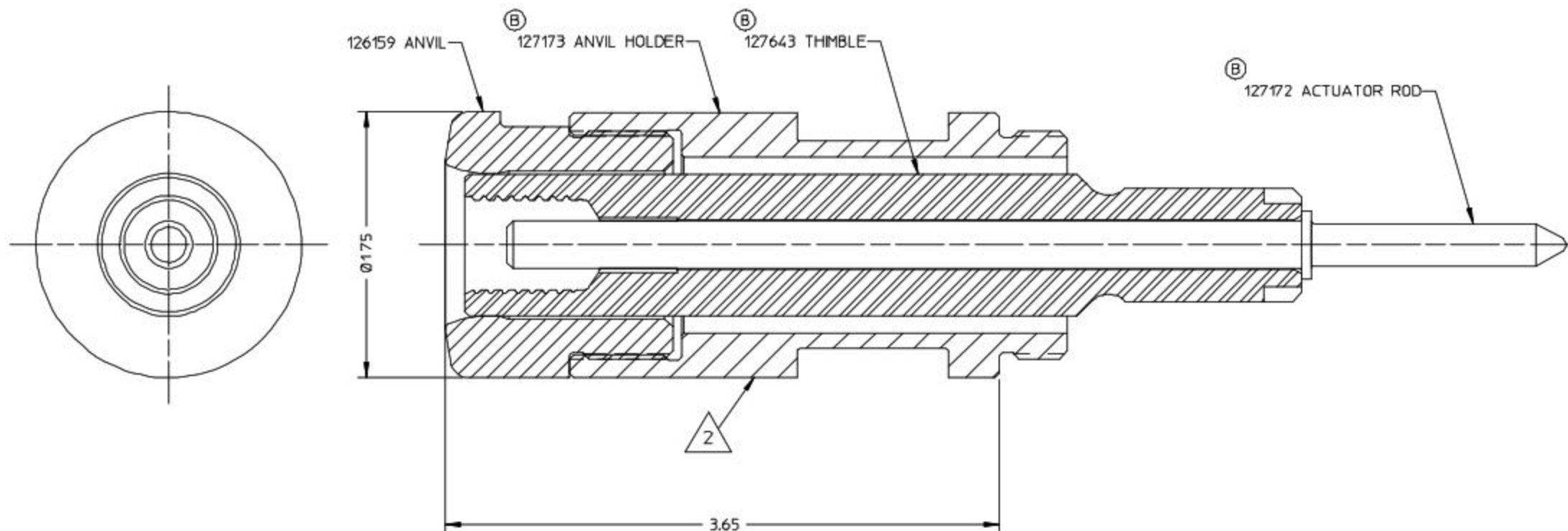


NOTES:

(B) 1

△ APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER.
DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

REV	DESCRIPTION	DATE
A	RELEASE	11/14/02
B	UPDATED 127173 & 127174, ADDED 127172, REMOVED NOTE 1	2/7/03
C	127643 WAS 127174	9/20/04



FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
MATERIAL	SPEC	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401	
HARDNESS:	(RAW OR STOCKED STATE)				
HEAT TREAT TO:	SPEC:	XX, XXX ±	.01, .005	ASSY, NOSE MHS-16 (16mm) & HS20 (5/8") HS24 SERIES TOOL	
SURFACE TREAT	SPEC	INT. COR RADII	.005- .015		
SURFACE FINISH NOT TO EXCEED: 125 Ra		BREAK EDGES	.005- .015	DET:	CK
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT		ANGLES ±	3°	DATE	SCALE
SURFACES TO BE ☉, //, ⊕, ⊥, & ▽ WITHIN .005 T.I.R.		FINAL ASSY		FOC	FAC
				B	99-7331