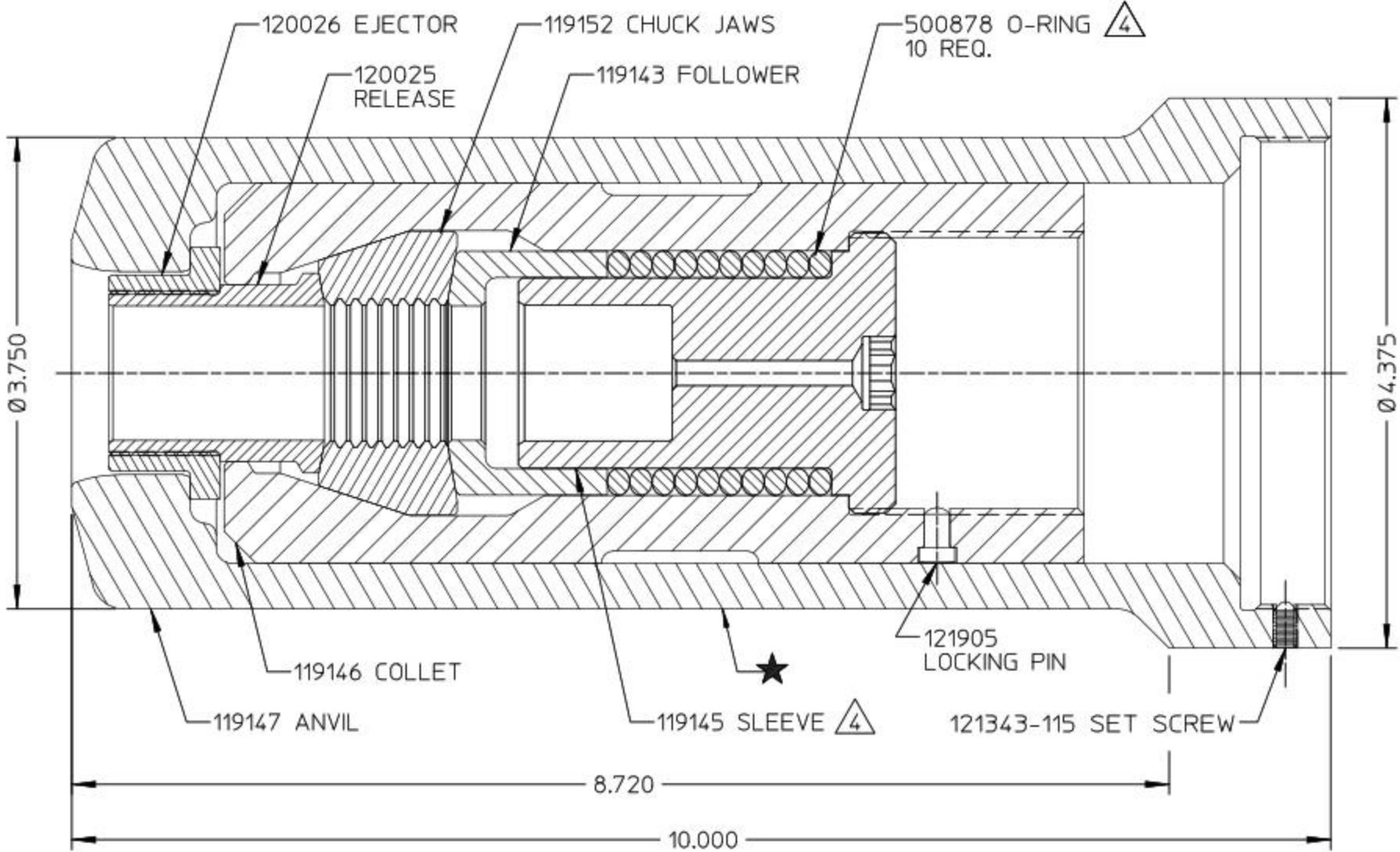


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- 1 COLLET ASSEMBLY P/N 120566 CONSISTS OF:
119146 COLLET (NOT AVAILABLE SEPARATELY)
120025 RELEASE
120026 EJECTOR
121905 LOCKING PIN
- 2 RELEASE & EJECTOR KIT P/N 120580 CONSISTS OF:
120025 RELEASE
120026 EJECTOR
503657 LOCTITE
- 3 SHIP WITH CAUTION TAG P/N 590152.

4 ASSEMBLE SLEEVE & O-RINGS PER
HUCK SPEC 42-491.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401	
HARDNESS:	-				NOSE ASSEMBLY 27mm MHP	
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	-	DET:SMR	CK:
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-	DATE: 9-17-92	SCALE:FULL
SURFACE FINISH NOT TO EXCEED Ra			BREAK EDGES	-		
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	-		
SURFACES TO BE ◎, //, ⊕, ⊥, & ▢ WITHIN			T.J.R. FINAL ASSY: HPT115			
				FOC.	B	99-6407
				FAC.		