

| REV | DESCRIPTION                            | DATE |
|-----|----------------------------------------|------|
| 0   | REDRAWN WITH NEW BORDER, (BY: T.J.J.). |      |

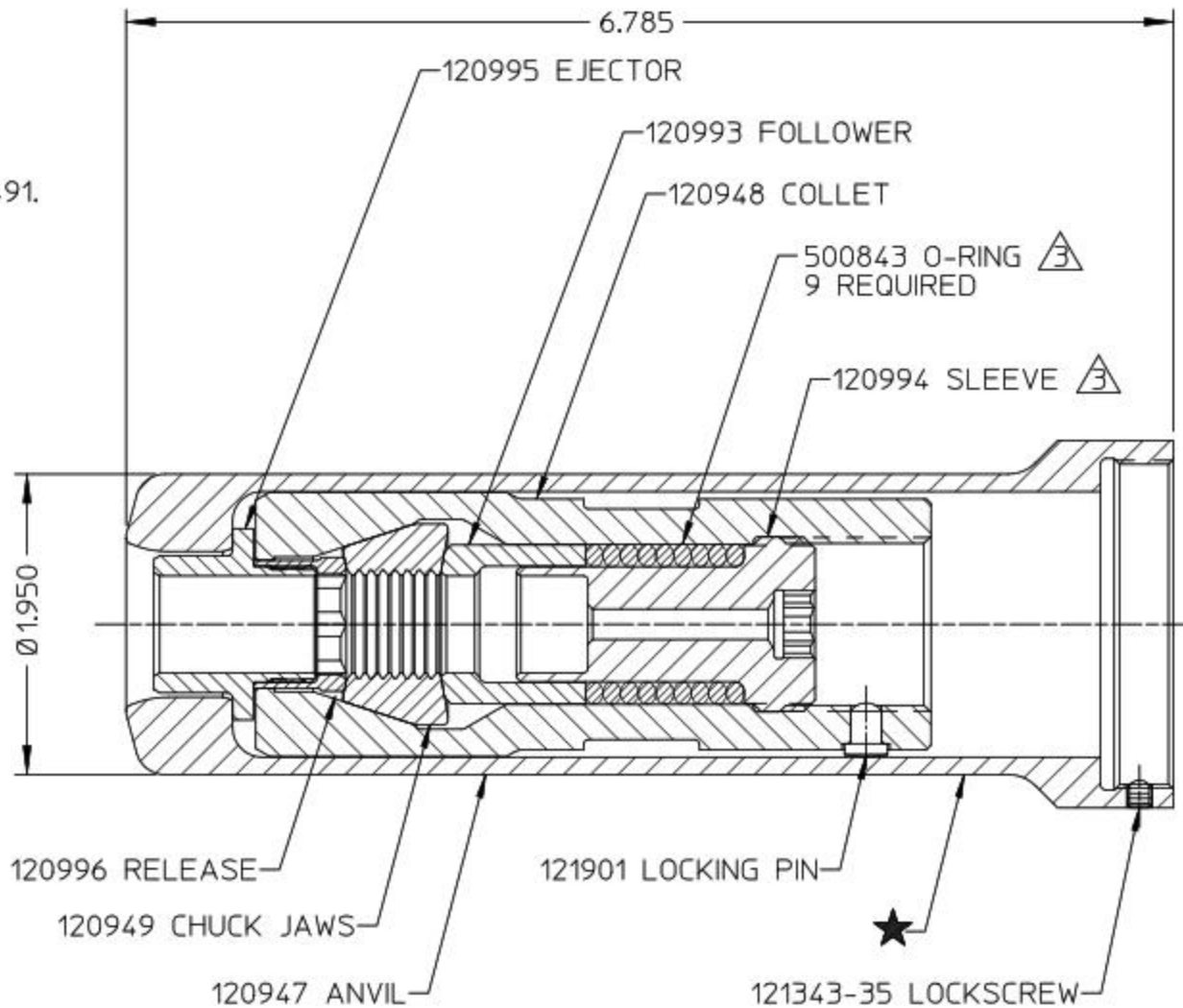
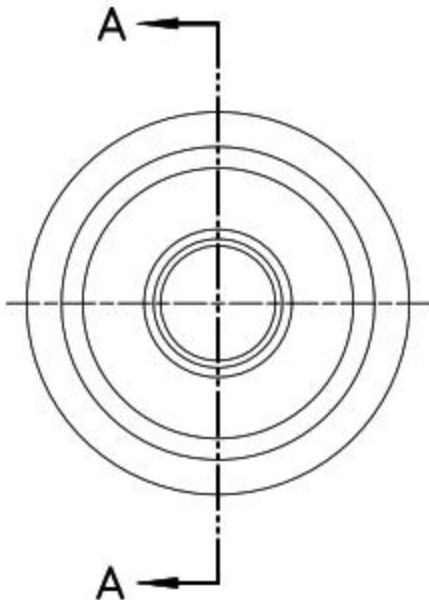
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NOTES:

1 COLLET ASSEMBLY P/N 120997 CONSISTS OF:  
COLLET P/N 120948, (NOT AVAILABLE SEPARATELY).  
RELEASE P/N 120996  
EJECTOR P/N 120995  
LOCKING PIN P/N 121901

2 RELEASE AND EJECTOR KIT P/N 120998 CONSISTS OF:  
RELEASE P/N 120996  
EJECTOR P/N 120995

△ ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC 42-491.



SECTION A-A

|                                                 |    |         |                                       |                                                                                                |
|-------------------------------------------------|----|---------|---------------------------------------|------------------------------------------------------------------------------------------------|
| MATERIAL:                                       | -  | SPEC: - | TOLERANCES UNLESS OTHERWISE SPECIFIED | HUCK INTERNATIONAL, INC., I.E.D.<br>85 GRAND STREET, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |
| HARDNESS:                                       | -  |         |                                       |                                                                                                |
| HEAT TREAT:                                     | -  | SPEC: - | .XX, .XXX ±                           | NOSE ASSEMBLY                                                                                  |
| SURF. TREAT:                                    | -  | SPEC: - | INT. COR. RADII                       | 5/8" HP8 & 16mm HP10.9                                                                         |
| SURFACE FINISH NOT TO EXCEED                    | Ra |         | BREAK EDGES                           | DET:SMW CK: - DATE:07-19-90 SCALE:FULL                                                         |
| IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH |    |         | ANGLES ±                              | FOC.                                                                                           |
| SURFACES TO BE ☉, //, ⊕, ⊥, & ▢ WITHIN          |    | T.J.R.  | FINAL ASSY: HPT35                     | FAC. B 99-6302                                                                                 |