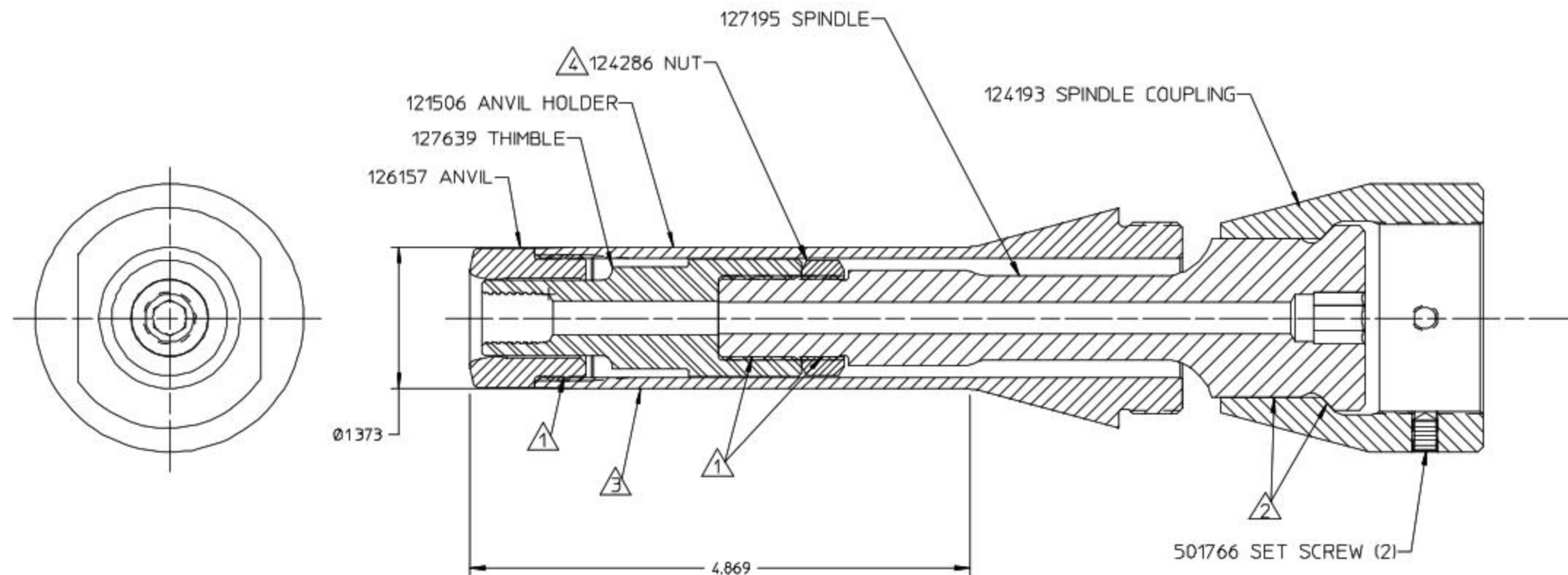


| REV | DESCRIPTION       | DATE    |
|-----|-------------------|---------|
| A   | RELEASE           | 1/29/03 |
| B   | 127639 WAS 124301 | 9/20/04 |

# NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THESE THREADED JOINTS
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO SPINDLE COUPLING.
- 3 APPLY WARNING STICKER P/N 590273 TO ANVIL HOLDER DO NOT PERMIT STICKER TO OVERLAP ONTO ANVIL
- 4 TORQUE JAM NUT TO 90-100 LB-FT.



|                                                                                  |           |    |              |
|----------------------------------------------------------------------------------|-----------|----|--------------|
| HUCK INTERNATIONAL, INC. I.S.D.<br>1 CORPORATE DRIVE<br>KINGSTON, NEW YORK 12401 |           |    |              |
| ASSY, NOSE HS-16 (HS52)<br>1/2" HUCKSPIN                                         |           |    |              |
| DET                                                                              | TRK       | CK | DATE 1/29/03 |
| FOC                                                                              | B         |    | SCALE 11     |
| FAC                                                                              | 99-7306-1 |    |              |