1. REMOVE PINTAIL EJECTOR FROM TOOL, AND INSTALL PINTAIL EJECTOR 104260.

2. ASSEMBLE NOSE ASSY TO TOOL PER HUCK SPEC 42-297.

3. COLLET & LOCK ASSEMBLY P/N 104253 CONSISTS OF:
   - 104254 COLLET (NOT AVAILABLE SEPARATELY)
     - 107006 RELEASE
     - 107008 EJECTOR
     - 101282 LOCK ASSEMBLY

4. SHIP WITH SPLIT RING ASSEMBLY 104643 CONSISTING OF:
   - 100455 SPLIT RING SET
   - 100456 SLEEVE

SECTION A-A