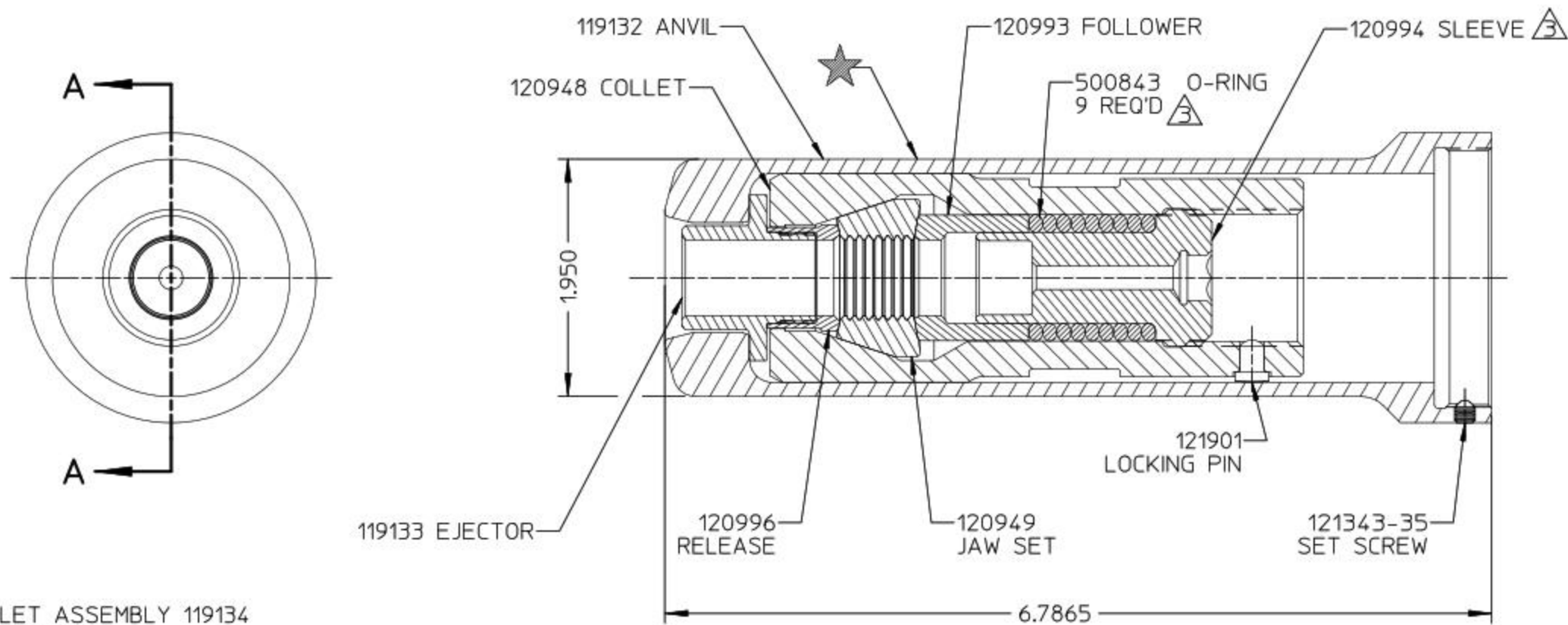


REV	DESCRIPTION	DATE
A	RELEASE	7/24/90
B	ADDED NOTE 3	1/24/91
C	121901 WAS 505876,121343-35 WAS 501829	4/1/91
D	REDRAWN ON NEW BORDER	



NOTES:

- 1 COLLET ASSEMBLY 119134
CONSISTS OF:

120948 COLLET (NOT AVAILABLE SEPARATELY)
120996 RELEASE
119133 EJECTOR
121901 LOCKING PIN

- 2 RELEASE & EJECTOR KIT
119135 CONSISTS OF:

120996 RELEASE
119133 EJECTOR

△ ASSEMBLE SLEEVE AND O-RINGS
PER HUCK SPEC 42-491.

SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED	HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401
HARDNESS:	-			NOSE ASSEMBLY 5/8" C50L
HEAT TREAT:	-	SPEC: -	.XX, .XXX ± .010	DET:SMW CK: DATE: 3/21/90 SCALE: 1/1
SURF. TREAT:	-	SPEC: -	INT. COR. RADII .005-.015	FOC. B FAC.
SURFACE FINISH NOT TO EXCEED	125	Ra	BREAK EDGES .005-.015	
IDENTIFICATION PER SPEC 42-311: ★	CHEMICAL ETCH		ANGLES ± 3°	
SURFACES TO BE	◎, //, ⊕, ⊥, & □	WITHIN .005	T.J.R. FINAL ASSY: HPT35	