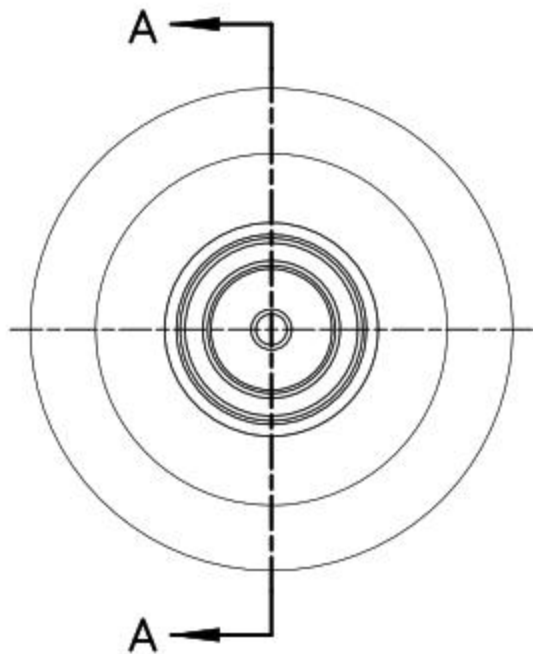


REV	DESCRIPTION	DATE
A	RELEASE	7/24/90
B	ADDED NOTE 3	1/24/91
C	121902 WAS 505876,121343-57 WAS 501829	4/8/91
D	REDRAWN ON NEW BORDER	

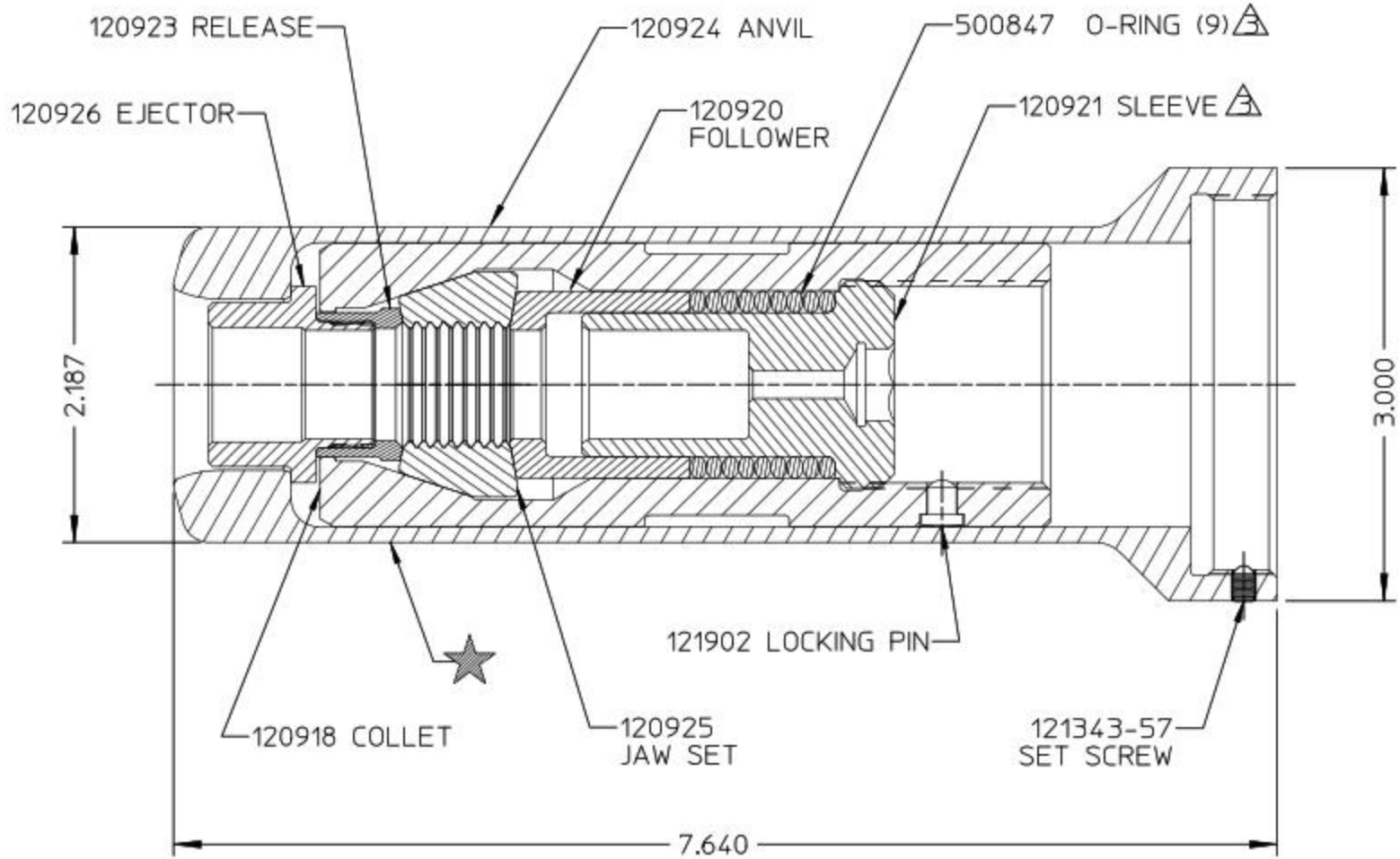


NOTES:

- 1 COLLET ASSEMBLY 120933
CONSISTS OF:
120918 COLLET (NOT AVAILABLE
SEPARATELY)
120923 RELEASE
120926 EJECTOR
121902 LOCKING PIN

- 2 RELEASE & EJECTOR KIT 120934
CONSISTS OF:
120923 RELEASE
120926 EJECTOR

△ ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491.



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY 20MM HP 10.9
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± .010	DET:SMW CK: DATE: 7/19/90 SCALE: 1/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	FOC. B
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	FAC.
IDENTIFICATION PER SPEC 42-311: ★	CHEMICAL ETCH		ANGLES ± 3°	99-6405
SURFACES TO BE	☉, //, ⊕, ⊥, & ▢	WITHIN .005	T.J.R. FINAL ASSY: HPT 57	