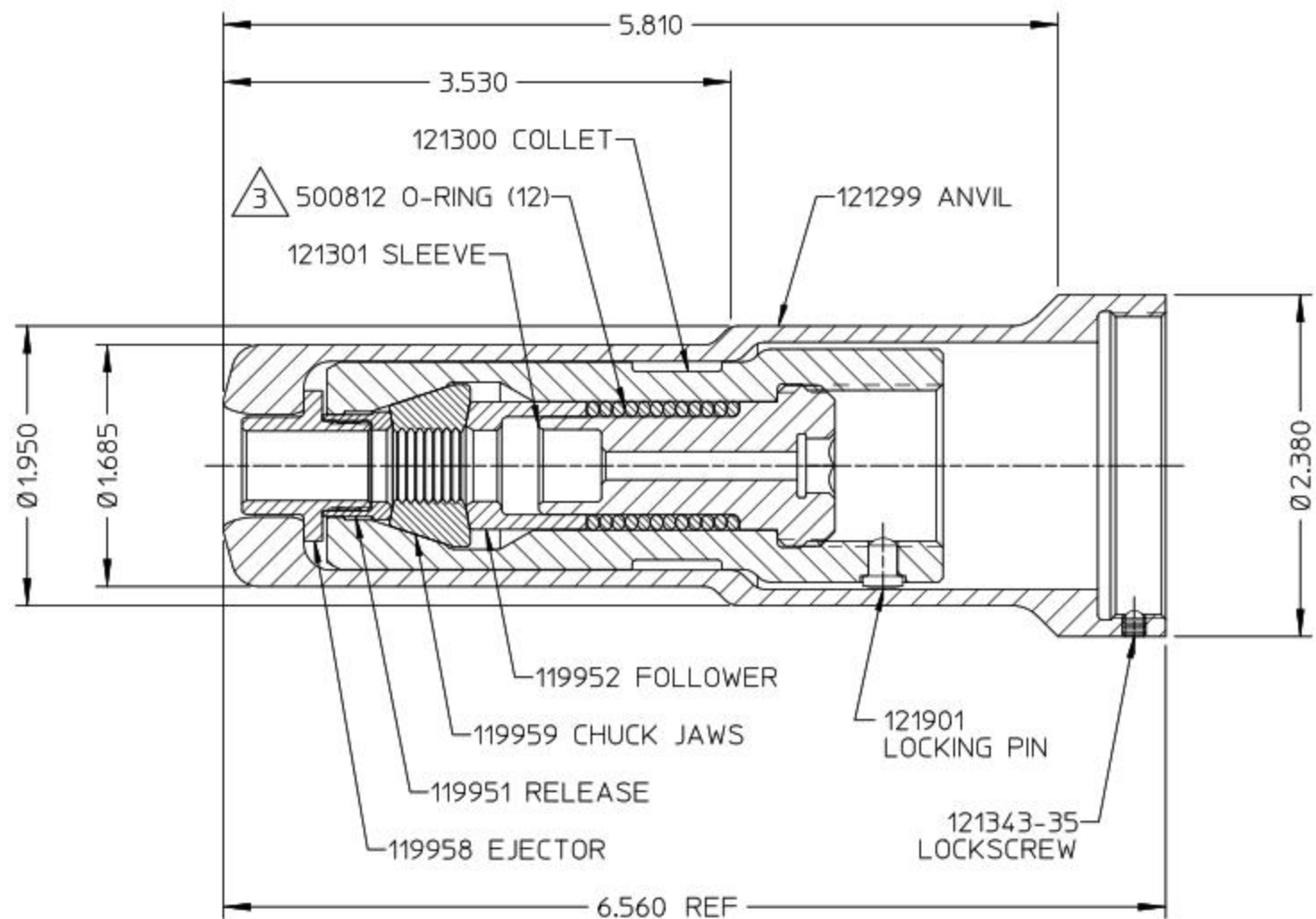
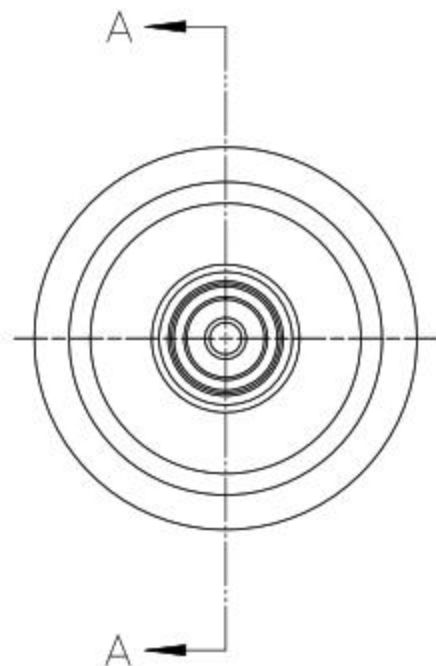


REV	DESCRIPTION	DATE
A	RELEASE	

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SECTION A-A

NOTES:

- COLLET ASSEMBLY 122248
CONSISTS OF:
121300 COLLET (NOT AVAILABLE
SEPARATELY)
119951 RELEASE
119958 EJECTOR
121901 LOCKING PIN

- RELEASE & EJECTOR KIT 119949
CONSISTS OF:
119951 RELEASE
119958 EJECTOR

3 ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	-	NOSE ASSEMBLY 12mm HP10.9			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-				
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	DET:SMR	CK:	DATE: 9-18-91	SCALE:FULL
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	-	FOC.	B 99-6408		
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN -			T.J.R.	FINAL ASSY: HPT35	FAC.			