

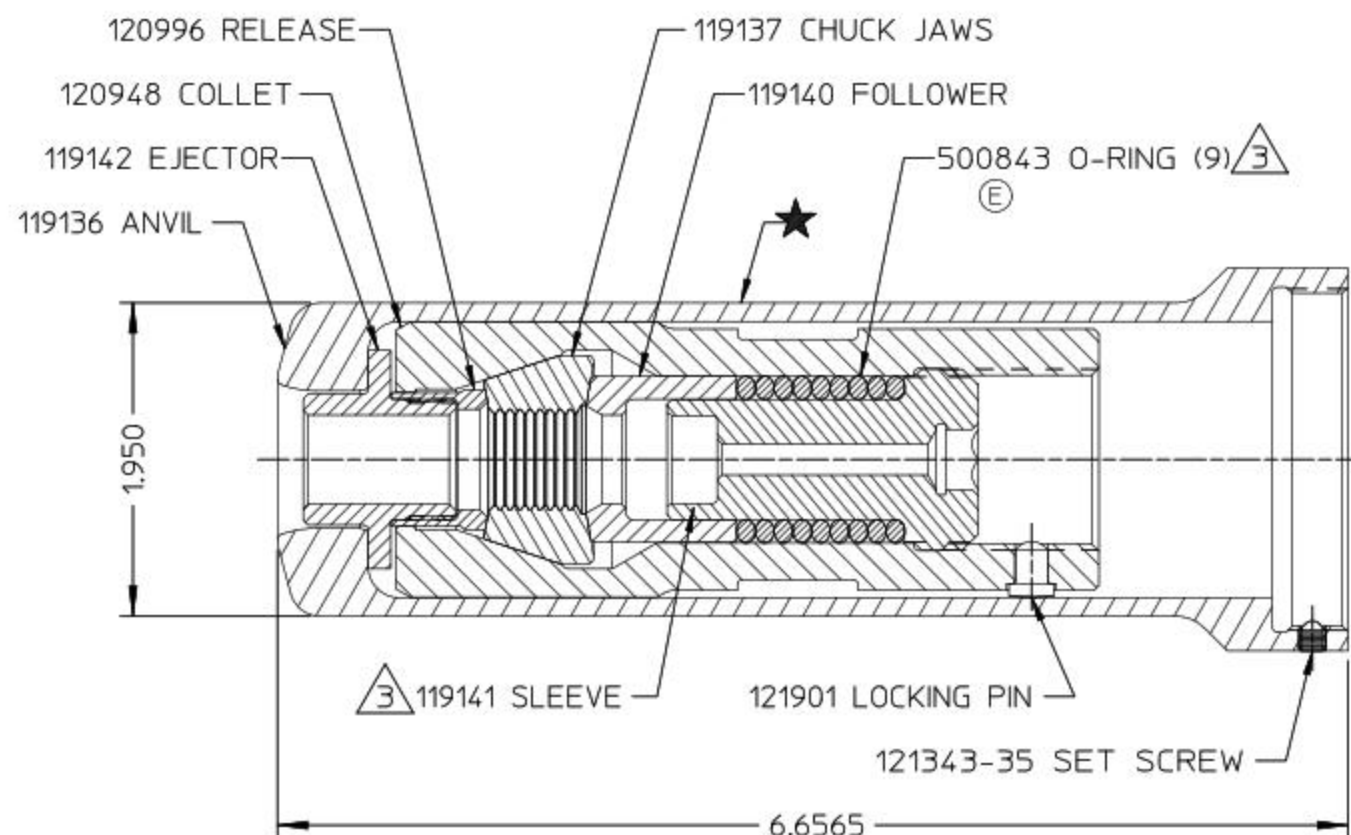
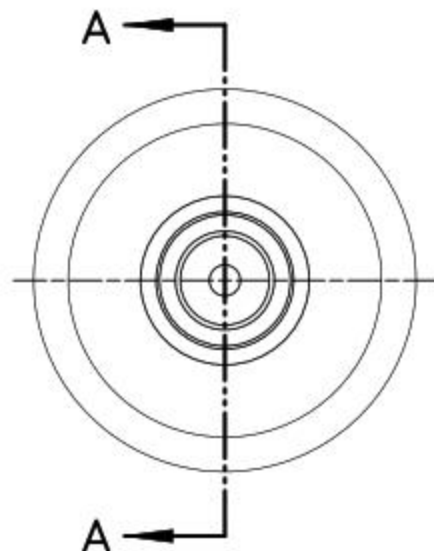
REV	DESCRIPTION	DATE
A	RELEASE	7-24-90
B	ADDED NOTE 3	1-24-91
C	121901 WAS 505876, 121343-35 WAS 501829	4-1-91
D	REDRAWN ON NEW BORDER	7-23-92
E	500843 WAS 500834, UPDATED BORDER	

NOTES:

- COLLET ASSEMBLY 118926 CONSISTS OF:
120948 COLLET (NOT AVAILABLE SEPERATELY)
120996 RELEASE
119142 EJECTOR
121901 LOCKING PIN

- RELEASE & EJECTOR KIT 118927 CONSISTS OF:
120996 RELEASE
119142 EJECTOR

△ 3 ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY 14mm HP10.9
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± .010	DET: TL CK: DATE: 7-19-90 SCALE: 1/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	FOC. B 99-6402
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	FAC.
IDENTIFICATION PER SPEC 42-311: ★	CHEMICAL ETCH		ANGLES ± 3°	
SURFACES TO BE	◎, //, ⊕, ⊥, & ▱	WITHIN .005	T.J.R. FINAL ASSY: HPT35	