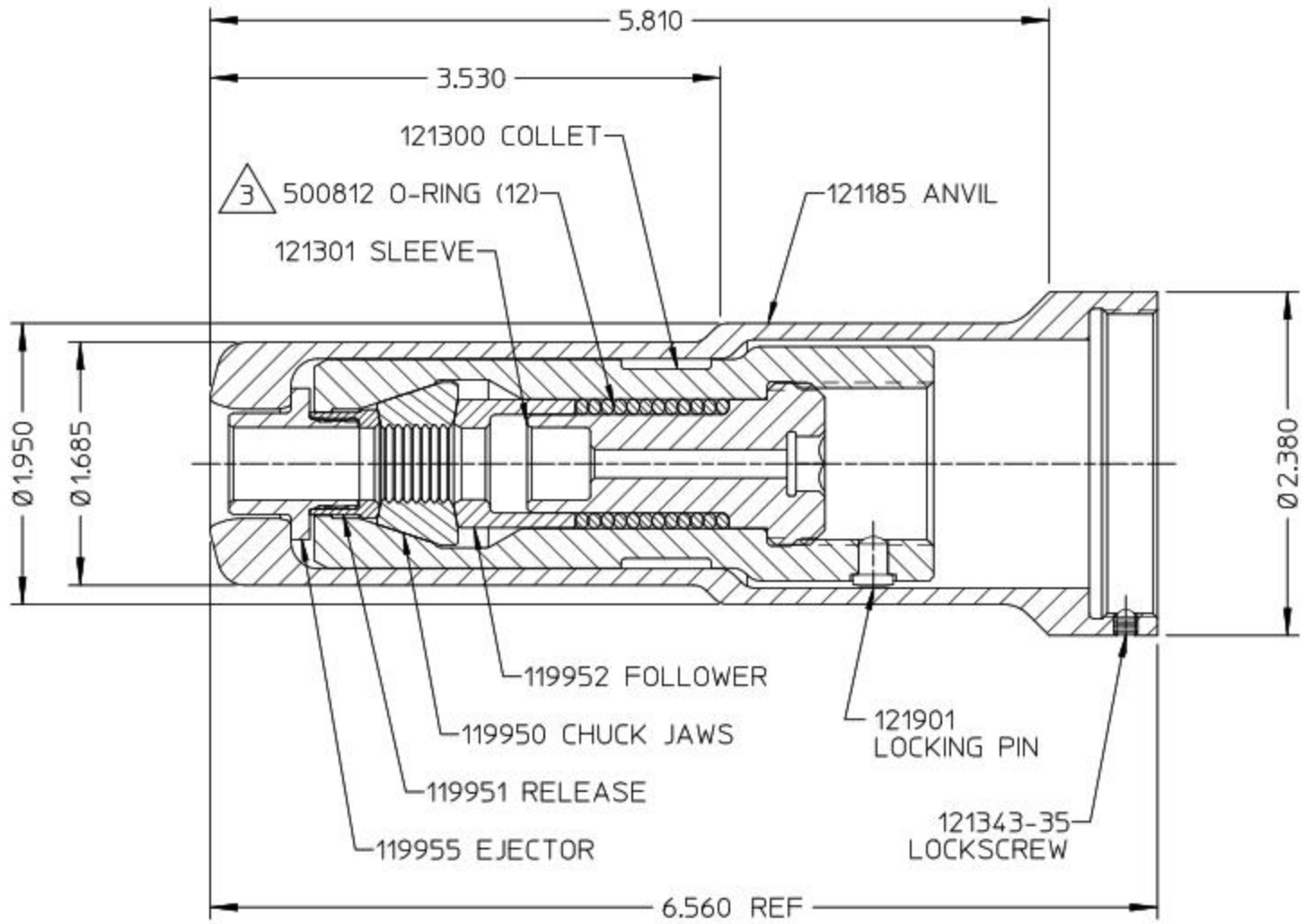
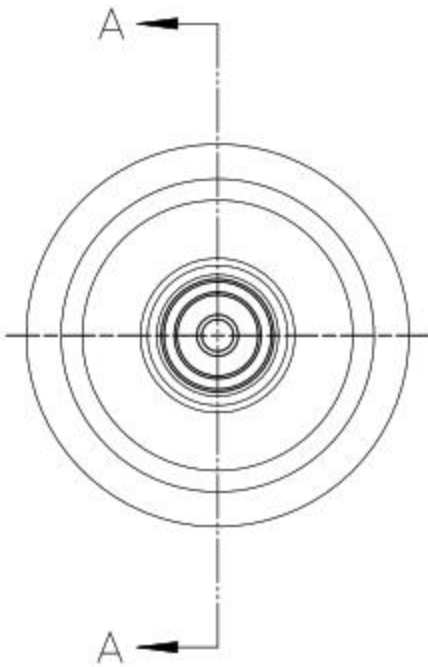


REV	DESCRIPTION	DATE
A	RELEASE	

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SECTION A-A

NOTES:

- COLLET ASSEMBLY 121186
CONSISTS OF:
121300 COLLET (NOT AVAILABLE
SEPARATELY)
119951 RELEASE
119955 EJECTOR
121901 LOCKING PIN
- RELEASE & EJECTOR KIT 119961
CONSISTS OF:
119951 RELEASE
119955 EJECTOR

3 ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	
IDENTIFICATION PER SPEC 42-311: ★	CHEMICAL ETCH		ANGLES ±	
SURFACES TO BE	☉, //, ⊕, ⊥, & ▱ WITHIN	-	T.J.R. FINAL ASSY: HPT35	
				DET:SMR CK: DATE: 9-18-91 SCALE:FULL
				FOC. B 99-6307
				FAC.