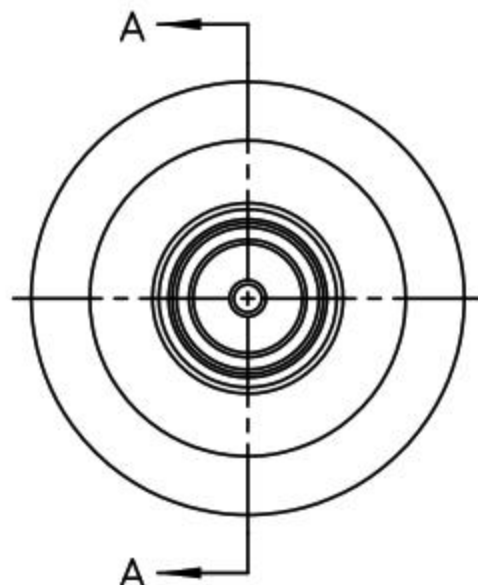


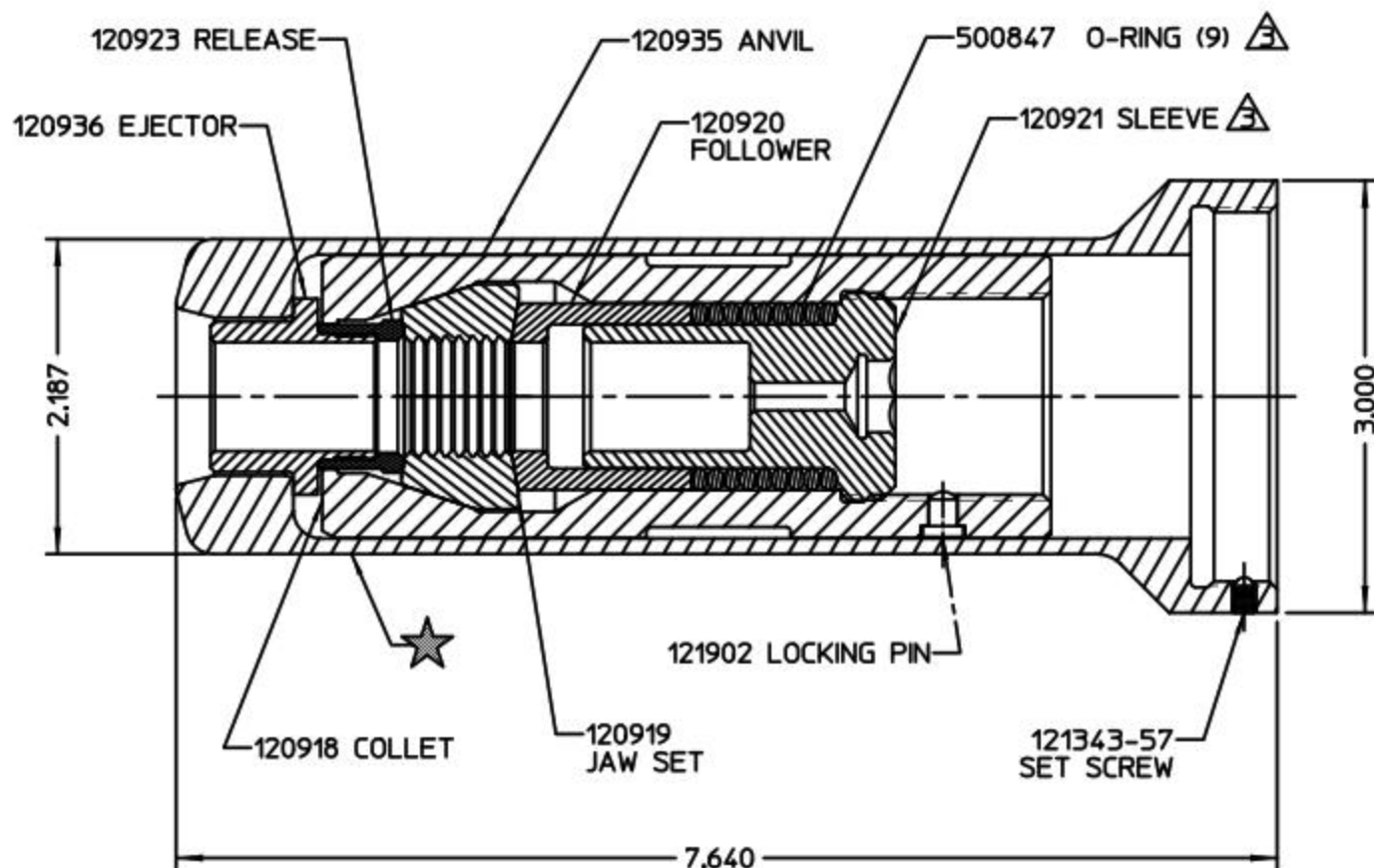
REV	DESCRIPTION	DATE
A	RELEASE	7/24/90
B	ADDED NOTE 3	1/24/91
C	121902 WAS 505876, 121343-57 WAS 501829	4/8/91
D	REDRAWN ON NEW BORDER	



NOTES:

- COLLET ASSEMBLY 120937
CONSISTS OF:
120918 COLLET (NOT AVAILABLE SEPARATELY)
120923 RELEASE
120936 EJECTOR
C 121902 LOCKING PIN
- RELEASE & EJECTOR KIT 120938
CONSISTS OF:
120923 RELEASE
120936 EJECTOR

△ ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491.



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY 3/4" C50L
HEAT TREAT:	-	SPEC: -	XX, XXX ± .010	
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	DET:SMW CK: DATE: 7/19/90 SCALE: 1/1
IDENTIFICATION PER SPEC 42-31:	★	CHEMICAL ETCH	ANGLES ± 3°	FOC. B
SURFACES TO BE	○, //, ⊕, ⊥, & □	WITHIN .005	T.J.R. FINAL ASSY: HPT 57	FAC. 99-6002