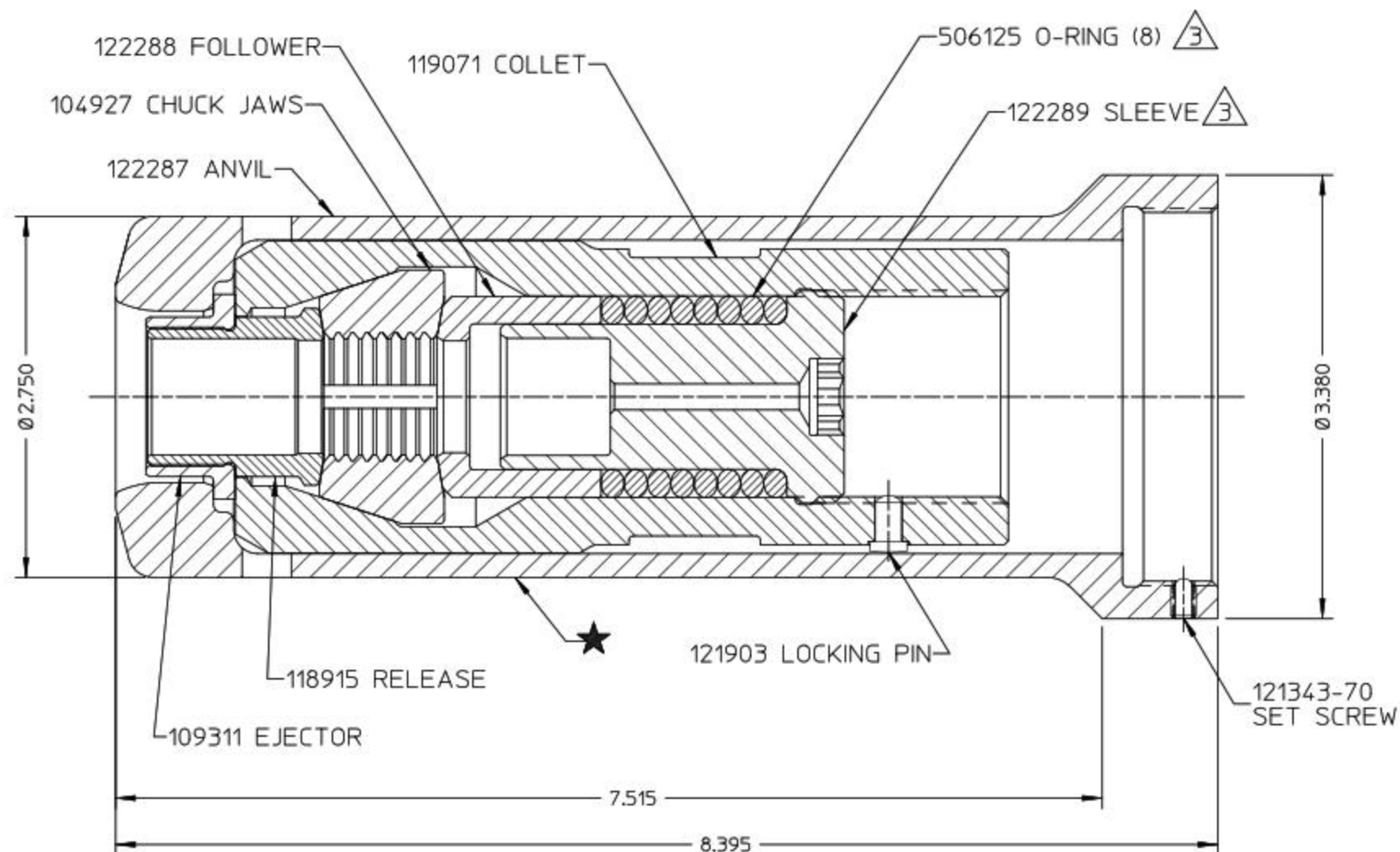
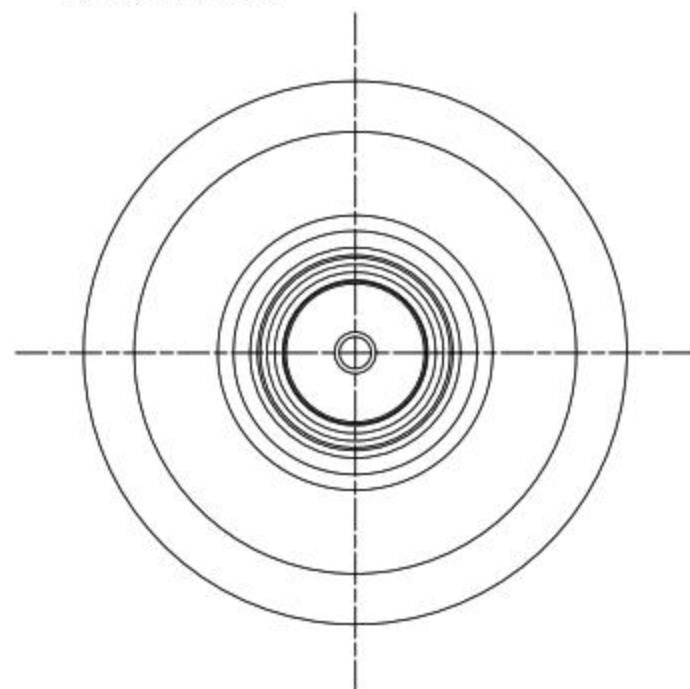


| REV | DESCRIPTION | DATE     |
|-----|-------------|----------|
| A   | RELEASE     | 10-29-91 |

# NOTES:

- RELEASE & EJECTOR KIT P/N 121242 CONSISTS OF:  
118915 RELEASE  
109311 EJECTOR  
503657 LOCKTITE
- COLLET ASSEMBLY P/N 122290 CONSISTS OF:  
119071 COLLET (NOT AVAILABLE SEPARATELY)  
121903 LOCKING PIN  
118915 RELEASE  
109311 EJECTOR

△ ASSEMBLY SLEEVE AND O-RINGS PER HUCK SPEC 42-491.



|                                                 |    |         |                                       |                                                                                                |
|-------------------------------------------------|----|---------|---------------------------------------|------------------------------------------------------------------------------------------------|
| MATERIAL:                                       | -  | SPEC: - | TOLERANCES UNLESS OTHERWISE SPECIFIED | HUCK INTERNATIONAL, INC., I.S.D.<br>85 GRAND STREET, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |
| HARDNESS:                                       | -  |         |                                       |                                                                                                |
| HEAT TREAT:                                     | -  | SPEC: - | .XX, .XXX ±                           | NOSE ASSEMBLY                                                                                  |
| SURF. TREAT:                                    | -  | SPEC: - | INT. COR. RADII                       | 7/8 HP & 22mm MHP                                                                              |
| SURFACE FINISH NOT TO EXCEED                    | Ra |         | BREAK EDGES                           | DET: SHR CK: DATE: 10-29-91 SCALE: FULL                                                        |
| IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH |    |         | ANGLES ±                              | FOC. B                                                                                         |
| SURFACES TO BE ○, //, ⊕, ⊥, & ▽ WITHIN          |    | T.J.R.  | FINAL ASSY: HPT70 TYPE                | FAC. 99-6305                                                                                   |