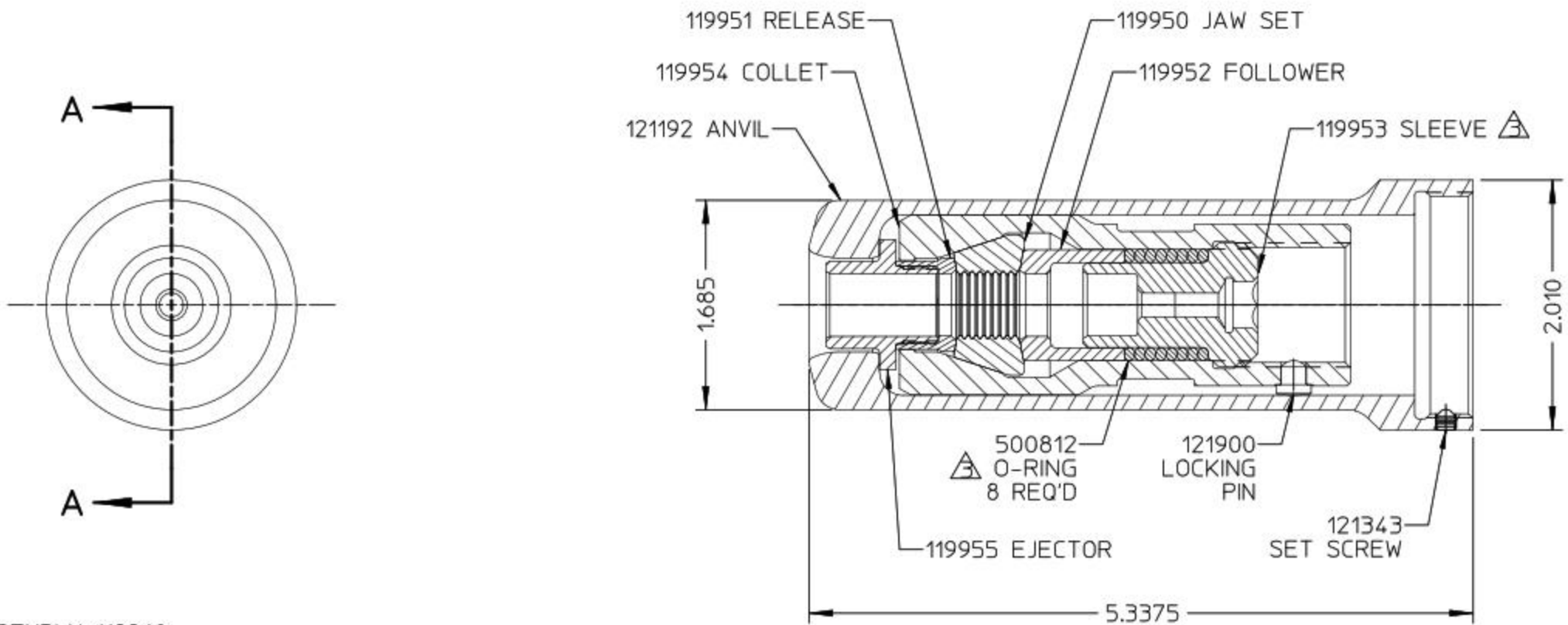


REV	DESCRIPTION	DATE
A	RELEASE	7/24/90
B	ADDED NOTE 3	1/24/91
C	121343 WAS 501829, 121900 WAS 501829	4/8/91
D	REDRAWN ON NEW BORDER	



SECTION A-A

NOTES:

- COLLET ASSEMBLY 119960
CONSISTS OF:
119954 COLLET (NOT AVAILABLE
SEPARATELY)
119951 RELEASE
119955 EJECTOR
121900 LOCKING SCREW

- RELEASE & EJECTOR KIT
119961 CONSISTS OF:
119951 RELEASE
119955 EJECTOR

△ ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491.

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY 1/2" HP8
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± .010	DET:SMW CK: DATE: 7/19/90 SCALE: 1/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	FOC. B
SURFACE FINISH NOT TO EXCEED 125 Ra			BREAK EDGES .005-.015	FAC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ± 3°	99-6300
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN .005 T.J.R.			FINAL ASSY: HPT25	