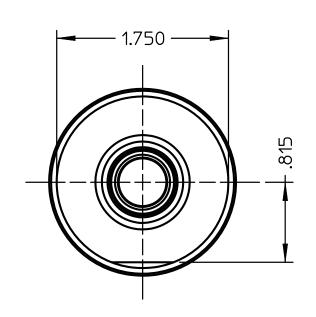
## NOTES:

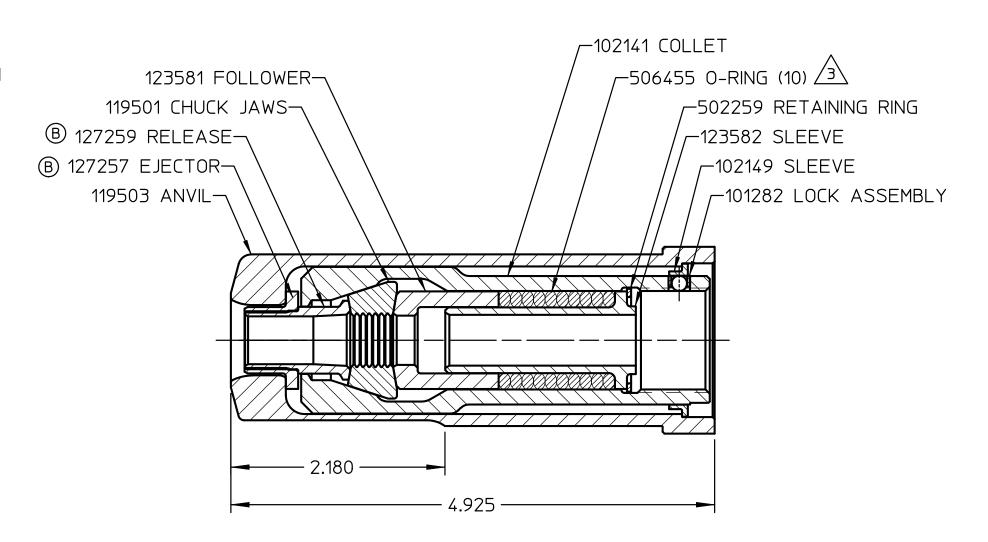
1 COLLET ASSEMBLY 119536 CONSISTS OF: 102141 COLLET (NOT AVAILABLE SEPARATELY). 101282 LOCK ASSEMBLY 127259 RELEASE 127257 EJECTOR

2 RELEASE AND EJECTOR KIT 119118 CONSISTS OF: 127257 EJECTOR (NOT AVAILABLE SEPARATELY) 127259 RELEASE (NOT AVAILABLE SEPARATELY)

/3\ ASSEMBLE SLEEVE AND O-RINGS PER HUCK SPEC. 42-491.

4 RELEASE AND EJECTOR TOOL PART# 124751 OPTIONALLY AVAILABLE





**REV** 

RELEASE

DESCRIPTION

127259 WAS 119043 127257 WAS 119042

CHANGED NOTE 1 & 2 ADDED NOTE 4

DATE 10-11-96

03/13/03

| FORM: KE104 REV C                        | By accepting this | proprietary Huck | drawing, recipient agrees not | o reproduce or disclose an       | y part thereof to  | o any others                   | without                          | t the wr | ritten permission of Hu | ıck International, Inc. |  |
|--|-------------------|------------------|-------------------------------|----------------------------------|--|--------------------------------|----------------------------------|----------|-------------------------|-------------------------|--|
| MATERIAL:                                | -                 | SPEC:            |                               |                                  | TOLERANCES UNLESS  |                                | HUCK INTERNATIONAL, INC., I.S.D. |          |                         |                         |  |
| HARDNESS:                                | -                 | (RA)             | W OR STOCKED STATE)           | OTHERWISE SF (ALL DIMENSIONS ARI | 85 GRAND STREET, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |                                |                                  |          |                         |                         |  |
| HEAT TREAT TO:                           | -                 |                  | SPEC:                         | .XX, .XXX ±                      |  | NOSE ASSEMBLY<br>12mm MHP 10.9 |                                  |          |                         |                         |  |
| SURFACE TREAT                            | : -               |                  | SPEC:                         | INT. COR. RADII                  |  |                                |                                  |          |                         |                         |  |
| SURFACE FINISH NOT TO EXCEED: Ra         |                   |                  |                               | BREAK EDGES                      |  | DET:T.L.                       | CK:                              |          | DATE: 11-10-96          | SCALE: 1/1              |  |
| IDENTIFICATION PER SPEC 42-311: ★ ETCH   |                   |                  | ANGLES ±                      |                                  | FOC. D   |                                | 99-5406                          |          |                         |                         |  |
| SURFACES TO BE ♥.//.♦.⊥.&□ WITHIN T.I.R. |                   |                  |                               | FINAL ASSY:                      |  | FAC.                           |                                  |          |                         | $\cup$                  |  |