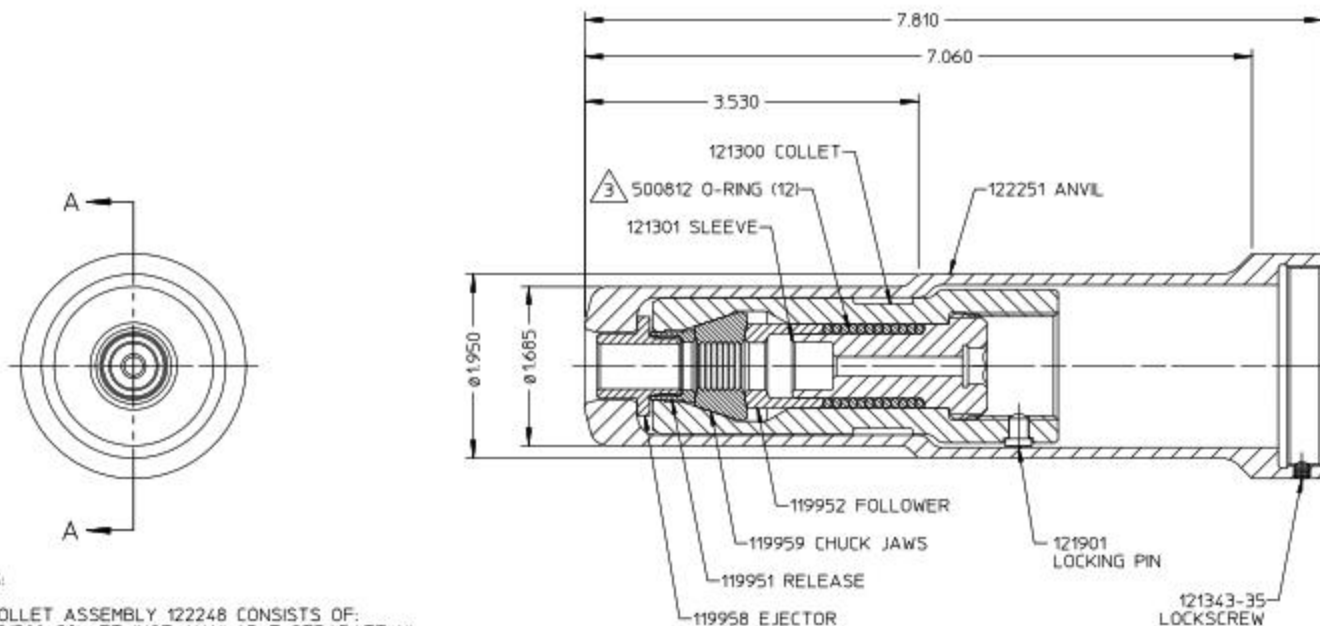


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REV	DESCRIPTION	DATE
A	RELEASE	



NOTES:

- 1 COLLET ASSEMBLY 122248 CONSISTS OF:
121300 COLLET (NOT AVAILABLE SEPARATELY).
119951 RELEASE
119958 EJECTOR
121901 LOCKING PIN

- 2 RELEASE & EJECTOR KIT 119949 CONSISTS OF:
119951 RELEASE
119958 EJECTOR

- 3 ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491

SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			
HEAT TREAT:	-	SPEC: -	XX, XXX ±	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES	
SURFACES TO BE , , , & WITHIN	-	T.I.R.	FINAL ASSY: HPT35L	
				DET: T.L. CK: DATE: 10-01-91 SCALE: FULL
				FAC. B 99-6503