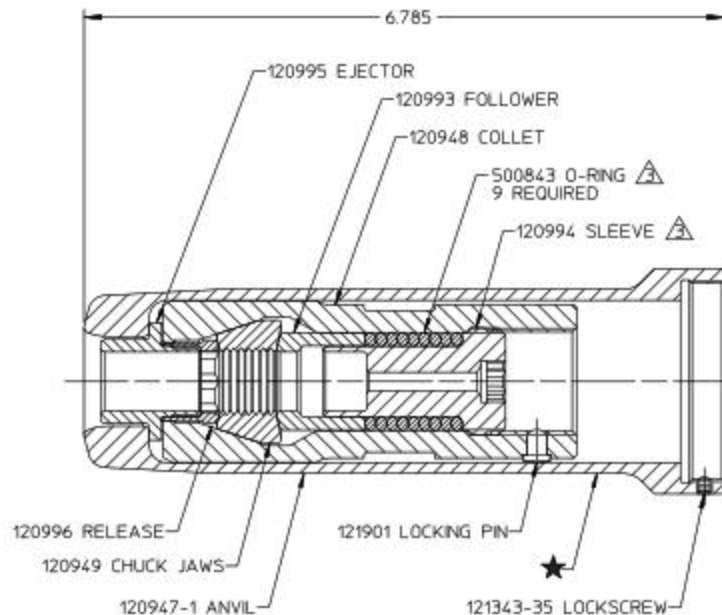


REV	DESCRIPTION	DATE
A	RELEASE	01-12-96

NOTES:

- 1 COLLET ASSEMBLY P/N 120997 CONSISTS OF:
COLLET P/N 120948. (NOT AVAILABLE SEPARATELY).
RELEASE P/N 120996
EJECTOR P/N 120995
LOCKING PIN P/N 121901
- 2 RELEASE AND EJECTOR KIT P/N 120998 CONSISTS OF:
RELEASE P/N 120996
EJECTOR P/N 120995
- 3 ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491



SECTION A-A

FORM 375-1, REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.			
MATERIAL:	"	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC. I.S.D.	
HARDNESS:	"	(RAW OR STOCKED STATE)	ALL DIMENSIONS ARE IN INCHES	16 GRAND STREET, P.O. BOX 2270	
HEAT TREAT TO:	"	SPEC:	XX .XXX ±	KROENITZ, NEW YORK 12001	
SURFACE TREAT:	"	SPEC:	INT. COR. RADI	NOSE ASSEMBLY	
SURFACE FINISH NOT TO EXCEED: Ra		BREAK EDGES		DET. T. L. CK:	DATE 01-12-96 SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH		ANGLES ±	FOC.	B	99-6302P
SURFACES TO BE ○, //, ⊕, ⊥, & WITHIN T.J.R.		FINAL ASSY: HPT35	FA.C.		