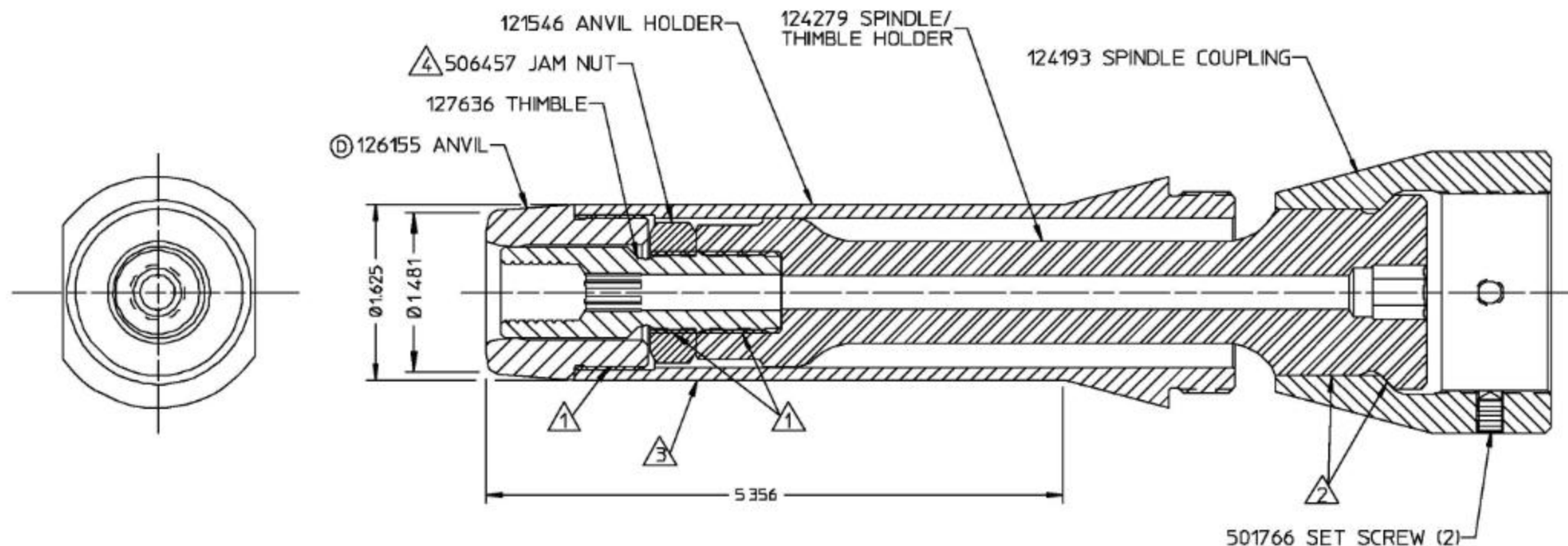


| REV | DESCRIPTION                                   | DATE     |
|-----|-----------------------------------------------|----------|
| A   | RELEASE, REPLACES P/N 99-3447-1               | 09/01/95 |
| B   | Ø1625 WAS 1710, Ø1481 WAS 1464, 5356 WAS 5512 | 04/03/96 |
| C   | REMOVED 121406                                | 06/10/96 |
| D   | 126155 WAS 121532                             | 07/10/00 |
| E   | 127636 WAS 121514                             | 9/20/04  |

# NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL
- 4 TORQUE JAM NUT TO 90-100 LB-FT.



|                                                                                               |              |           |
|-----------------------------------------------------------------------------------------------|--------------|-----------|
| HUCK INTERNATIONAL, INC. I.S.D.<br>85 GRAND STREET, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |              |           |
| ASSY, NOSE MHS-14 (HS52)<br>14mm HUCK-SPIN                                                    |              |           |
| DET RDT CK                                                                                    | DATE 9/13/94 | SCALE 11  |
| FOC<br>FAC                                                                                    | B            | 99-7415-1 |