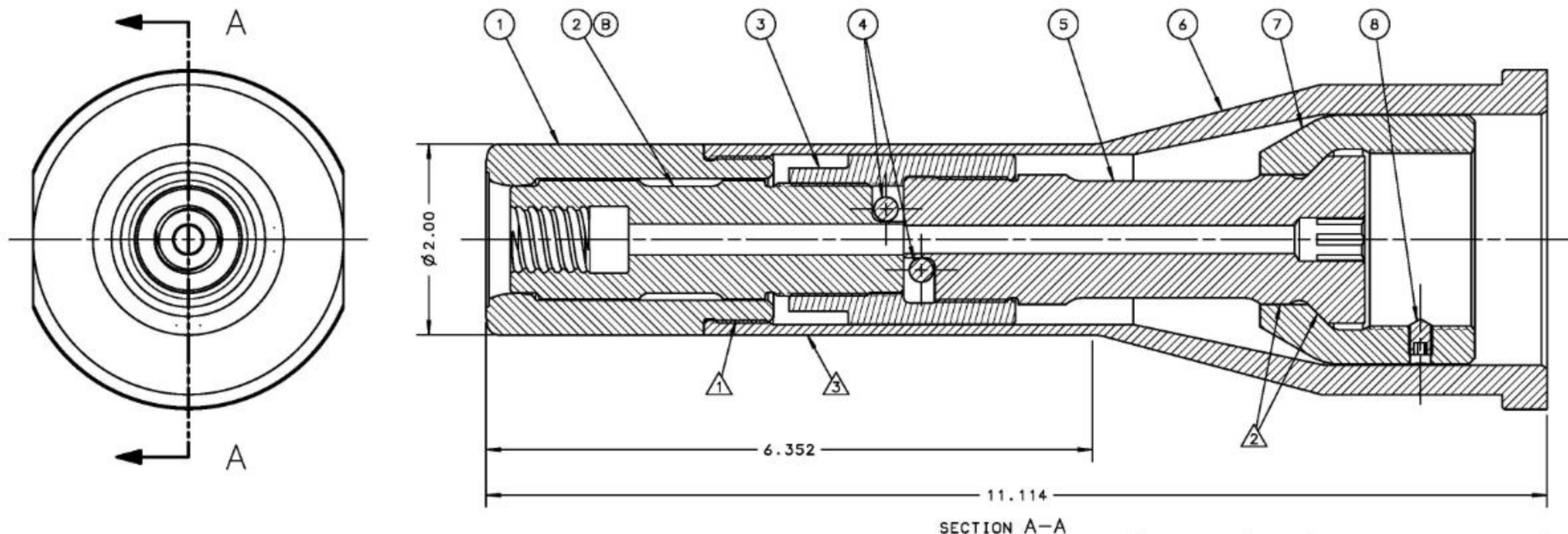


NOTES

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DONOT PERMIT STICKER TO OVERLAP ONTO ANVIL

REV	DESCRIPTION	DET	DATE
A	RELEASE	TRK	2/28/13
B	CORRECTED DESCRIPTION FOR ITEM 2	MJK	03/04/14



TO ASSEMBLE SPINDLE/THIMBLE

- A) INSERT SPINDLE 124055 INTO COUPLING 124057
- B) THREAD THIMBLE COUPLING 128291 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE COUPLING 128291
- D) INSTAL DOWEL PINS 501367
- E) THREAD THIMBLE 130266 INTO SPINDLE COUPLING 128291 UNTIL IT BOTTOMS
- F) BACK OFF THIMBLE 130266 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE COUPLING 128291
- G) INSTALL DOWEL PIN 501367

501766	2	SET SCREW 1/4-28 X 3/8	8
124057	1	SPINDLE COUPLING	7
124056	1	ANVIL HOLDER	6
124055	1	SPINDLE	5
501367	2	DOWEL	4
128291	1	THIMBLE COUPLING	3
130266	1	THIMBLE	2
130265	1	ANVIL	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECCN: EAR99	ASSY, NOSE MHS2-20 (HS52) 20mm HUCKSPIN 2		
SCH B#: 8467.99.0190	FINAL ASSY: -		
HTS: 8467.99.0190	B	DATE: 2/28/13	SCALE: 1:1
		99-7468	