NOTES:

1. COLLET & LOCK ASSEMBLY P/N 119577 CONSISTS OF:
   102852 COLLET (NOT AVAILABLE SEPARATELY),
   102858 COLLET LOCK PIN
   119579 RETAINER
   119572 RELEASE
   119573 EJECTOR

2. RELEASE & EJECTOR KIT P/N 119578 CONSISTS OF:
   119572 RELEASE
   119573 EJECTOR

3. SHIP WITH CAUTION TAG P/N 590152.

   △ ASSEMBLE SLEEVE & O-RINGS PER HUCK SPEC 42-491.

SECTION A-A

MATERIAL:

HARDNESS:

HEAT TREAT:

SURF. TREAT:

SURFACE FINISH NOT TO EXCEED

IDENTIFICATION PER SPEC 42-31t ETCH

ANGLES

SURFACES TO BE  ◎ / \ &  " WITHIN TOL.

FINAL ASSY: 507 TOOL

REV | DESCRIPTION | DATE
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