**NOTES:**

- Apply grease P/N: 620030 to spindle (124055) before assembly to thimble (129603).
- Apply warning sticker P/N: 590273 to anvil holder. Do not permit sticker to overlap onto anvil.
- **3. To assemble spindle/thimble**
  - A) Thread thimble 129603 onto spindle 124055 until thimble bottoms.
  - B) Back off thimble 129603 until dowel pin hole lines up with flat on spindle 124055.
  - C) Install dowel pin 501367.

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**SECTION A-A**

**PART NO.** | **QTY** | **DESCRIPTION**
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129606 | 1 | ACTUATOR ROD ASSY
124030 | 1 | ANVIL HOLDER
501766 | 2 | SET SCREW
124057 | 1 | SPINDLE COUPLING
124055 | 1 | SPINDLE
501367 | 1 | DOWEL
129604 | 1 | ANVIL
129603 | 1 | THIMBLE

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**IDENTIFICATION PER SPEC 42-3111 PERMANENT**

HUCK INTERNATIONAL, Inc., T.S.D.

CORPORATE DR
KINGSTON, NEW YORK 12401

ITAR/ECONI EXR99

HSR-DT32 PIN AND BTCB-R32 COLLAR

SCH B# 8467.99.0190

FINAL ASSY 8467.99.0190

HTS 8467.99.0190

rev B 99-7323