NOTES:

1. COLLET ASSEMBLY P/N 120566 CONSISTS OF:
   119146 COLLET (NOT AVAILABLE SEPARATELY)
   120025 RELEASE
   120026 EJECTOR
   121905 LOCKING PIN

2. RELEASE & EJECTOR KIT P/N 120580 CONSISTS OF:
   120025 RELEASE
   120026 EJECTOR
   503657 LOCTITE

3. SHIP WITH CAUTION TAG P/N 590152.

   ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.

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MATERIALS: 
HARDNESS: 
HEAT TREAT: 
SURF. TREAT: 
SURFACE FINISH NOT TO EXCEED: 
IDENTIFICATION PER SPEC 42-31a: 
SURFACES TO BE: 

SPEC: 
SPEC: 
SPEC: 
SPEC: 
SPEC: 
Ru 

TOLERANCES UNLESS OTHERWISE SPECIFIED:

ANGLES: 
BREAK EDGES: 

FAC. 
FOC. 

DATE: 9-17-92 SCALE: FULL

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