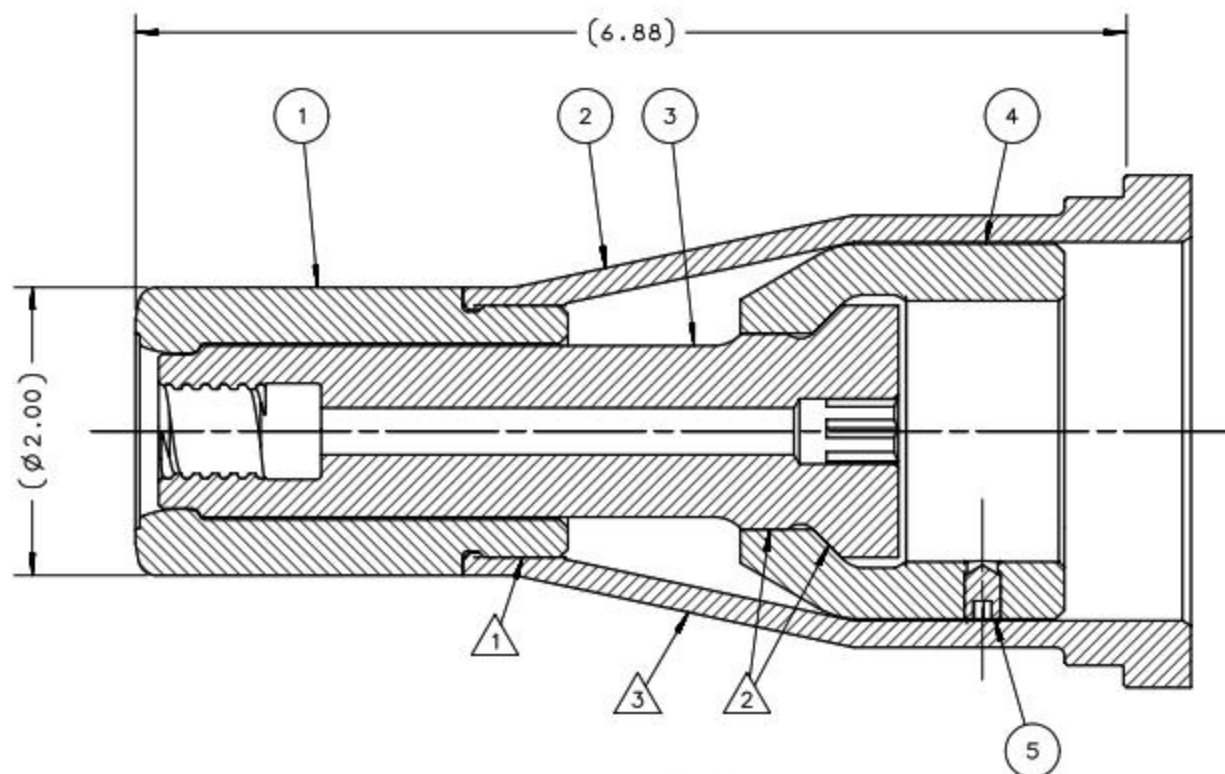


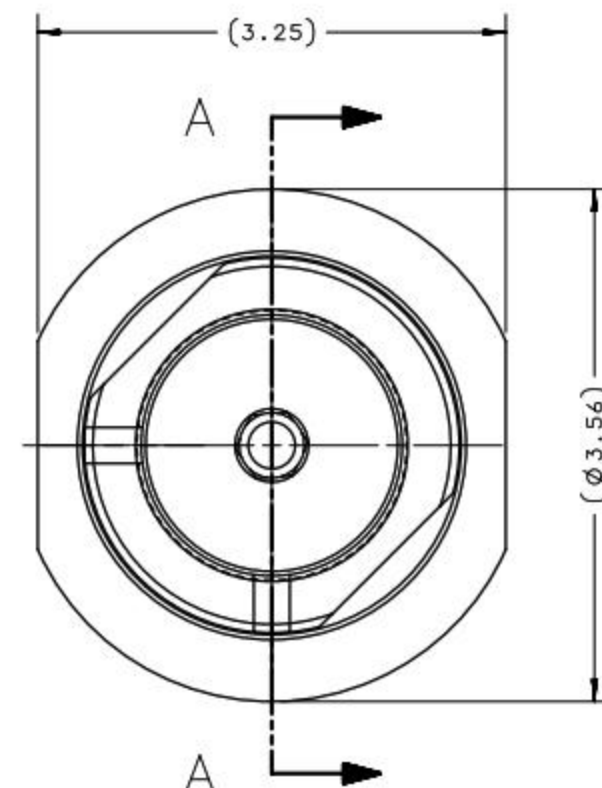
NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSY INTO SPINDLE COUPLING
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL

REV	DESCRIPTION	DET	DATE
A	RELEASE	MJK	12/11/13



SECTION A-A



501766	2	SSCR SOC CON .25-28 X .38 21	5
124057	1	COUPLING, SPINDLE, -24 & M20	4
130542	1	THIMBLE, 1 PIECE, -24 HS2	3
130541	1	HOLDER, ANVIL, HSPIN	2
128825	1	ANVIL, HS2-24	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401	
ITAR/ECCN: EAR99		N.A., HS2-24, SHORT	
SCH B#: 8467.99.0190		FINAL ASSY:	
HTS: 8467.99.0190		ENG: SMM OK: DATE: 12/11/13 SCALE: 1:1	
		B	99-7364-1