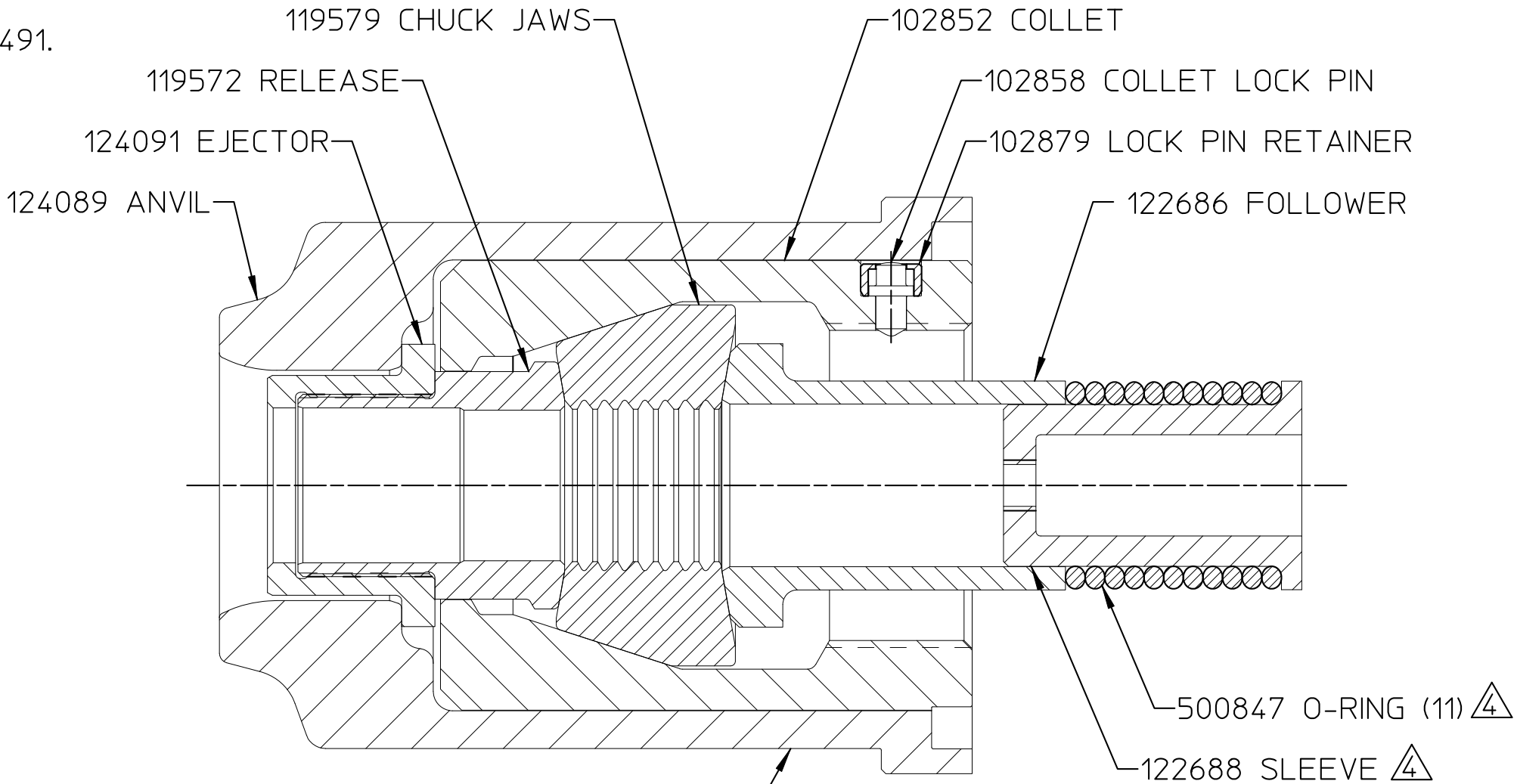
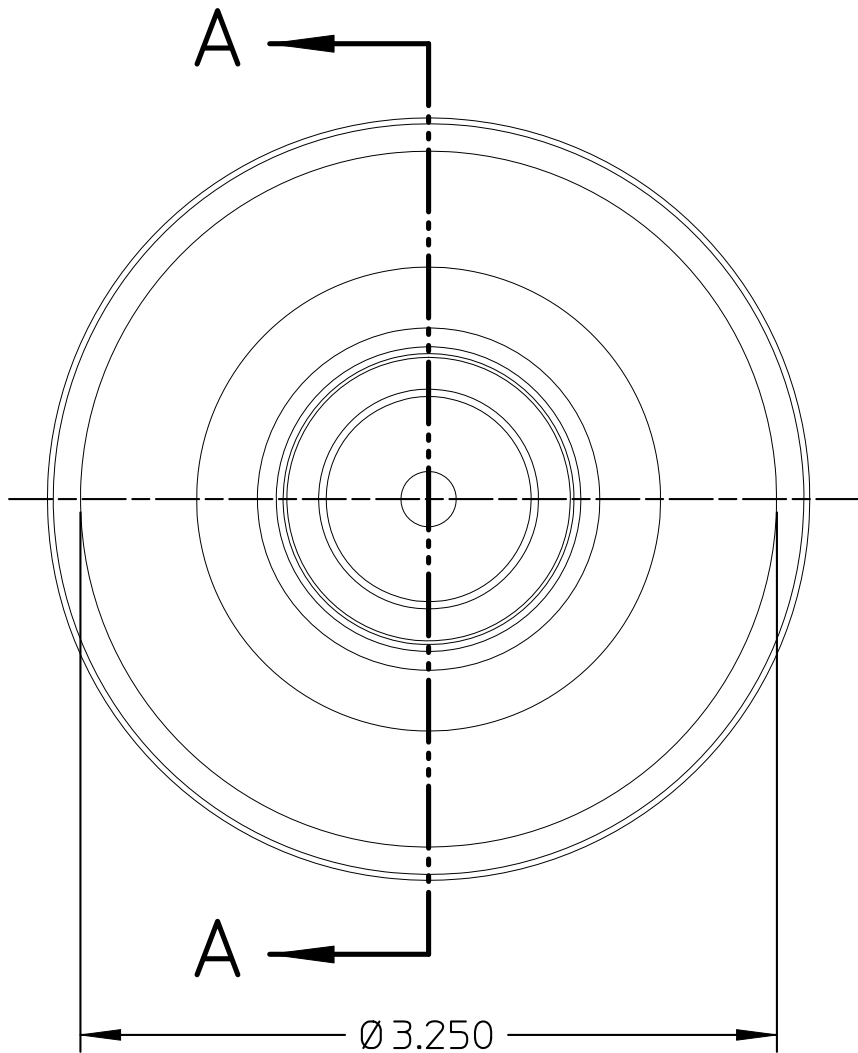


REV	DESCRIPTION	DATE
A	RELEASE	01-05-95

NOTES:

- 1 COLLET & LOCK ASSEMBLY P/N 119577-1 CONSISTS OF:
102852 COLLET (NOT AVAILABLE SEPARATELY).
102858 COLLET LOCK PIN
102879 RETAINER
119572 RELEASE
124091 EJECTOR
- 2 RELEASE & EJECTOR KIT P/N 119578-1 CONSISTS OF:
119572 RELEASE
124091 EJECTOR
- 3 SHIP WITH CAUTION TAG P/N 590152.
- 4 ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY 24mm HP10.9 FISHPLATE			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK:	DATE: 01-05-95	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES ±		FOC.	B 99-5418FP		
SURFACES TO BE ☉, //, ⌀, ⊥, & ▤ WITHIN			T.I.R.	FINAL ASSY: 507 TOOL	FAC.			