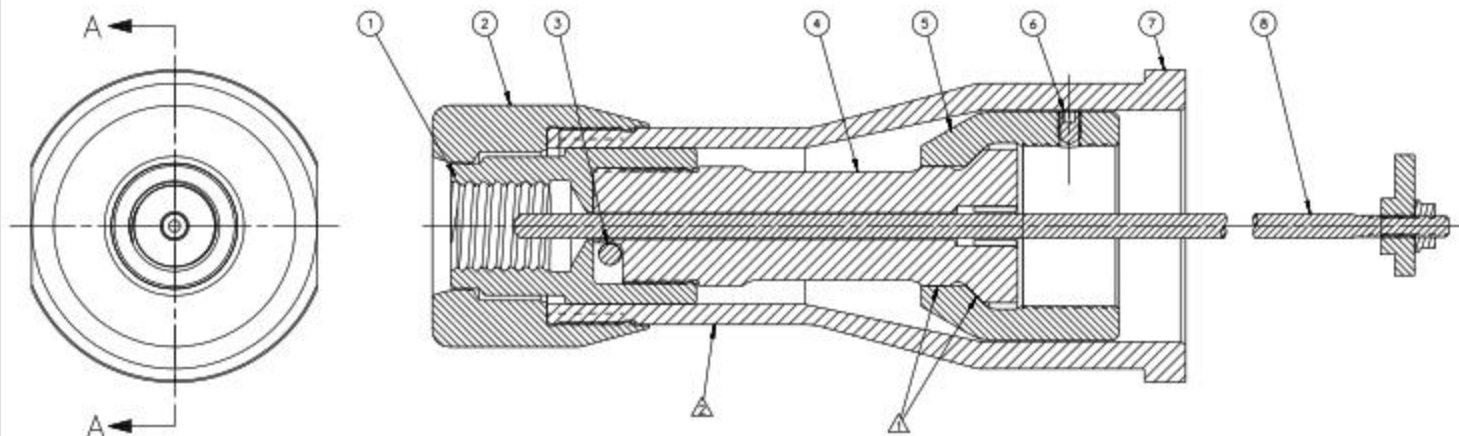


REV	DESCRIPTION	DET	DATE
A	RELEASE	TRK	8/25/10



SECTION A-A

NOTES:

1. APPLY GREASE P/N: 420030 TO SPINDLE (124055) BEFORE ASSEMBLY TO THIMBLE (129603).
2. APPLY WARNING STICKER P/N: 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.
3. TO ASSEMBLE SPINDLE/THIMBLE
 - A) THREAD THIMBLE 129603 ONTO SPINDLE 124055 UNTIL THIMBLE BOTTOMS.
 - B) BACK OFF THIMBLE 129603 UNTIL DOWEL PIN HOLE LINES UP WITH FLAT ON SPINDLE 124055.
 - C) INSTALL DOWEL PIN 501367.

129606	1	ACTUATOR ROD ASSY	8
124203	1	ANVIL HOLDER	7
501766	2	SET SCREW	6
124057	1	SPINDLE COUPLING	5
124055	1	SPINDLE	4
501367	1	DOWEL	3
129604	1	ANVIL	2
129603	1	THIMBLE	1
PART NO.	QTY	DESCRIPTION	ITEM

IDENTIFICATION PER SPEC 42-3111 ★ PERMANENT	HUCK INTERNATIONAL, INC., I.S.D 1 CORPORATE DR KINGSTON, NEW YORK 12401		
ITAR/ECON: EAR99	ASSY, NOSE HSR-DT32 PIN AND BTCB-R32 COLLAR		
SDH B#: 8467.99.0190	FINAL ASSY: - REV TRK ON DATE 8/25/10 SCALE 1:1		
HTS: 8467.99.0190	B	99-7323	