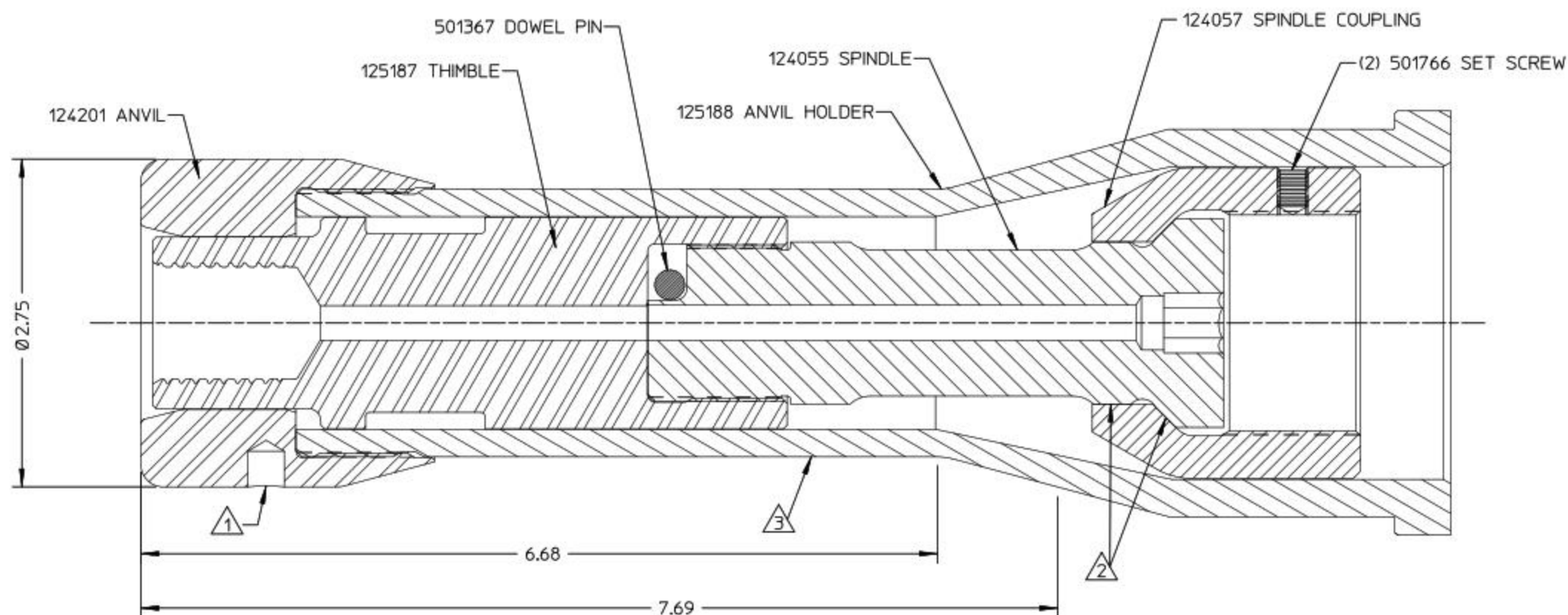


REV	DESCRIPTION	DATE
A	RELEASE	6/18/96

NOTES:

- 1 USE P/N 502879 PIN SPANNER TO REMOVE AND INSTALL ANVIL.
- 2 APPLY GREASE P/N 620030 TO SPINDLE (124055) BEFORE ASSEMBLY TO THIMBLE (125187).
- 4 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.



TO ASSEMBLE SPINDLE/THIMBLE:

- A) THREAD THIMBLE 125187 ONTO SPINDLE 124055 UNTIL THIMBLE BOTTOMS.
- B) BACK OFF THIMBLE 125187 UNTIL DOWEL PIN HOLE LINES UP WITH FLAT ON SPINDLE 124055.
- C) INSTALL DOWEL PIN 501367.

HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
ASSY. NOSE HS-32 (HS52) 1" HUCK-SPIN			
DET:TRK	CK:	DATE: 6/18/96	SCALE: FULL
FOC.	B	99-7322	
FAC.			