIFICATION PER SPEC 42-311:		★ PERMANENT		BREAK EDGES	.005-.015	B	99-7511CC		
SURFACES TO BE		⚡.//.⊕.⊥. & ▢ WITHIN .005 T.I.R.		ANGLES ±	3°				