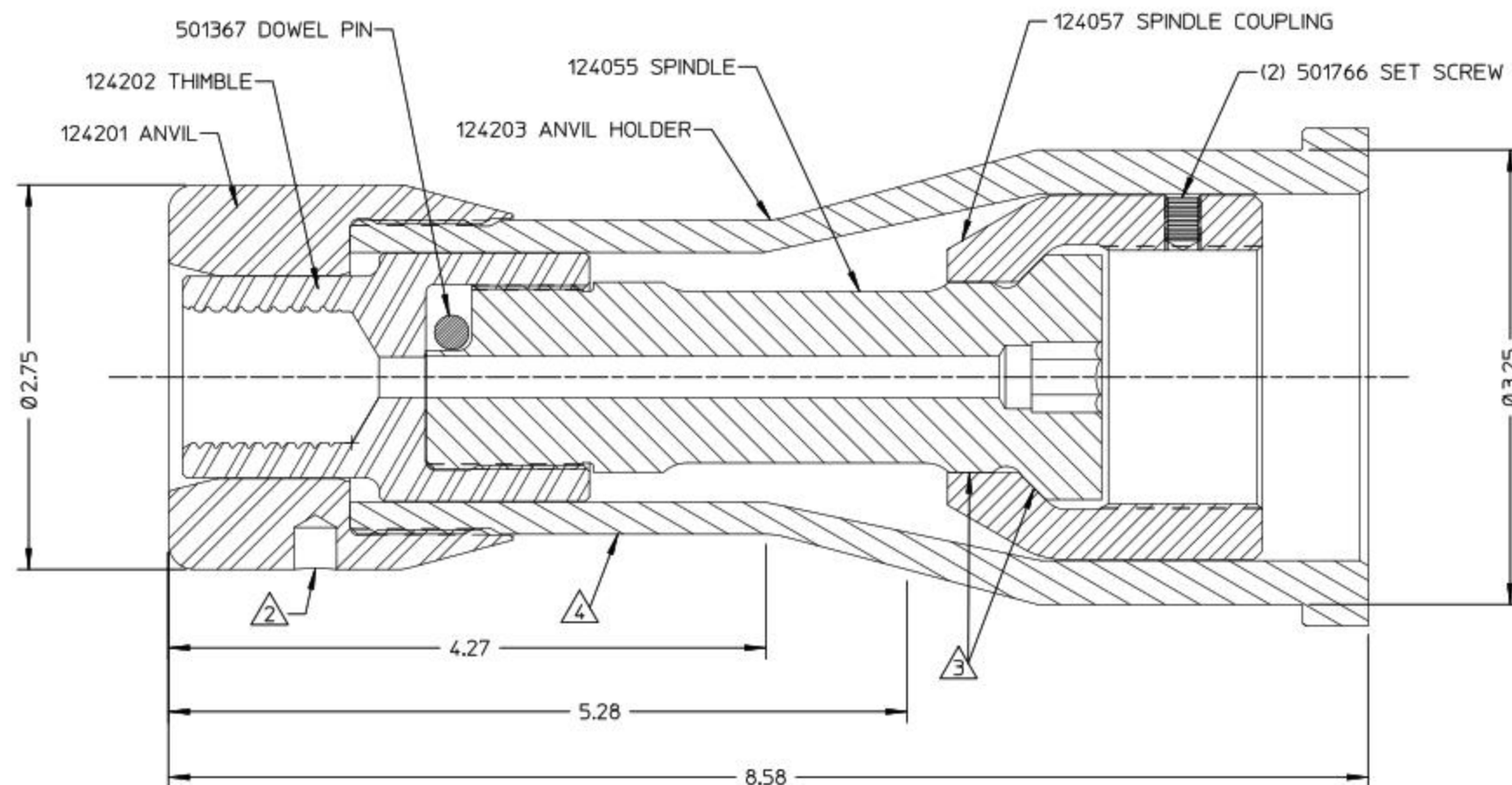


REV	DESCRIPTION	DATE
A	RELEASE, REPLACES P/N 99-3444	8/31/95
B	UPDATED 124057 PICTORIAL	6/11/96

NOTES:

- 1 MUST BE USED WITH 124204 ACTUATOR ROD & DISK ASSEMBLY (REF. 16.284 LENGTH ROD)
- 2 USE P/N 502879 PIN SPANNER TO REMOVE AND INSTALL ANVIL
- 3 APPLY GREASE P/N 620030 TO SPINDLE (124055) BEFORE ASSEMBLY TO THIMBLE (124202).
- 4 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER. DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL.



TO ASSEMBLE SPINDLE/THIMBLE:

- A) THREAD THIMBLE 124202 ONTO SPINDLE 124055 UNTIL THIMBLE BOTTOMS.
- B) BACK OFF THIMBLE 124202 UNTIL DOWEL PIN HOLE LINES UP WITH FLAT ON SPINDLE 124055.
- C) INSTALL DOWEL PIN 501367.

HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
ASSY. NOSE HS-32 (HS52) 1" HUCK-SPIN			
DET:KSJ	CK:	DATE: 8/31/95	SCALE: FULL
FOC. FAC.	B	99-7321	