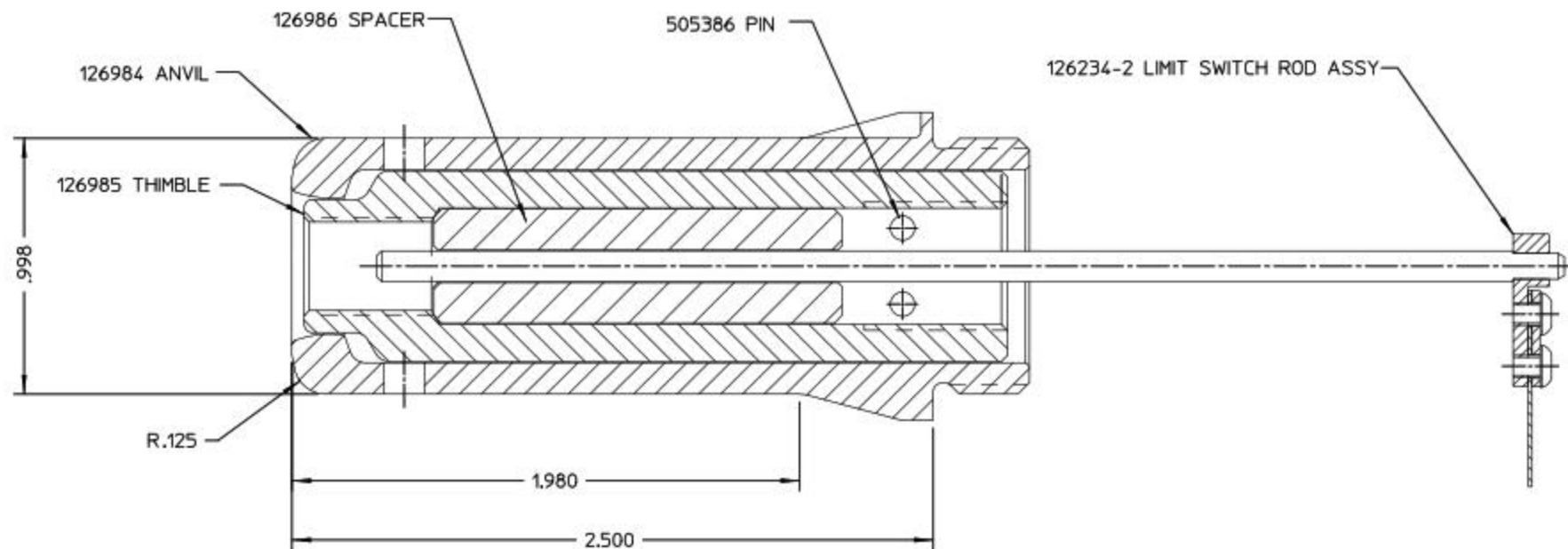


REV	DESCRIPTION	DATE
A	RELEASE	06/13/02
B	UPDATED 126986 & 126234-2 PICTORIALS	09/12/02
C	UPDATED PICTORIALS	05/05/03
D	OBSOLETE	06/15/10



FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.		
MATERIAL:	"	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	"	(RAW OR STOCKED STATE)	ALL DIMENSIONS ARE IN INCHES	
HEAT TREAT TO:	"	SPEC:	.XX, .XXX ±	.01, .005
SURFACE TREAT:	"	SPEC:	INT. COR. RADII	.005-.015
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°
SURFACES TO BE ☉, //, ⊕, ⊥, & □ WITHIN .005 T.I.R.			FINAL ASSY:	
		DET: TRK	CK:	DATE: 06/13/02 SCALE: 2:1
		FOC.	B	99-7303
		FAC.		