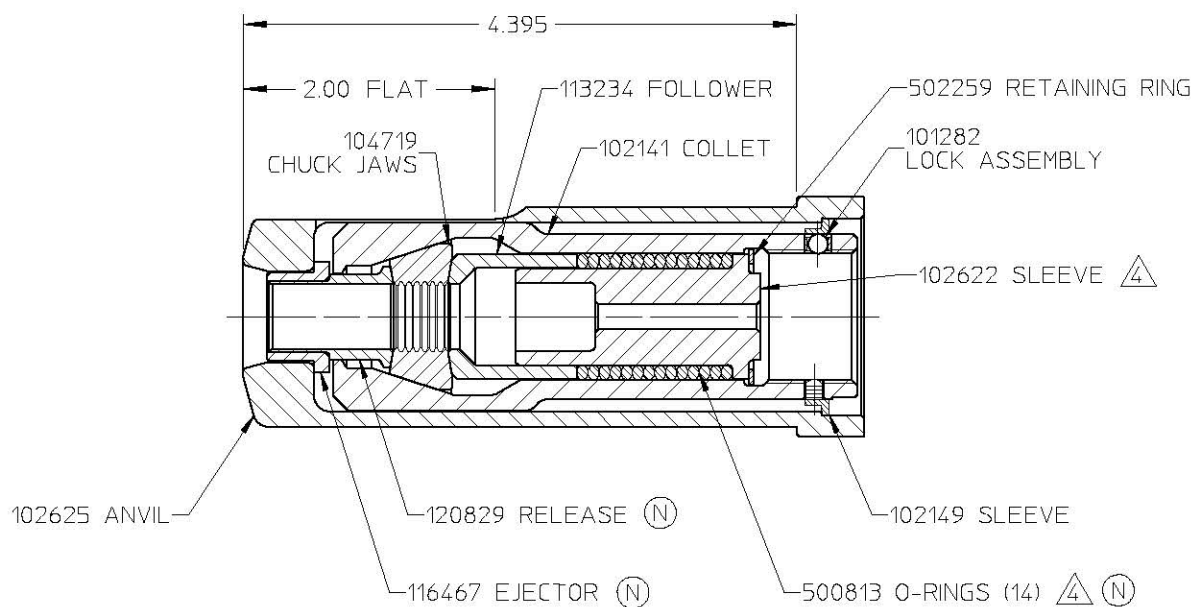
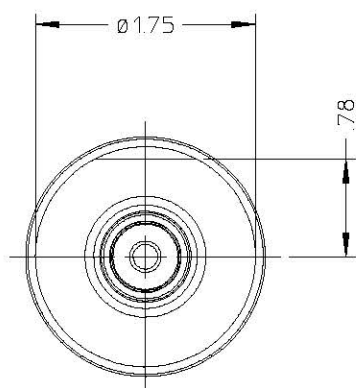


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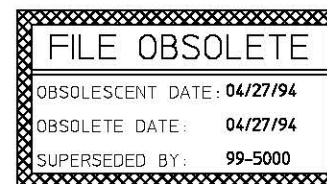
REV	DESCRIPTION	DATE
N	REVISED & REDRAWN WITH NEW BORDER	02-12-92
P	FILE OBSOLETE.	04-27-94



(N)

NOTES:

- COLLET ASSEMBLY P/N 116469
CONSISTS OF:
102141 COLLET (NOT AVAILABLE SEPARATELY)
120829 RELEASE
116467 EJECTOR
101282 LOCK ASSEMBLY
 - RELEASE & EJECTOR KIT P/N 120836
CONSISTS OF:
120829 RELEASE
116467 EJECTOR
503657 LOCTITE
 - SHIP WITH CAUTION TAG P/N 590152.
- △ ASSEMBLE PER HUCK SPEC 42-491.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	-	NOSE ASSEMBLY -16 C50L SELF RELEASING		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-			
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	DET:SMR	CK:	DATE: 2-12-92
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	-	FOC.		SCALE:FULL
SURFACES TO BE ☉, //, ⊕, ⊥, & ▽ WITHIN		-	T.I.R.	FINAL ASSY: 504 STYLE	FAC.	B	99-657