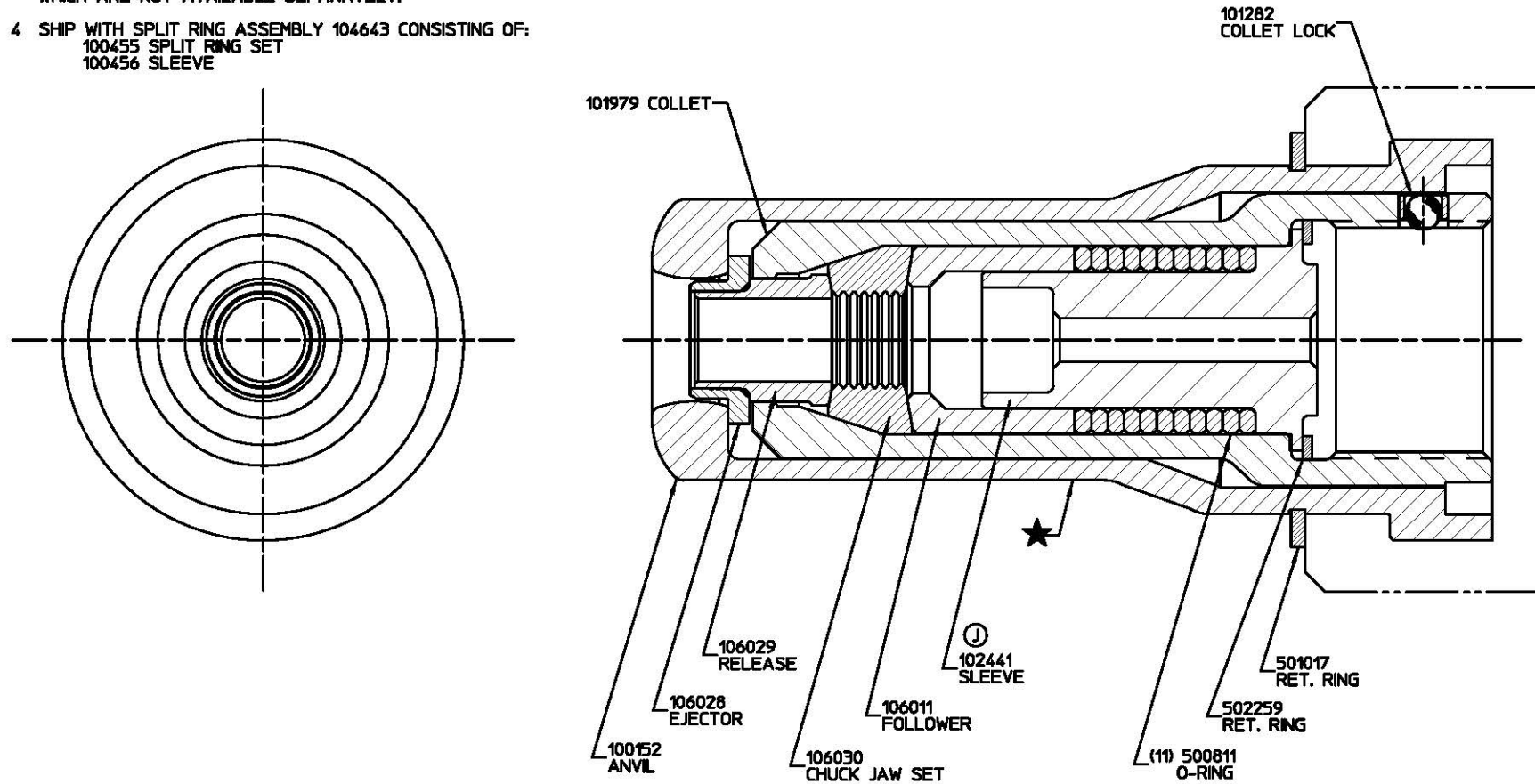


NOTES:

- 1 ASSEMBLE COLLET, RELEASE, EJECTOR, CHUCK JAWS AND FOLLOWER PARTS PER HUCK SPEC. 42-335.
- 2 ATTACH NOSE ASSEMBLY TO TOOL PER HUCK SPEC. 42-297.
- 3 102341 COLLET AND LOCK ASSEMBLY INCLUDES RELEASE 106029, EJECTOR 106028, LOCK ASSEMBLY 101282 AND COLLET 101979 WHICH ARE NOT AVAILABLE SEPARATELY.
- 4 SHIP WITH SPLIT RING ASSEMBLY 104643 CONSISTING OF:
100455 SPLIT RING SET
100456 SLEEVE

REV	DESCRIPTION	DATE
F	REMOVED 102431, ADDED 101282 & 101979	06/07/99
G	ADDED NOTE 4.	10/08/02
H	102341 WAS 102431 (TYPOL)	01/10/05
J	102441 WAS 102771	02/10/05



IDENTIFICATION PER SPEC 42-311: ★ ETCH		
HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
ASSEMBLY, NOSE -12 FOR MODEL 504 H.I.T.		
DET: CHR	CK:	DATE: 02/10/05 SCALE: 2:1
FOC.	B	99-651
FAC.		