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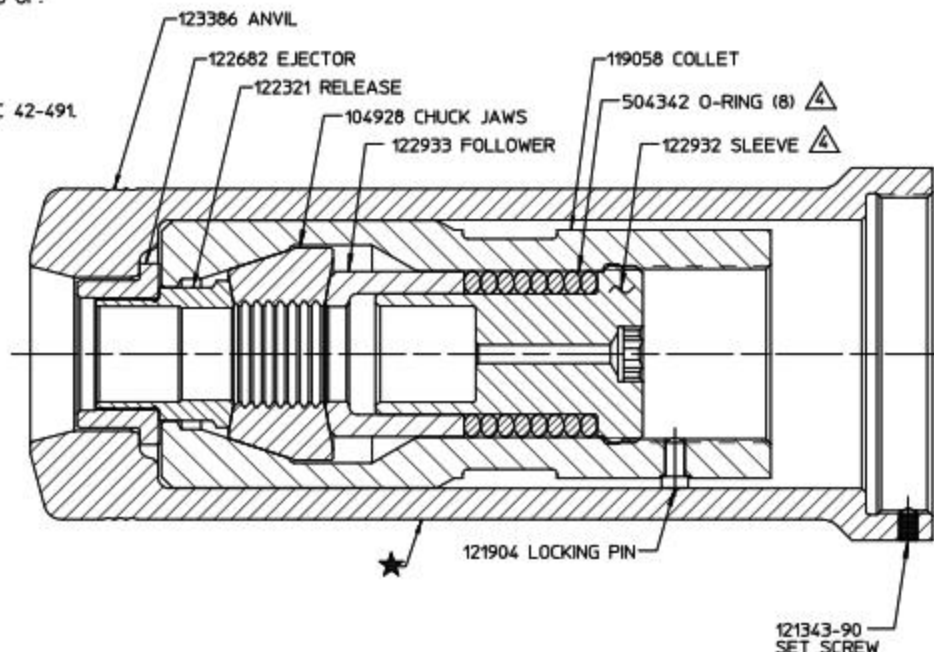
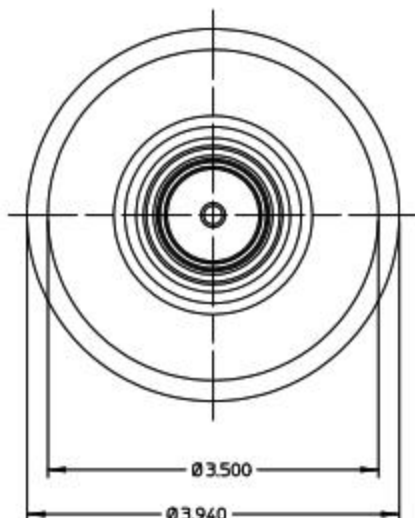
# NOTES:

- COLLET ASSEMBLY P/N 123385 CONSISTS OF:  
119058 COLLET (NOT AVAILABLE SEPARATELY)  
122321 RELEASE  
122682 EJECTOR  
121904 LOCKING PIN

- RELEASE & EJECTOR KIT P/N 122684 CONSISTS OF:  
122321 RELEASE  
122682 EJECTOR  
503657 LOCTITE

- SHIP WITH CAUTION TAG P/N 590152.

△ ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.



|                                |                         |                          |                                       |                                                                                               |
|--------------------------------|-------------------------|--------------------------|---------------------------------------|-----------------------------------------------------------------------------------------------|
| MATERIAL:                      | -                       | SPEC: -                  | TOLERANCES UNLESS OTHERWISE SPECIFIED | HUCK INTERNATIONAL, INC. I.E.D.<br>85 GRAND STREET, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |
| HARDNESS:                      | -                       |                          |                                       |                                                                                               |
| HEAT TREAT:                    | -                       | SPEC: -                  | XXX .XXX ± "                          | NOSE ASSEMBLY                                                                                 |
| SURF. TREAT:                   | -                       | SPEC: -                  | INT. COR. RADII "                     | -36 CSOL                                                                                      |
| SURFACE FINISH NOT TO EXCEED   | Ra                      |                          | BREAK EDGES "                         | DET.CHR                                                                                       |
| IDENTIFICATION PER SPEC 42-31: | ★ CHEMICAL ETCH         |                          | ANGLES ± "                            | OK                                                                                            |
| SURFACES TO BE                 | ○, //, ⊕, ⊥, & □ WITHIN |                          |                                       | DATE 04/27/04                                                                                 |
|                                |                         | T.J.R. FINAL ASSY: HPT90 |                                       | SCALE: FULL                                                                                   |
|                                |                         |                          |                                       | FOC                                                                                           |
|                                |                         |                          |                                       | FAC                                                                                           |
|                                |                         |                          |                                       | B                                                                                             |
|                                |                         |                          |                                       | 99-6006                                                                                       |

| REV | DESCRIPTION                                                | DATE     |
|-----|------------------------------------------------------------|----------|
| C   | REINSTATED UPDATED DRAWING TO SHOW CHANGES TO 123386 ANVIL | 04/27/04 |