NOTES:

1. COLLET ASSEMBLY P/N 120997 CONSISTS OF:
   - COLLET P/N 120948 (NOT AVAILABLE SEPARATELY).
   - RELEASE P/N 120996
   - EJECTOR P/N 120995
   - LOCKING PIN P/N 121901

2. RELEASE AND EJECTOR KIT P/N 120998 CONSISTS OF:
   - RELEASE P/N 120996
   - EJECTOR P/N 120995

⚠️ ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.

SECTION A-A

---

FORM KEYS:

- MATERIAL:
- HARDNESS:
- HEAT TREAT T/O:
- SURFACE TREAT T/O:
- SURFACE FINISH NOT TO EXCEED:
- IDENTIFICATION PER SPEC 42-31:
- SURFACES TO BE