

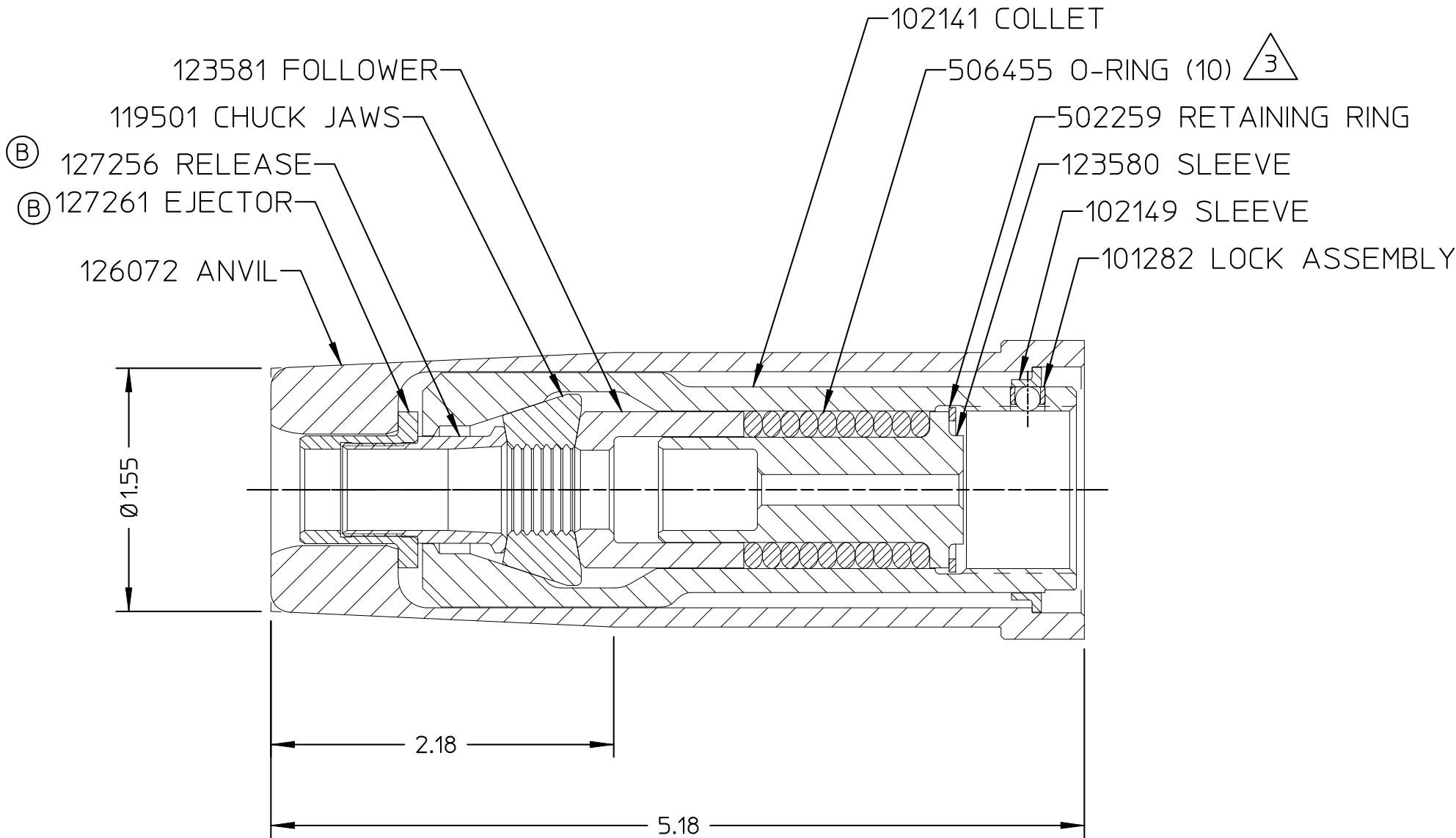
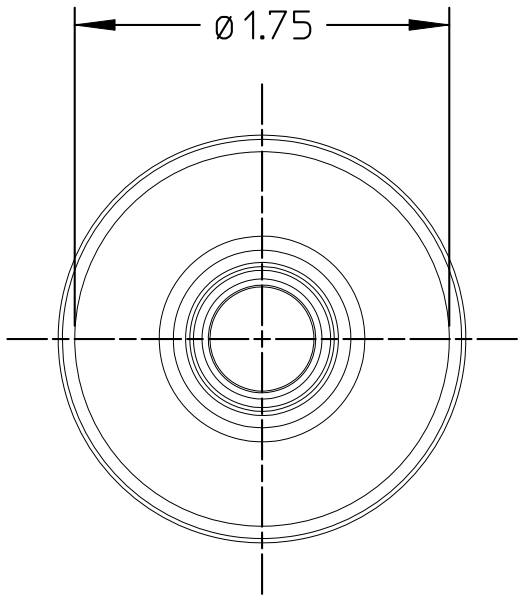
NOTES:

1 COLLET ASSEMBLY 126074 CONSISTS OF:
102141 COLLET (NOT AVAILABLE SEPARATELY).
101282 LOCK ASSEMBLY
127256 RELEASE (NOT AVAILABLE SEPARATELY)
127261 EJECTOR (NOT AVAILABLE SEPARATELY)

2 RELEASE AND EJECTOR KIT 126075 CONSISTS OF:
127261 EJECTOR
127256 RELEASE

3 ASSEMBLE SLEEVE AND O-RINGS PER
HUCK SPEC. 42-491.

4 RELEASE AND EJECTOR TOOL PART # 124751
OPTIONALLY AVAILABLE



REV	DESCRIPTION	DATE
A	RELEASE	1-3-00
B	127261 WAS 126073 127256 WAS 119043 CHANGED NOTE 1 & 2 ADDED NOTE 4	03/13/03

FORM: KE104 REV C		By accepting this proprietary Huck drawing, recipient agrees not to reproduce or disclose any part thereof to any others without the written permission of Huck International, Inc.						
MATERIAL:	-	SPEC:	TOLERANCES UNLESS OTHERWISE SPECIFIED: (ALL DIMENSIONS ARE IN INCHES)		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-	(RAW OR STOCKED STATE)						
HEAT TREAT TO:	-	SPEC:	.XX, .XXX	±	NOSE ASSEMBLY 12mm MHP 10.9			
SURFACE TREAT:	-	SPEC:	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED:		Ra	BREAK EDGES		DET:TRK	CK:	DATE: 1/3/00	SCALE: 1:1
IDENTIFICATION PER SPEC 42-311:		★ ETCH	ANGLES		±	FOC.	B	99-5404RK
SURFACES TO BE		◎, //, Φ, ⊥, & ▯ WITHIN	T.I.R.		FINAL ASSY:	FAC.		