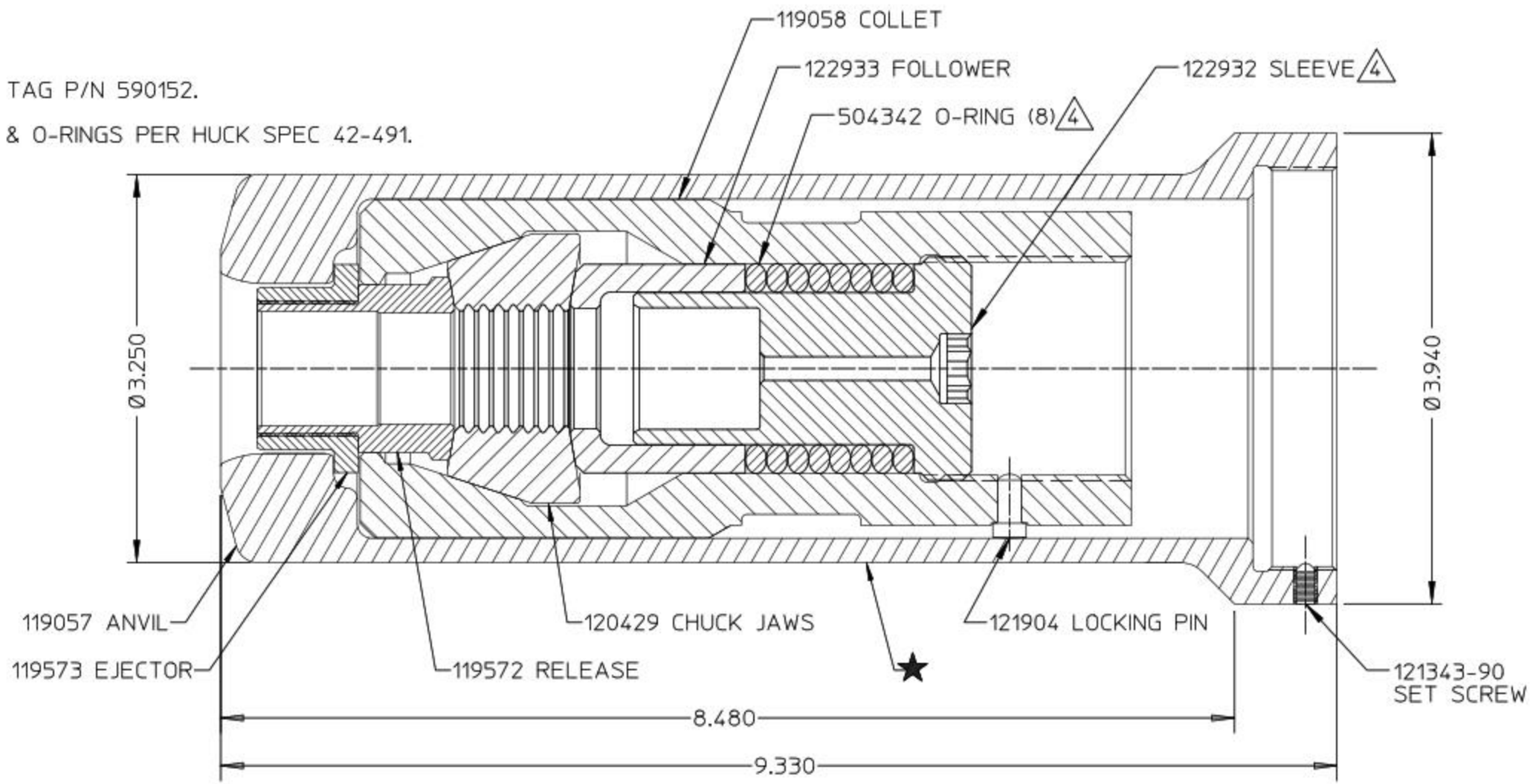


REV	DESCRIPTION	DATE
A	RELEASE	

NOTES:

- COLLET ASSEMBLY P/N 120577 CONSISTS OF:
119058 COLLET (NOT AVAILABLE SEPARATELY)
119572 RELEASE
119573 EJECTOR
121904 LOCKING PIN
 - RELEASE & EJECTOR KIT P/N 119578 CONSISTS OF:
119572 RELEASE
119573 EJECTOR
503657 LOCTITE
 - SHIP WITH CAUTION TAG P/N 590152.
- △ ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401		
HARDNESS:	-						
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	-	NOSE ASSEMBLY 24mm MHP		
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	-			
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES	-	DET:SMR	CK:	DATE: 9-17-92
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	-	FOC.	B	99-6406
SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN			T.J.R. FINAL ASSY: HPT90		FAC.		