NOTES:

1. COLLET ASSEMBLY P/N 118919 CONSISTS OF:
   - 119058 COLLET (NOT AVAILABLE SEPARATELY)
   - 122321 RELEASE
   - 109313 EJECTOR
   - 121904 LOCKING PIN

2. RELEASE & EJECTOR KIT P/N 122322 CONSISTS OF:
   - 122321 RELEASE
   - 109313 EJECTOR
   - 503657 LOCTITE

3. SHIP WITH CAUTION TAG P/N 590152.

⚠️ ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.

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DIMENSIONS:

- Diameter: 0.750
- Height: 3.940
- Clearance: 8.480
- Overall: 9.330

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MATERIALS:

- SPEC: ❌
- TOLERANCES UNLESS OTHERWISE SPECIFIED
- HUCK INTERNATIONAL INC. LTD.
- 85 GRAND STREET, P. O. BOX 2250
- KINGSTON, NEW YORK 12401
- DATE: 9-17-92
- SCALE: FULL

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PACKING SPEC.: 1

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SPECIFICATIONS:

- HARDNESS: ❌
- MEAT TREATMENT: ❌
- SURFACE TREATMENT: ❌
- BREAK EDGES: ❌
- CHEMICAL ETCHING: ❌
- POLISH: ❌
- INTERIOR CORNER RADIUS: ❌
- IDENTIFICATION PER SPEC 42-31X: ❌
- ANGLES: ❌
- OUTSIDE: ❌
- FINAL ASSEMBLY: ❌

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PARTS LIST:

- 119058 COLLET
- 122321 RELEASE
- 109313 EJECTOR
- 121904 LOCKING PIN
- 122933 FOLLOWER
- 504342 O-RING (8)
- 122932 SLEEVE
- 118918 ANVIL
- 104928 JAW SET
- 121343-90 SET SCREW