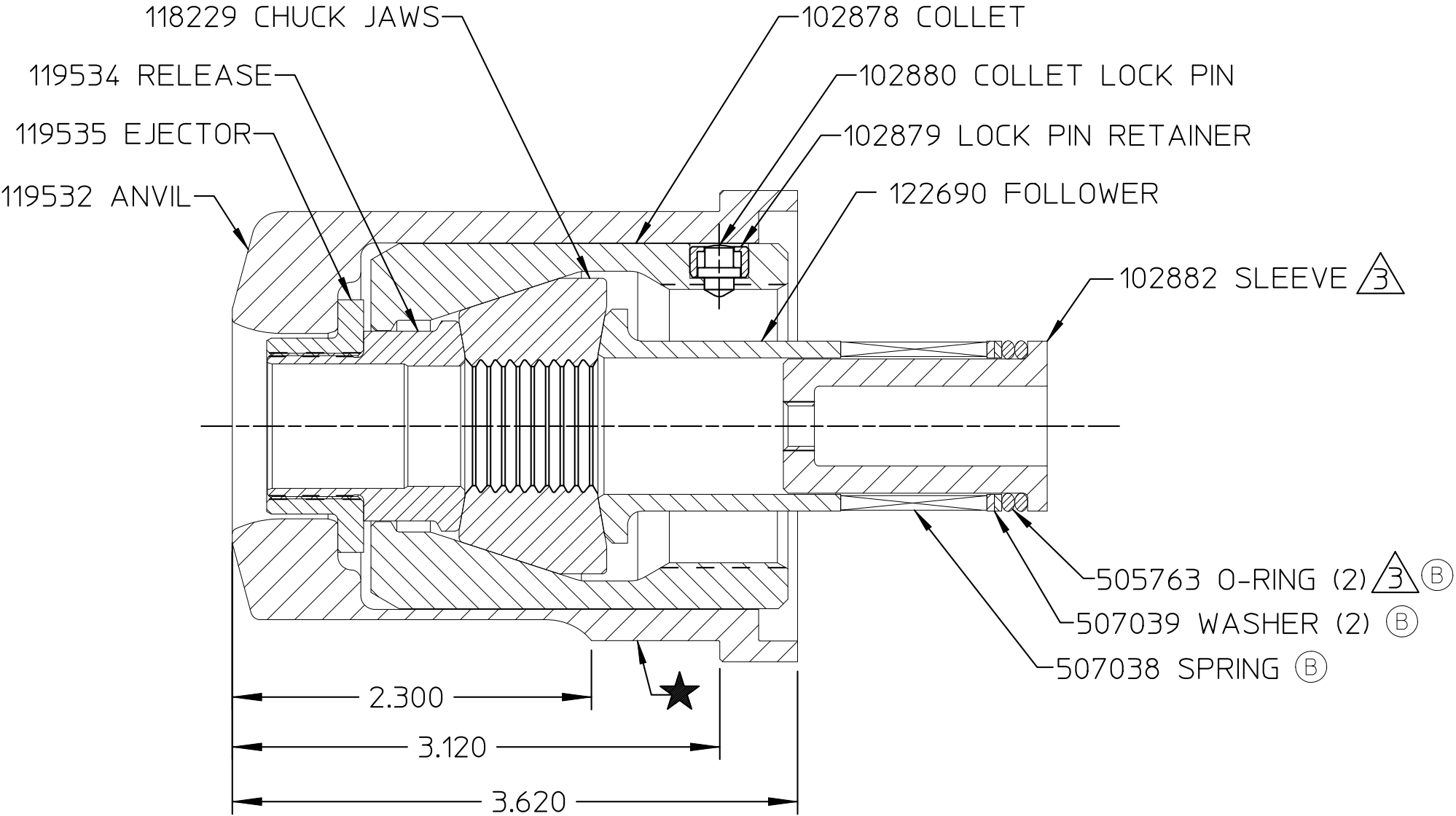
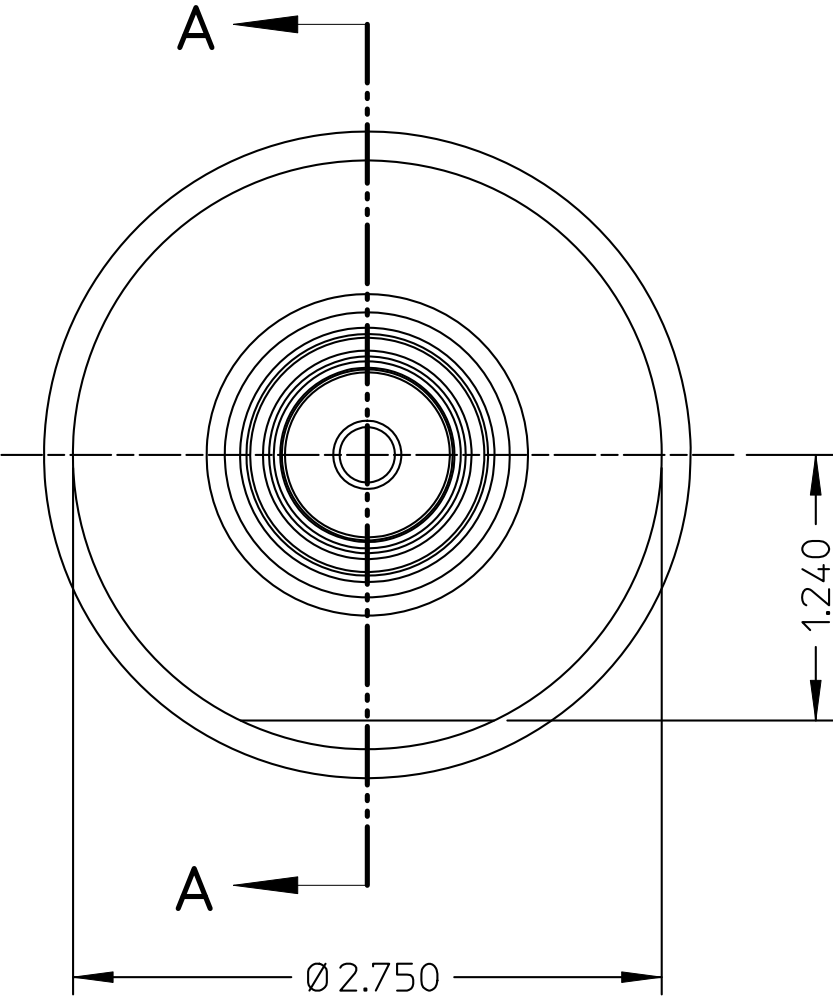


REV	DESCRIPTION	DATE
A	RELEASE, (99-1346 RENAMED).	01-09-95
B	REVISED O-RING STACK TO REFLECT 123100-1	02-02-01

NOTES:

- 1 RELEASE & EJECTOR KIT P/N 119537 CONSISTS OF:
119534 RELEASE
119535 EJECTOR
- 2 COLLET & LOCK ASSEMBLY P/N 119538 CONSISTS OF:
102878 COLLET (NOT AVAILABLE SEPARATELY).
102880 COLLET LOCK PIN
102879 RETAINER
119534 RELEASE
119535 EJECTOR

3 ASSEMBLE SLEEVE & O-RINGS PER
HUCK SPEC 42-491.



SECTION A-A

MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX	±	NOSE ASSEMBLY MHP 10.9 20mm			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK:	DATE: 01-09-94	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ ETCH			ANGLES	±	FOC.	B 99-5414		
SURFACES TO BE ☉, //, ⌀, ⊥, & ▱ WITHIN			T.I.R.	FINAL ASSY: 506 TOOL	FAC.			