NOTES:

1. MUST BE USED WITH 124204 ACTUATOR ROD & DISK ASSEMBLY (REF. 16.284 LENGTH ROD)

- USE P/N 502679 PIN SPANNER TO REMOVE AND INSTALL ANVIL

- APPLY GREASE P/N 620030 TO SPINDLE (124055) BEFORE ASSEMBLY TO THIMBLE (124202).

- APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER, DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.

TO ASSEMBLE SPINDLE/THIMBLE:

A) THREAD THIMBLE 124202 ONTO SPINDLE 124055 UNTIL THIMBLE BOTTOMS.

B) BACK OFF THIMBLE 124202 UNTIL DOWEL PIN HOLE LINES UP WITH FLAT ON SPINDLE 124055.

C) INSTALL DOWEL PIN 501367.