NOTES

1. APPLY LOCTITE 242 P/N 505016 TO THIS THREAD JOINT.
2. APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.
3. APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

4. THIMBLE ASSEMBLY P/N 128831 CONSISTS OF:
   (1) 128291 THIMBLE COUPLING
   (1) 128829 THIMBLE, HS2-24
   (2) 501367 DOWEL PINS

TO ASSEMBLE SPINDLE/THIMBLE
A) INSERT SPINDLE 124055 INTO COUPLING 124057
B) THREAD THIMBLE COUPLING 128291 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE COUPLING 128291
D) INSTAL DOWEL PINS 501367
E) THREAD THIMBLE 128829 INTO SPINDLE COUPLING 128291 UNTIL IT BOTTOMS
F) BACK OFF THIMBLE 128826 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE COUPLING 128291
G) INSTALL DOWEL PIN 501367