

NOTES:

1 COLLET AND LOCK ASSEMBLY P/N 126070 CONSISTS OF:
COLLET P/N 122039, (NOT AVAILABLE SEPARATELY)
RELEASE P/N 127383
EJECTOR P/N 127382 AND
LOCK ASSEMBLY P/N 101284

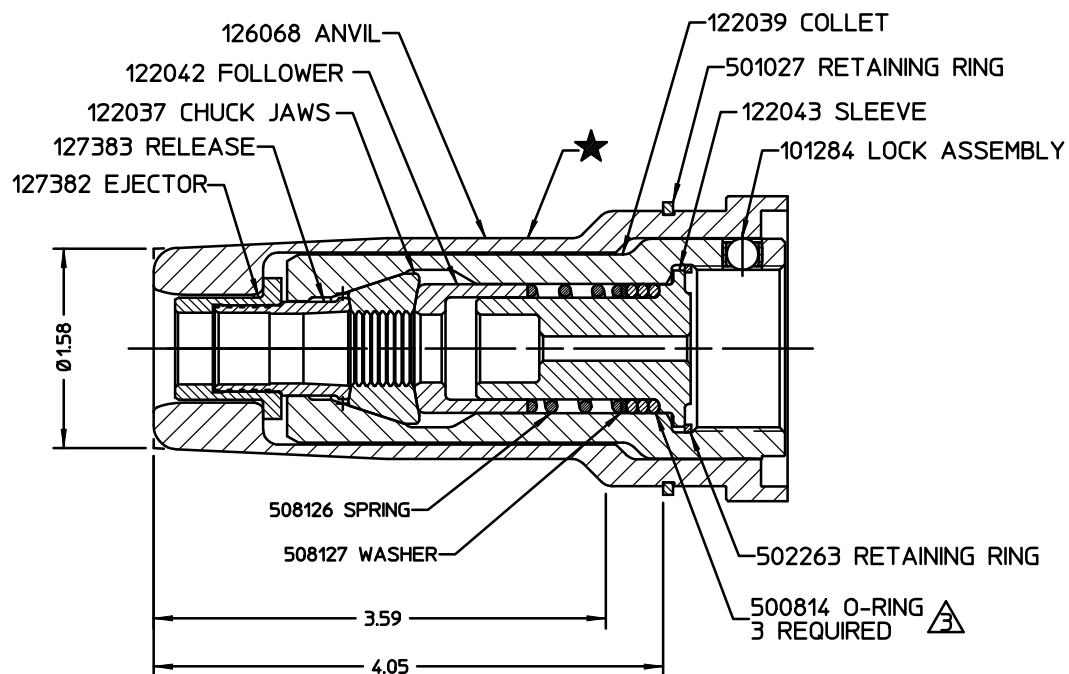
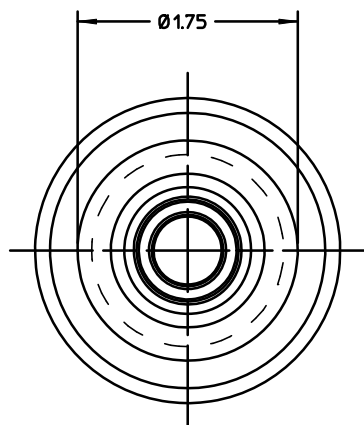
2 RELEASE AND EJECTOR KIT P/N 126071 CONSISTS OF:
RELEASE P/N 127383 AND
EJECTOR P/N 127382

3 ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. #42-491.

4 SHIP WITH CAUTION TAG 590152

5 RELEASE AND EJECTOR TOOL PART# 124751
OPTIONALLY AVAILABLE

REV	DESCRIPTION	DATE
A	RELEASE	1/3/99
B	ADDED NOTE 4 & 5, CHANGED NOTE 1 & 2 127383 RELEASE WAS 122040 RELEASE 127382 EJECTOR WAS 126069 EJECTOR	09/09/03
C	UPDATED DRAWING PICTORIALY ADDED 508126 SPRING & 508127 WASHER REMOVED 9 500814 O-RINGS	01/27/04



FORM KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 1 CORPORATE DRIVE, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	RAW OR STOCKED STATE						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX ±	.01, .005	NOSE ASSEMBLY 14mm MHP10.9			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED: 125 Ra			BREAK EDGES	.005-.015	DET: TRK	CK:	DATE: 1/3/00	SCALE: 1:1
IDENTIFICATION PER SPEC 42-311: ★ PERMANENT			ANGLES ±	3°	FOC:	B	99-5408RK	
SURFACES TO BE ○, //, ◇, ⊥, & ▽ WITHIN .005 T.I.R.			FINAL ASSY:		FAC:			