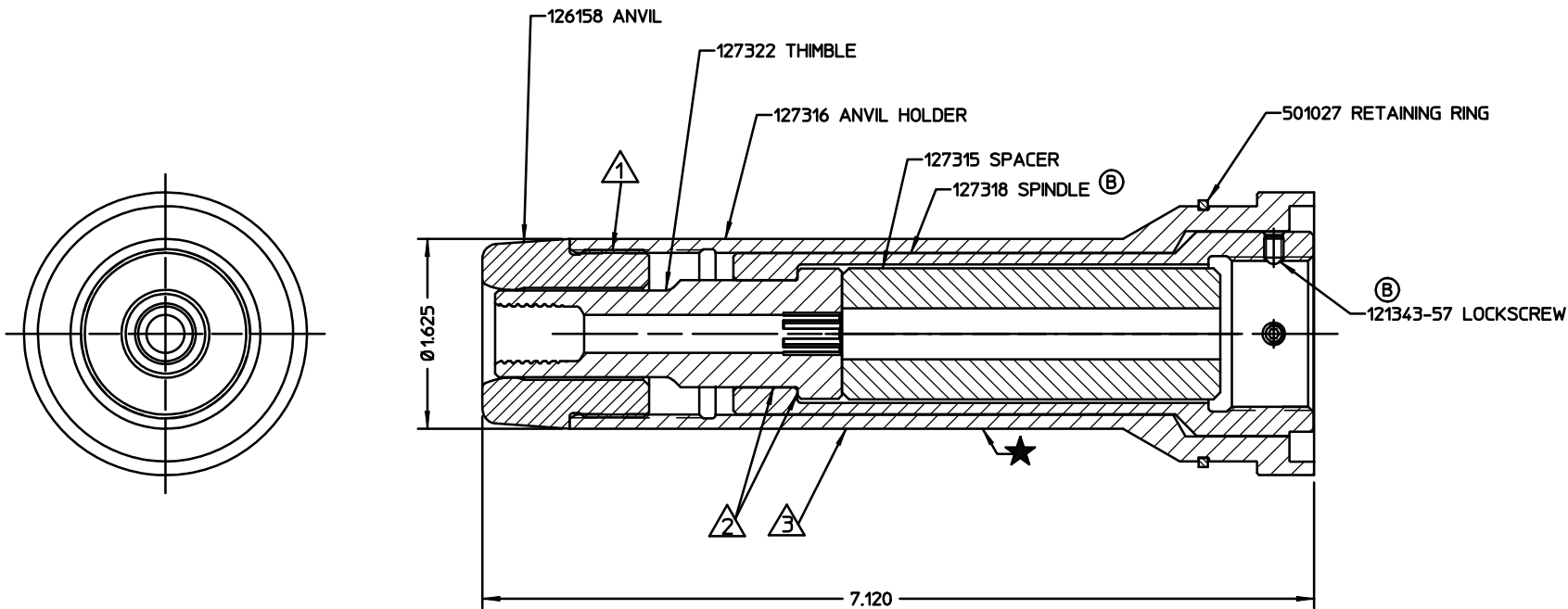


NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS.
- 2 APPLY GREASE P/N 620030 TO THIMBLE BEFORE ASSEMBLY TO SPINDLE.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

REV	DESCRIPTION	DATE
A	RELEASE	8/4/03
B	127318 SPINDLE WAS 127317 SPINDLE ASSEMBLY ADDED 121343-57 LOCKSCREW	05/25/04



FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.					
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, KINGSTON, NEW YORK 12401		
HARDNESS:	-	RAW OR STOCKED STATE					
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	ASSY, INSTALLATION NOSE - 2624HS HS-16 (1/2") HUCKSPIN		
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015			
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: CHR	CK:	DATE: 05/25/04 SCALE: 1:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC.	B	99-7500
SURFACES TO BE ○, //, ◇, ⊥, & ▽ WITHIN .005 T.I.R.			FINAL ASSY: HS16CUTTERKIT		FAC.		