NOTES:

1. COLLET ASSEMBLY P/N 120997 CONSISTS OF:
   - COLLET P/N 120948, NOT AVAILABLE SEPARATELY.
   - RELEASE P/N 120996
   - EJECTOR P/N 120995
   - LOCKING PIN P/N 121901

2. RELEASE AND EJECTOR KIT P/N 120998 CONSISTS OF:
   - RELEASE P/N 120996
   - EJECTOR P/N 120995

ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.

SECTION A-A

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<th>MATERIALS</th>
<th>SPEC.</th>
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<td>HARDNESS</td>
<td>SPEC.</td>
<td>XX, XXX ± INT. COR. RADI</td>
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<td>HEAT TREAT.</td>
<td>SPEC.</td>
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<td>SURF. TREAT.</td>
<td>SPEC.</td>
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SURFACE FINISH NOT TO EXCEED Ra

IDENTIFICATION PER SPEC 42-314 ★ CHEMICAL ETCH

SURFACES TO BE ⊙, ⊙, & ⊙ WITHIN TIR

BREAK EDGES

FINAL ASSY: HPT35