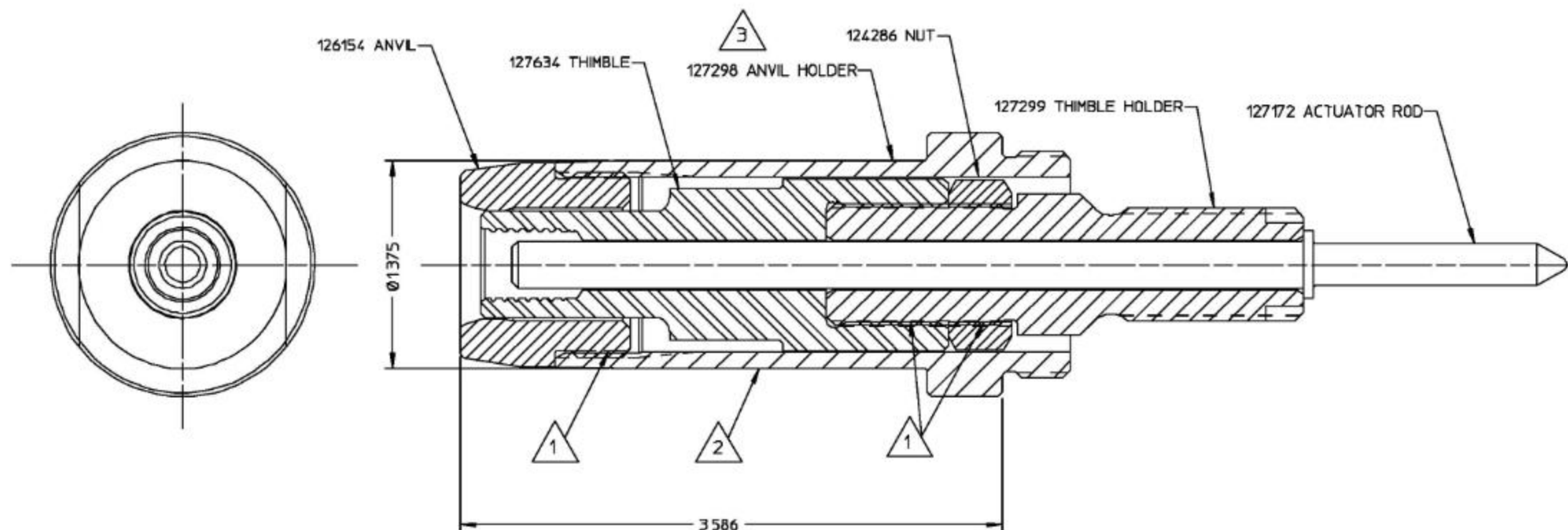


NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS
- 2 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER
DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 3 TORQUE JAM NUT TO 90-100 LB-FT.

REV	DESCRIPTION	DATE
A	RELEASE	6/9/03
B	127634 WAS 124285	9/20/04



FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
MATERIAL	SPEC	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401	
HARDNESS:	(RAW OR STOCKED STATE)				
HEAT TREAT TO:	SPEC:	XX, XXX ±	.01, .005	ASSY, NOSE MHS-12 (12MM) HS24 SERIES TOOL	
SURFACE TREAT	SPEC	INT. COR RADII	.005- .015		
SURFACE FINISH NOT TO EXCEED: 125 Ra		BREAK EDGES	.005- .015	DET: TRK/CK	DATE 6-9/03 SCALE 1:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		ANGLES ±	3°	FOC	B 99-7430
SURFACES TO BE WITHIN .005 T.I.R.		FINAL ASSY		FAC	