NOTES:

1. COLLET ASSEMBLY 122248 CONSISTS OF:
   121300 COLLET (NOT AVAILABLE SEPARATELY).
   119951 RELEASE
   119958 EJECTOR
   121901 LOCKING PIN

2. RELEASE & EJECTOR KIT 119949 CONSISTS OF:
   119951 RELEASE
   119958 EJECTOR

3. ASSEMBLE SLEEVE AND O-RINGS
   PER HUCK SPEC 42-491.

SECTION A-A

MATERIAL: 
HARDNESS: 
HEAT TREAT: 
SURF. TREAT: 
SURFACE FINISH NOT TO EXCEED
IDENTIFICATION PER SPEC 42-311
SURFACES TO BE 

SPEC: - 
SPEC: - 
SPEC: - 
SPEC: - 
R0 
CHEMICAL ETCH 
DIAMETERS 
T.I.R. 

TOLENCES UNLESS OTHERWISE SPECIFIED
HUCK MANUFACTURING COMPANY, I.E.D.
85 GRAND STREET P.O. BOX 2270
KINGSTON NEW YORK 12401
NOSE ASSEMBLY
HSSB/USBB 16mm
DATE: 10-01-91 SCALE: FULL

REV DESCRIPTION DATE
A RELEASE

B 99-6503