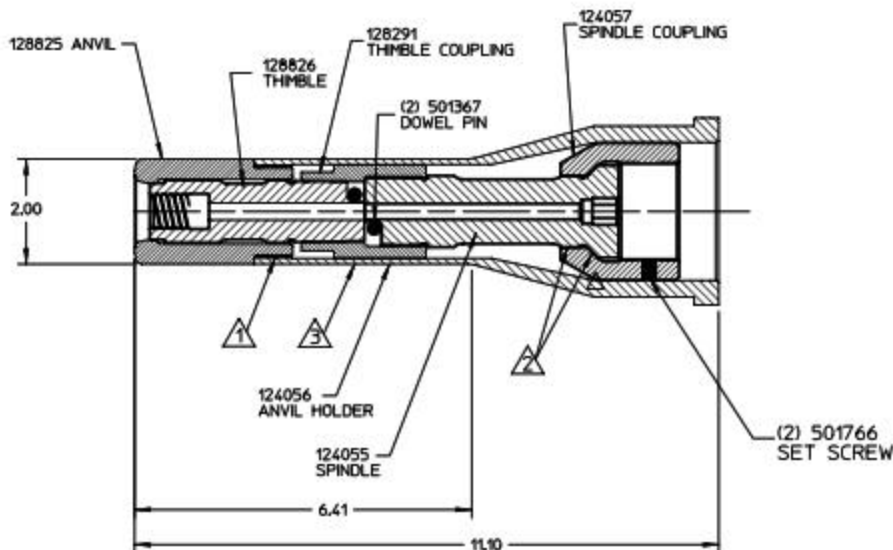


REV	DESCRIPTION	DATE
A	RELEASE	4/11/08

NOTES

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY INTO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DONOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
- 4 THIMBLE ASSEMBLY P/N 128830 CONSISTS OF
 - (1) 128291 THIMBLE COUPLING
 - (1) 128826 THIMBLE, HS2-24
 - (2) 501367 DOWEL PINS



TO ASSEMBLE SPINDLE/THIMBLE

- A) INSERT SPINDLE 124055 INTO COUPLING 124057
- B) THREAD THIMBLE COUPLING 128291 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE COUPLING 128291
- D) INSTAL DOWEL PINS 501367
- E) THREAD THIMBLE 128826 INTO SPINDLE COUPLING 128291 UNTIL IT BOTTOMS
- F) BACK OFF THIMBLE 128826 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THE THIMBLE COUPLING 128291
- G) INSTALL DOWEL PIN 501367

HUCK INTERNATIONAL, INC. I.S.D. 1 CORPORATE DR. KINGSTON, NEW YORK 12401			
ASSY. NOSE HS2-24 (HS52) -24 (3/4") HUCKSPIN2			
DET: TRK	CK:	DATE: 4/11/08	SCALE: 1:2
FOC.	B	99-7364	
FAC.			