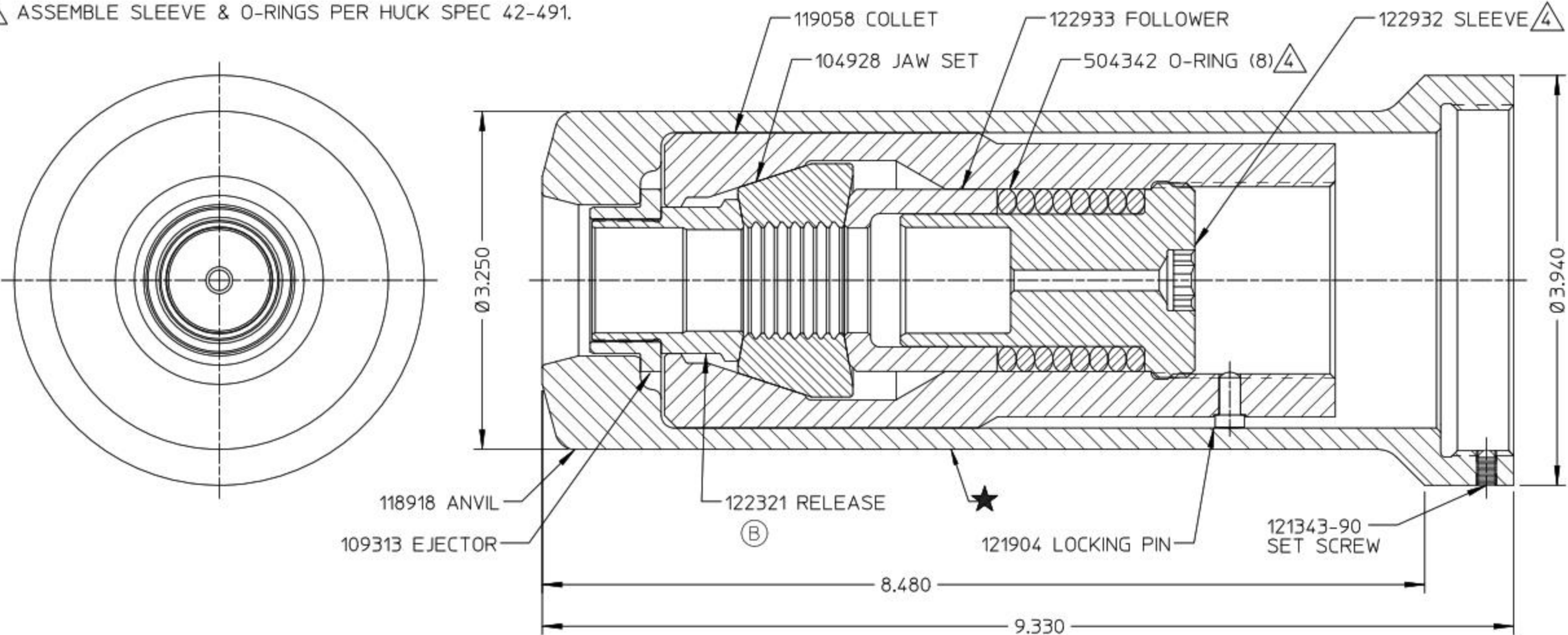


REV	DESCRIPTION	DATE
A	RELEASE	9-17-92
B	PICTORIALLY UPDATED 122321 RELEASE	

NOTES:

- 1 COLLET ASSEMBLY P/N 118919 CONSISTS OF:
119058 COLLET (NOT AVAILABLE SEPARATELY)
122321 RELEASE
109313 EJECTOR
121904 LOCKING PIN
- 2 RELEASE & EJECTOR KIT P/N 122322 CONSISTS OF:
122321 RELEASE
109313 EJECTOR
503657 LOCTITE
- 3 SHIP WITH CAUTION TAG P/N 590152.
- 4 ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY 1" C50L
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	DET:SMR CK: DATE: 9-17-92 SCALE:FULL
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	FOC. B 99-6004
SURFACE FINISH NOT TO EXCEED	Ra		BREAK EDGES	FAC.
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▱ WITHIN		T.J.R.	FINAL ASSY: HPT90	