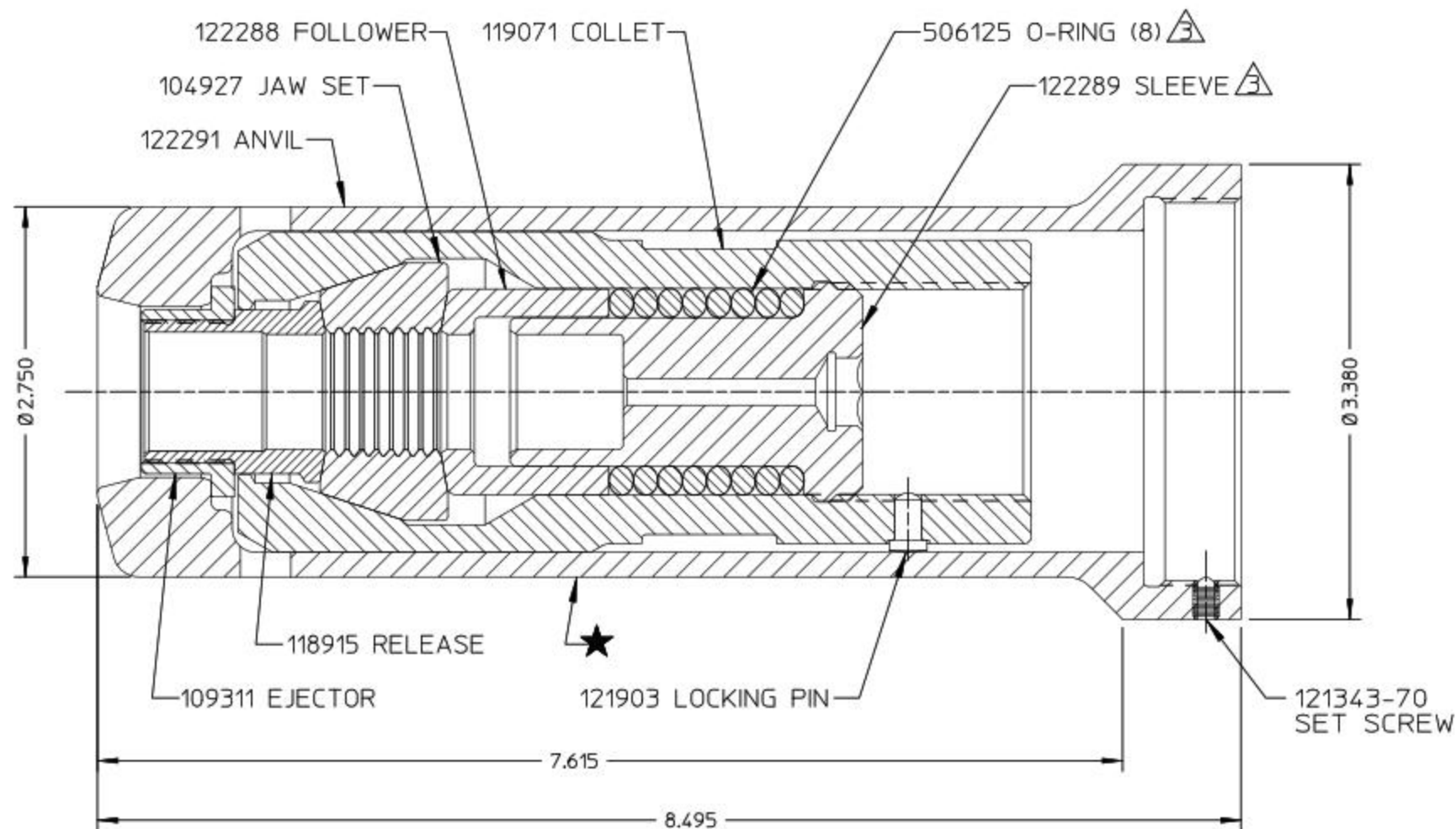
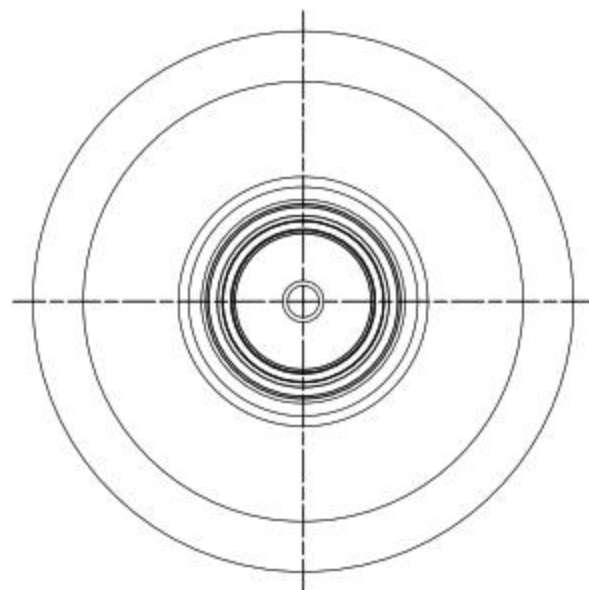


REV	DESCRIPTION	DATE
A	RELEASE	



NOTES:

- RELEASE & EJECTOR KIT P/N 121242
CONSISTS OF:
118915 RELEASE
109311 EJECTOR
503657 LOCTITE
- COLLET ASSEMBLY P/N 122290
CONSISTS OF:
119071 COLLET (NOT AVAILABLE
SEPARATELY)
121903 LOCKING PIN
118915 RELEASE
109311 EJECTOR

ASSEMBLE SLEEVE AND O-RINGS PER
HUCK SPEC 42-491.

MATERIAL:	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK MANUFACTURING COMPANY I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:			
HEAT TREAT:	SPEC: -	.XX, .XXX ±	
SURF. TREAT:	SPEC: -	INT. COR. RADII	
SURFACE FINISH NOT TO EXCEED Ra		BREAK EDGES	
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH		ANGLES ±	
SURFACES TO BE ☉, //, ⊕, ⊥, & ▤ WITHIN -		T.J.R. FINAL ASSY: HPT70	
DET:SMR CK:			DATE: 10-29-91 SCALE:FULL
FAC.			B 99-6003